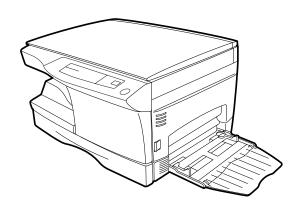
# SHARP SERVICE MANUAL

CODE: 00ZAL1041/A1E





AL-10PK AL-11PK AL-1010 MODEL AL-1041

This Srrvice Manual describes only the Printer Interface. For more Information on the AL-1000/1041, please refer to the AL-1000 Service Documentation.

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[4] INSTALLING THE PRINTER DRIVER	SOFTWARE 4 - 1
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<ul><li>PARTS GUIDE</li></ul>	

Parts marked with "\( \tilde{\Lambda}\)" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safty and performance of the set.

# [1] INTRODUCTION

This Service Manual describes only the different points between the machine with the printer function and the copier machine. Use this manual, therefore, together with the service documents of the AL-1000.

The features of each machine are as follows:

AL-10PK: Printer upgrade kit (option), without memory AL-11PK: Printer upgrade kit (option), with 4MB memory

	Features					
Model	Copier CPM	Printer PPM	Printer function	SOPM function	Manual feed	
AL-1010	10	8	Option	Standard	Single	
AL-1041	10	8	Standard	Standard	Multi	

Since the machine equipped with the SOPM function is provided with 6MB memory, it can be upgraded to the machine with the printer function without an additional memory. Therefore, use the upgrade kit of AL-10PK in this case. For the model which has no memory for SOPM, use the upgrade kit of AL-11PK (with memory).

SOPM is the abbreviation of Scan One Print Many, which means the function to allow multi copy by one scan.

# Trademark acknowledgments

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### Making floppy disks from CD-ROM

The printer driver data in the CD-ROM can be copied to floppy disks.

### Windows 95/Windows 98/Windows NT 4.0:

- 1) Double-click My Computer, Sharp\_al, and Makedisk.
- 2) Double-click Makedisk.exe.
- 3) Follow the on-screen instructions.

### Windows 3.1x:

- Double-click the File Manager in the Main window of Program Manager and select CD-ROM and the Makedisk directory.
- 2) Double-click Makedisk.exe.
- 3) Follow the on-screen instructions.

# [2] MAIN FEATURE

- 1. Printing from Windows 3.1x, Windows 95, Windows 98, and Windows NT 4.0 applications
  - High-speed and high-quality printing can be performed from Windows 3.1x, Windows 95, Windows 98, and Windows NT 4.0 applications through the SHARP GDI (Graphics Device Interface) system.
  - Since print data is processed in the computer, waiting time during printing is short.

# 2. High-speed printing at 8 pages/min.

- First print time is approximately 9.6 seconds.
- Print speed is 8 pages/min., when printing multiple pages. (Depends on the PC environment and print data.)

## Before reading the next section

The AL-1000 series copiers are equipped with the printer interface either as standard features or optional features depending on the model. If your copier is equipped with the printer interface as standard, proceed to page 3–3, CONNECTING THE INTERFACE CABLE.

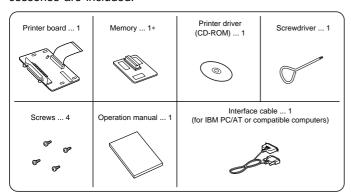
# [3] INSTALLING THE OPTIONAL PRINTER UPGRADE KIT

To install the printer board and memory, be sure to follow the precautions below.

- Be sure to turn off this machine and your computer and remove the power cord before starting installation. If not, an electric shock or injury may result.
- Do not touch the chips, circuits, and connectors on the printer board and memory board directly with your hands.
   Doing so may damage them through static electricity.
- Discharge the static electricity in your body by touching a grounded metal part before starting installation.
- To protect the printer board and memory from static damage, remove them from protective bags just before starting work.
- Do not touch any object which easily generates static electricity (such as a computer display) with your hand.
- Do not subject the printer board and memory to undue shock.
- Do not put the printer board or memory in a location which easily generates static electricity (such as on a carpet).

# 1. Checking packed components and accessories

Open the carton and check if the following components and accessories are included.

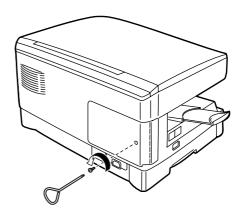


\* In some models, the memory has been already installed in the machine and is not supplied in the printer upgrade kit (AL-10PK).

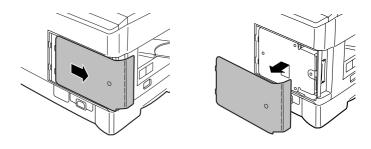
# 2. Removing the cabinet cover and board cover

1) Ensure that the power switch on the copier is in the off position. Remove the power cord from the power cord socket at the rear of the copier.

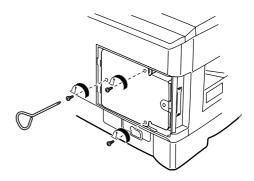
2) Remove the screw from the cabinet cover at the rear side of the machine using the supplied screwdriver.



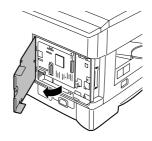
3) Slide the cabinet cover in the direction indicated by the arrow and pull the cover while raising it a little to remove it.

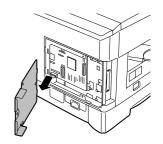


4) Remove the three screws from the board cover.



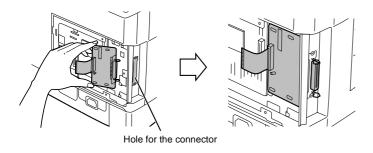
Open the board cover in the direction indicated by the arrow and then remove it.



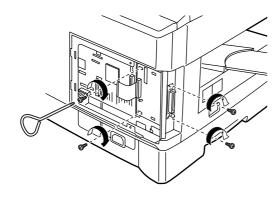


# 3. Installing the printer board

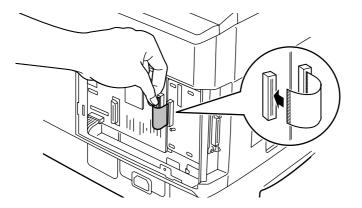
- 1) Before installing the printer board, be sure to read the precautions on page 3-1.
- 2) Remove the printer board from the protective bag.
- Install the printer board so that the parallel interface connector of the board is fitted into the hole for the connector.



4) Secure the printer board using the supplied four screws.



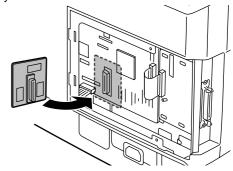
5) Connect the board cable to the connector of the machine.



# 4. Installing the memory

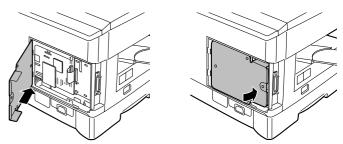
If the memory is not supplied in the printer upgrade kit (AL-10PK), proceed to the "Replacing the cabinet cover and board cover" subsection.

- 1) Before installing the memory, be sure to read the precautions on page 3-1.
- 2) Remove the memory from the protective bag.
- 3) Check the orientation of the connector on the memory board and the connector on the machine, and connect them securely.

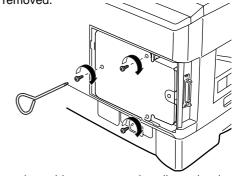


# 5. Replacing the cabinet cover and board cover

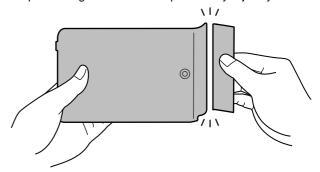
 Reattach the board cover in the direction indicated by the arrow.



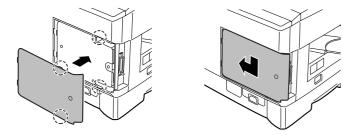
2) Secure the board cover using the three screws which had been removed.



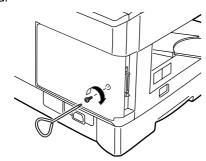
- Remove the cabinet cover at the slit portion by bending it back with your hand to separate it.
  - Take care in handling the cabinet cover because the exposed edge could be sharp and may injure your hands.



4) Fit the projections of the cabinet to the notches of the machine, push the cabinet downward a little and then slide it in the direction indicated by the arrow.

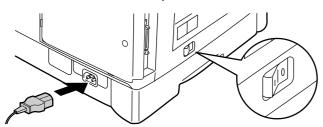


5) Secure the cabinet cover using the screw which has been removed



# 6. Connecting the power cord

 Ensure that the power switch of the copier is in the OFF position. Insert the removed power cord into the power cord socket at the rear of the copier.

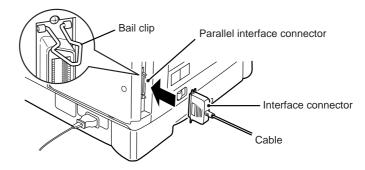


# 7. Connecting the interface cable

To use an AL-1000 series machine as a laser printer, connect it to the parallel interface cable.

- Use the supplied parallel interface cable.
- For specifications of the parallel interface, see page 5-1.
- 1) Check that the power switches of both the printer and the computer are in the OFF position.
- 2) Plug the parallel interface cable into the printer interface connector. Fasten the two bail clips at the side of the printer connector to hold the interface connector in place.

3) Plug the other end of the cable into the parallel interface connector on your computer. (Refer to your computer manual for details.)



• The printer sends and receives data bi-directionally and at high speed. Some switch boxes and pass-through devices cannot support high-speed, bi-directional transfer of data, and using them may cause printing errors.

# [4] INSTALLING THE PRINTER DRIVER SOFTWARE

# 1. Description of the printer driver

The printer driver is the software program which runs the printer. It converts the data in your file into information that the printer can understand. It also controls communication between the printer and computer as the data is printed.

# 2. Checking the hardware and software requirements

You will need the following hardware and software in order to install the printer driver.

Computer type IBM PC/AT or compatible

computer equipped with a bi-directional parallel interface and CD-ROM

drive

Windows type Windows 3.1x, Windows

95, Windows 98, Windows

NT 4.0

CPU 486DX 66 MHz or better

Physical RAM Windows 95, Windows

3.1x: 8 MB (16 MB or more is recommended.) Windows 98, Windows NT 4.0: 16MB (32MB or more

is recommended.)

Virtual storage (swap file) 8 MB or moreDisplay 640

 $\times$  480 dots (VGA) or better

Hard disk free space 10 MB or more

- The printer driver included in this product cannot be used under Windows NT3.5x, OS/2, pure MS-DOS and other operating systems which are not described above.
- If you are using some of your computers memory as a RAM drive, the printer driver may not be allocated the correct amount of memory. In such a case, reduce the size of your RAM disk, or do not use the RAM disk. Please refer to your MS Windows documentation for further information.

### 3. Installing the printer driver

The software for your printer is provided on CD-ROM. Before installing the printer driver, be sure to check the following items.

- Is the printer connected properly to the computer?
- Does the printer have paper?
- Is there another GDI printer driver or Windows Printing System printer driver already installed? If installed, change the printer port setting.

In this description, the following drive configuration is supposed. Specify proper drives depending on the configuration of your computer.

Drive R: CD-ROM drive (installation source)
Drive C: Hard disk drive (installation destination)

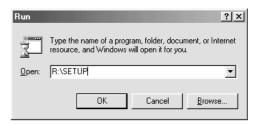
#### A. Windows 95/Windows NT 4.0:

- 1) Load paper into the paper tray of the printer.
- 2) Turn on the printer.
- 3) Turn on your computer and start Windows.
  - Before installing the printer driver, be sure to close all other applications which may be open.
- 4) When using Windows 95 on a personal computer with plug & play, the "Update Device Driver Wizard" window will appear. Insert the installation CD-ROM into the CD-ROM drive. Click the **Next** button and follow the on-screen instructions. Proceed to step 7. If the "Copying Files" window appears during this operation, enter R:\(\) (if the CD-ROM is designated as drive R) and click the **OK** button.



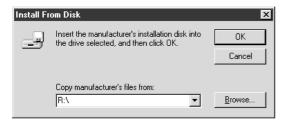
- If you use Windows 95 and the "New Hardware Found" window will appear, click the Driver from Disk Provided by Hardware Manufacturer button and then click OK. Proceed to step 6.
- If you use Windows 95 and the screen shown above or the "New Hardware Found" window does not appear, proceed to step 5.
- If you use Windows NT 4.0, proceed to step 5.
- ★ Plug & play

  This feature is effective if both the computer and peripheral equipment are equipped with IEEE 1284 compliant parallel interface.
- The screen displayed depends on the version of Windows.
- 5) Insert the installation CD-ROM into the CD-ROM drive. Click the **Start** button and select **Run**. When the screen shown below appears, type **R:\SETUP** (if the CD-ROM is designated as drive R) and click the **OK** button. Proceed to step 7.



#### AL-1041

6) "Installation from CD-ROM" window will appear. Insert the installation CD-ROM into the CD-ROM drive. Type R:\(\) (if the CD-ROM is designated as drive R) and click the OK button. Proceed to step 7.



- 7) The installation program will start. To install the printer driver to the default folder, click the **Next** button. To select a different folder, select **Browse** and type in the new path and folder name. Click **OK** and say **YES** to create the folder, select the **Next** button to continue.
- 8) On the display, you will see "printer port to be used". Normally, this is LPT1 and it is selected automatically. Ensure that Yes is checked to use the printer as the default printer.
  Finally click the Next button.
- 9) A "Confirm installation" window will be displayed. To continue installation, click the **Yes** button.
- 10) When the installation is complete, you will be asked whether or not to print a test page. If you wish to do so, click the **Yes** button. At this time, ensure that paper is loaded in the paper tray.
- 11) If the test print completes successfully, click the Finish button. "The installation of the SHARP AL-1000 Series Software is complete." window will be displayed. Click the OK button.

### B. Windows 98:

- 1) Load paper into the paper tray of the printer.
- 2) Turn on the printer.
- 3) Turn on your computer and start Windows.
  - Before installing the printer driver, be sure to close all other applications which may be open.
- 4) When using Windows 98 on a personal computer with plug & play, the "Add New Hardware Wizard" window will appear. Click the **Next** button and follow the on-screen instructions.
  - If the "Add New Hardware Wizard" window does not appear, proceed to step 8.
  - ★ Plug & play: For plug & play information, see page 4-1.



- Select Search for the best driver for your device and click the Next button.
- Insert the installation CD-ROM into the CD-ROM drive.
   Select the CD-ROM drive and click the Next button.



- Windows driver file search will find the device SHARP AL-1000 Series. Click the **Next** button. Proceed to step 9.
- 8) Insert the installation CD-ROM into the CD-ROM drive. Click the **Start** button and select **Run.** When the window shown below appears, type **R:\SETUP** (if the CD-ROM is designated as drive R) and click the **OK** button. Proceed to step 9.

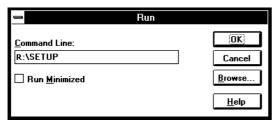


- 9) The installation program will start. To select a different folder, select **Browse** and type in the path and folder name where the printer driver will be installed. Click **OK** and say **YES** to create the folder, select the **Next** button to continue. To install the printer driver to the default folder, click the **Next** button.
- 10) On the display, you will see "printer port to be used". Normally, this is LPT1 and it is selected automatically. Ensure that Yes is checked to use the printer as the default printer. Finally click the Next button.
- 11) A "Confirm installation" window will be displayed. To continue installation, click the **Yes** button.
- 12) When the installation is complete, you will be asked whether or not to print a test page. If you wish to do so, click the **Yes** button. At this time, ensure that paper is loaded in the paper tray.
- 13) If the test print completes successfully, click the Finish button. "The installation of the SHARP AL-1000 Series Software is complete." window will be displayed. Click the OK button.

### C. Windows 3.1x:

- 1) Load paper into the paper tray of the printer.
- Turn on the printer and then start Windows on your computer.
  - Before installing the printer driver, be sure to close all other applications which may be open.

- 3) Insert the installation CD-ROM into a CD-ROM drive.
- 4) Choose **File** from the Menu bar in Program Manager, and then choose the **Run...** command.
- 5) Type **R:\SETUP** (if the CD-ROM is designated as drive R) in the command line box and then click the **OK** button.



- 6) Select a directory to which the printer driver will be installed and click the **Next** button. To install it to the default directory, click the **Next** button.
- 7) A "printer port to be used" window will be displayed. Normally, LPT1 is automatically set. Then ensure that **Yes** is checked to use this printer as the default printer.
- A "Confirm installation" window will be displayed. To continue installation, click Yes.
- 9) When the installation is complete, restart Windows.

## 4. AL-1000 Series printer driver group

When the printer driver is installed, the SHARP AL-1000 Series printer driver group will be created. This group allows the following functions to be executed.

#### Uninstall AL-1000 Series

The printer driver can be uninstalled. If the driver is uninstalled, printing cannot be performed on the printer. For proper uninstallation, be sure to use uninstallation program of the printer driver group.

#### Readme

The latest information on the printer driver is included in this note. Read the Readme first.

#### **Advanced Settings**

See help for application support and application problems that may occur when printing. See help for the applicable method of usage.

### **Status Monitor**

The printer state and information on current printing are displayed on the status monitor window.

DOS Emulation Setup Status Monitor HELP

**DOS Emulation HELP** 

**Advanced Settings HELP** 

 Be sure to read "Readme" found in the printer driver group before starting to print from application programs.

# [5] PARALLEL INTERFACE

This printer uses a bi-directional parallel interface. Use the supplied interface cable.

#### Connector

36-pin DDK 57LE-40360-730B (D29) female connector or equivalent connector

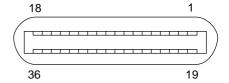
#### Cable

Shielded type bi-directional parallel interface

For best results,, use a printer interface cable which is IEEE1284 compliant.

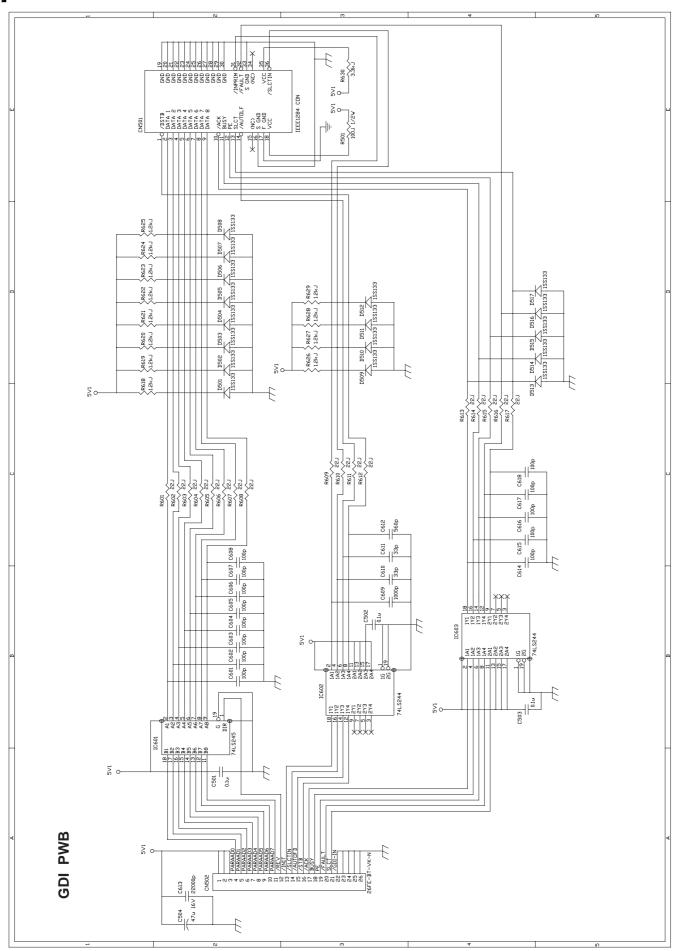
### Pin configuration

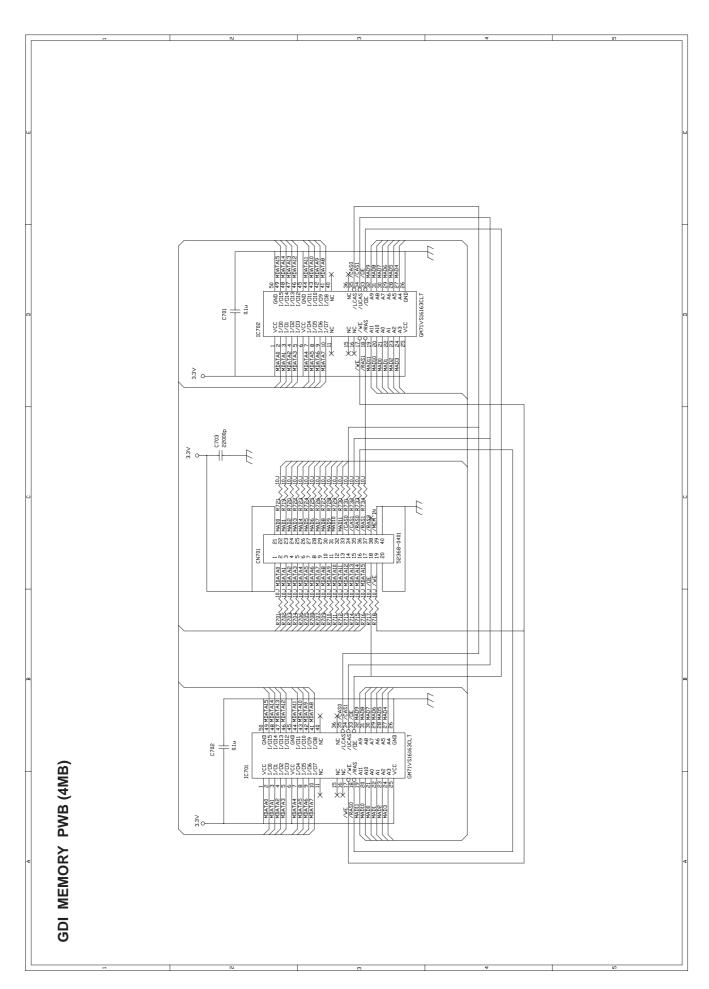
The pin numbers and signal names are listed in the following table.

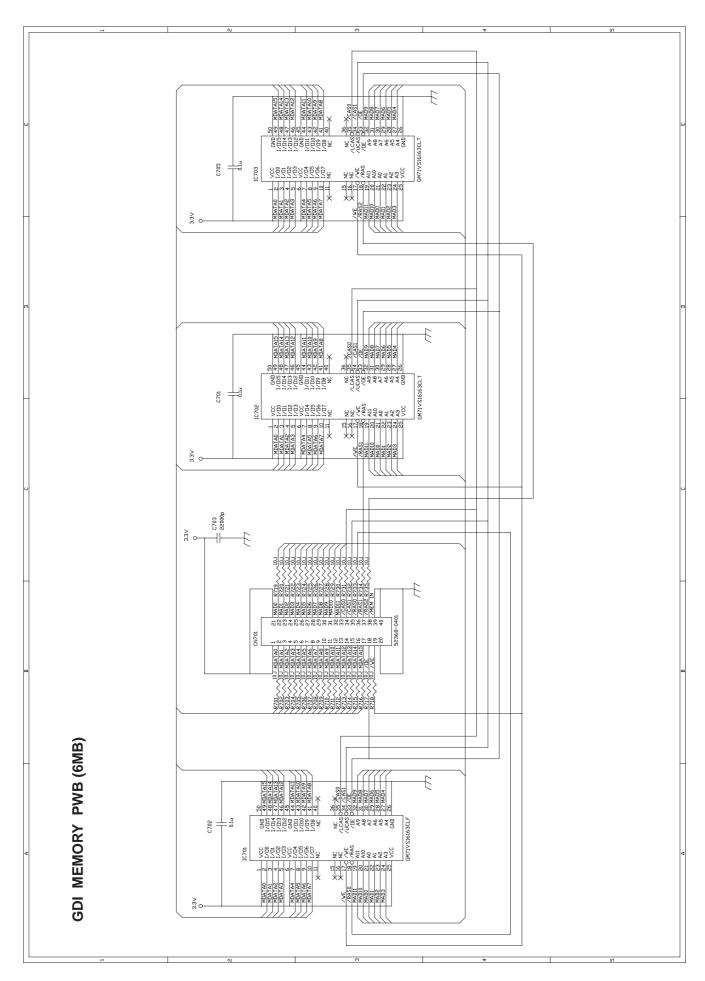


Pin No.	Signal name	Pin No.	Signal name
1	STB	19	GND (STB RET)
2	DATA1	20	GND (DATA1 RET)
3	DATA2	21	GND (DATA2 RET)
4	DATA3	22	GND (DATA3 RET)
5	DATA4	23	GND (DATA4 RET)
6	DATA5	24	GND (DATA5 RET)
7	DATA6	25	GND (DATA6 RET)
8	DATA7	26	GND (DATA7 RET)
9	DATA8	27	GND (DATA8 RET)
10	ACKNLG	28	GND (ACKNLG RET)
11	BUSY	29	GND (BUSY RET)
12	PE (Paper End)	30	GND (PE RET)
13	SLTC	31	INPRM
14	AUTO LF	32	FAULT
15	(NC)	33	(NC)
16	GND (0 V)	34	(NC)
17	FG	35	+5 V
18	+5 V	36	SLTC IN

# [6] CIRCUIT DIAGRAM









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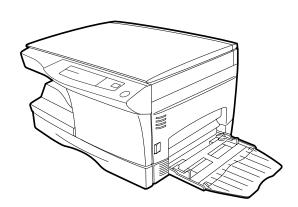
SHARP CORPORATION
Printing & Reprographic Systems Group
Quality & Reliability Control Center
Yamatokoriyama, Nara 639-1186, Japan

# SHARP

# **SERVICE MANUAL**

CODE:00ZAL1000/A1E

# **DIGITAL COPIER**



# AL-1000 MODEL AL-1010

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[1]	GENERAL1 – 1
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[3]	CONSUMABLE PARTS
[4]	EXTERNAL VIEWS AND INTERNAL STRUCTURE 4 – 1
[5]	UNPACKING AND INSTALLATION 5 – 1
[6]	COPING PROCESS
[7]	OPERATIONAL DESCRIPTIONS
[8]	DISASSEMBLY AND ASSEMBLY
[9]	ADJUSTMENTS 9 – 1
[10]	SIMULATION,TROUBLE CODES
[11]	USER PROGRAMS
[12]	ELECTRICAL SECTION
[13]	CIRCUIT DIAGRAM

Parts marked with "△" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safty and performance of the set.

### **CAUTION**

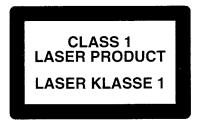
This product is a class 1 laser product that complies with 21CFR 1040.10 and 1040.11 of the CDRH standard and IEC825. This means that this machine does not produce hazardous laser radiation. The use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

This laser radiation is not a danger to the skin, but when an exact focusing of the laser beam is achieved on the eye's retina, there is the danger of spot damage to the retina.

The following cautions must be observed to avoid exposure of the laser beam to your eyes at the time of servicing.

- 1) When a problem in the laser optical unit has occurred, the whole optical unit must be exchanged as a unit, not as individual parts.
- 2) Do not look into the machine with the main switch turned on after removing the developer unit, toner cartridge, and drum cartridge.
- 3) Do not look into the laser beam exposure slit of the laser optical unit with the connector connected when removing and installing the optical system.
- 4) The middle frame contains the safety interlock switch.

Do not defeat the safety interlock by inserting wedges or other items into the switch slot.



LASER WAVE – LENGTH :  $780 \sim 795$ Pulse times : 0.481ms/6mm Out put power :  $0.20 \pm 0.03$ mW

### **CAUTION**

INVISIBLE LASER RADIATION,
WHEN OPEN AND INTERLOCKS DEFEATED.
AVOID EXPOSURE TO BEAM.

## **VORSICHT**

UNSICHTBARE LASERSTRAHLUNG, WENN ABDECKUNG GEÖFFNET UND SICHERHEITSVERRIEGELUNG ÜBERBRÜCKT. NICHT DEM STRAHL AUSSETZEN.

#### VARO!

AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE ÄLÄ KATSO SÄTEESEEN.

### ADVARSEL

USYNLIG LASERSTRÅLNING VED ÅBNING, NÅR SIKKERHEDSBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSAETTELSE FOR STRÅLNING.

### **VARNING!**

OSYNLIG LASERSTRÅLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN. – STRÅLEN ÄR FARLIG. At the production line, the output power of the scanner unit is adjusted to 0.57 MILLI-WATT PLUS 20 PCTS and is maintained constant by the operation of the Automatic Power Control (APC). Even if the APC circuit fails in operation for some reason, the maximum output power will only be 15 MILLI-WATT 0.1 MICRO-SEC. Giving and accessible emission level of 42 MICRO-WATT which is still-less than the limit of CLASS-1 laser product.

### Caution

This product contains a low power laser device. To ensure continued safety do not remove any cover or attempt to gain access to the inside of the product. Refer all servicing to qualified personnel.





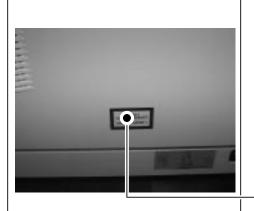
CAUTION INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.

VORSICHT UNSICHTBARE LASERSTRAHLUNG WENN ABDECKUNG GEÖFFNET UND VORSICHT SICHERHEITSVERRIEGELUNG ÜBERERÜCKT. NICHT DEM STRAHL AUSSETZEN. ADVARSEL USYNLUG LASERSTRÄLING VED ÄBNING, NÅR SIKKEPHEDSAFBRYDERE ER PUNKTION. UNDGA UDSAETTELSE FOR STRÄLING.

ADVERSEL USYNLIG LASERSTRÄLING NÄR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES.

VARNING OSYNLIG LASERSTRÄLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRRAR ÄR URKOPPLADE, STRÅLEN ÅR FARLIG, BETRAKTA EJ STRÅLEN.
VARO! AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTÖNTÄ LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.





The foregoing is applicable only to the 220V model, 230V model and 240V model.

VAROITUS! LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ KÄYTTÖOHJEESSA MAINITULLA TAVALLA SAATTAA ALTISTAA KÄYTTÄJÄN TURVALLISUUSLUOKAN 1 YLITTÄVÄLLE NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.

VARNING - OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÄN I DENNA BRUKSANVISNING SPECIFICERATS, KAN ANVÄNDAREN UTSÄTTAS FÖR OSYNLIG LASERSTRÅLNING, SOM ÖVERSKRIDER GRÄNSEN FÖR LASERKLASS 1.

> CLASS 1 LASER PRODUCT LASER KLASSE 1

> > LUOKAN 1 LASERLAITE KLASS 1 LASER APPARAT

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# [1] GENERAL

# 1. General

This model is a digital personal copier produced with key words of "Comfort able copy, Clear copy, Easy copy" providing high copy performances and copy productivity.

# 2. Target User Copy Volume: Monthly Average

Copies: 300 ~ 600 (Max. 800) Prints: 300 ~ 600 (Max. 800)

## 3. Main features

# (1) High-speed laser copying

- Since warm-up time is zero, copying can be started immediately after the power switch is turned on.
- First-copy time is only 9.6 seconds (normal mode).
- Copying speed is 10 copies/min., which adapts to business use, allowing improvement of working efficiency.

# (2) High-quality digital image

- High-quality image copying at 600 dpi can be performed.
- In addition to the automatic exposure mode, the manual exposure can be adjusted in five steps.
- The photo mode copying function allows clear copying of delicate halftone original images such as monochrome photos and color photos.

### (3) Substantial copying functions

- Zoom copying from 50% to 200% in 1% increments can be performed.
- Continuous copying of maximum 99 sheets can also be performed.
- Toner save mode reduces toner consumption by approximately 10%.
- User programs allow setting/modification of functions for customer's needs.

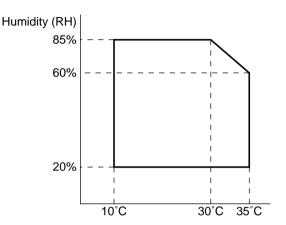
# 4. Environmental

The environmental conditions for assuring the copy quality and the machine operations are as follows:

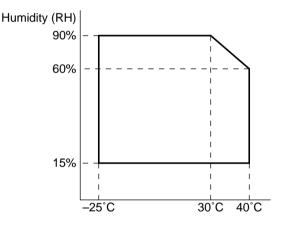
# (1) Normal operating condition

Temperature:20°C~25 Humidity:65 ± 5%RH

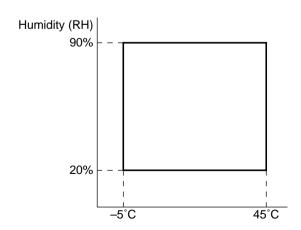
# (2) Acceptable operating condition



# (3) Optical condition



# (4) Supply storage condition





# [2] SPECIFICATIONS

# 1. Basic Specifications

item	
type	Desktop
Copy system	Dry, electrostatic
Segment (class)	Digital personal copier
External dimensions (W $\times$ D $\times$ H) (mm)	H293 × W518 × D445mm
Weight	Approx. 43.3lbs (19.6kg), TD and drum cartridges included

# 2. Operation specification

Section, item		Details		
	Paper			1 tray (250 sheet) single bypass
	feed system			1tray (250 sheet) + multi bypass (50 sheet)
			Paper size	A4, B5, A5 (Landscape)
		Tray paper feed	Paper weight	56 - 80g/m <sup>2</sup>
		section	Paper feed capacity	250 sheets
			Kinds	Standard paper, specified paper, recycled paper
			Remark	User adjustment of paper guide available
			Paper size	A4, B5, A5, B6, A6 (Landscape)
	AB	Multi bypass	Paper weight	52 – 130g/m <sup>2</sup>
	system	paper feed	Paper feed capacity	50 sheets
		section	Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
			Paper size	A4, B5, A5, B6, A6 (Landscape)
Paper		Single bypass	Paper weight	52 – 130g/m <sup>2</sup>
feed		paper feed section	Paper feed capacity	1 sheet
section	ction		Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
			Paper size	8-1/2" × 14", 8-1/2 × 11", 8-1/2" × 5-1/2" (Landscape)
		Tray paper feed	Paper weight	15 – 21 lbs.
		section	Paper feed capacity	250 sheets
			Kinds	Standard paper, specified paper, recycled paper
			Remark	User adjustment of paper guide available
			Paper size	8-1/2" $\times$ 14", 8-1/2 $\times$ 11", 8-1/2" $\times$ 5-1/2", 3-1/2" $\times$ 5-1/2" (Landscape)
	Inch	Multi bypass	Paper weight	14 – 34.5 lbs.
	system	paper feed section	Paper feed capacity	50 sheets
		section	Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
			Paper size	$8-1/2" \times 14"$ , $8-1/2 \times 11"$ , $8-1/2" \times 5-1/2"$ (Landscape)
		Single bypass	Paper weight	14 – 34.5 lbs.
		paper feed	Paper feed capacity	1 sheet
		section	Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available

	Section,	item	Details	
	<u> </u>	Exit way		Face down
Paper exit section		Capacity of output tray		100 sheets
		Original set		Center Registration (left edge)
Originals		Max. original size		B4 (10" × 14")
G.i.g.i.a.c		Original kinds		sheet, book
		Original size detection		None
		Scanning system		CCD sensor scanning by lighting lamp scanner
	Scanning	CCD sensor	Resolution	400 dpi
	section		Туре	Xenon lamp
Optical section		Lighting lamp	Voltage	1.5kV
36011011			Power consumption	11 ± 3W
	Writing	Writing system		Writing to OPC drum by the semiconductor laser
	section	Laser unit	Resolution	600 dpi
	Gradation			256 gradations/8bit
		Dhataaaadustaa	type	OPC (30φ)
		Photoconductor	Life	18k
		Charger	Charging system	Saw -tooth charging with a grid, / (-) scorotron discharge
Image for	ming		Transfer system	(+) DC corotron system
			Separation system	(-) DC corotron system
		Developing	Developing system  Dry, 2-component magnetic brush developing system	
		Cleaning	Cleaning system	Counter blade system (Counter to rotation)
		Fusing system		Heat roller system
		Upper heat roller	type	Teflon roller
Fusing se	ection	Lower heat roller	type	Silicon rubber roller
· ·			type	Halogen lamp
		heater lamp	Voltage	100V
			Power consumption	800W
		Dower occurs	Voltage	100V, 110V, 120/127V, 230V, 240V
Electrical section		Power source	Frequency	Common use for 50 and 60Hz
			Max.	1000W
		Power	Average (during copying)	260Wh/H * <sup>1)</sup>
		consumption	Average (stand-by)	70Wh/H * <sup>1)</sup>
			Pre-heat mode	40Wh/H * <sup>1)</sup>
			Auto power shut-off mode	18Wh/H * <sup>1)</sup>

<sup>\*1)</sup> May fluctuate due to environmental conditions and the input voltage.

# 3. Copy performance

Section, item		Details	
Cany magnification	Fixed magnification ratios		3R + 2E (AB system : 50, 70, 81, 100, 141, 200%) (Inch system : 50, 64, 78, 129, 100, 200%)
Copy magnification	Zooming magnification ratios		50 ~ 200% (151 steps in 1% increments)
Manual steps (manual, photo)			5 steps
Copy speed	First copy time	Tray paper feed	9.6 sec. (Pre-heat mode:16 sec. or below / Auto power-shut-off mode: 23 sec. or below)
AB system : A4	Occurred (ODM)	Manual paper feed	Single: 10.0 sec. / Multi: 8.0sec (Pre-heat mode:16 sec. or below / Auto power-shut-off mode: 23 sec. or below)
(Landscape)	Copy speed (CPM)	Same size	10
		Enlargement	10
		Reduction	10
		Same size	10
B5 (Landscape)	Copy speed (CPM)	Enlargement	10
		Reduction	10
Inch system 8-	Copy speed (CPM)	Same size	10
1/2" × 14"		Enlargement	10
(Landscape)		Reduction	10
8-1/2" × 11"	Copy speed (CPM)	Same size	10
(Landscape)		Enlargement	10
		Reduction	10
Max. continuous copy quantity			99
		leading edge	1 ~ 4mm
	Void area	Trailing edge	4mm or less
	10.0 0.00	Side edge void area	3mm or less/per side
Void		leading edge	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
	Image loss	Trailing edge	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
		Side edge void area	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
Warm-up time			0 sec.
Power save mode reset time			0 sec.
Paper jam recovery time			0 sec.

# 4. Others

Section, item			Remark						
	Toner save mode		Can be	Can be set or canceled with user simulation.		•	Yes		
Additional function	Pre-heat mode		Can be	Can be set or canceled with user simulation.		•	Yes		
	Auto power shut off mode		Can be	Can be set or canceled with user simulation.			Yes		
	Subsidiaries	SEC	SECL	SEEG	SUK	SCA	EX AB	EX Inch	
	Tray (Universal)	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
	Drum cartridge	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
	TD cartridge	Yes	Yes	Yes	Yes	Yes	No*	No*	
	AC power cord	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Accessories	Tool for corona cleaning	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
	Operation manual	English1	English1 French	QB/QE: Multi language	English2	English2	Ex.) English French Arabic	Ex.) English Spanish	
	*Except some							·	



# [3] CONSUMABLE PARTS

# 1. Supply system table Common to all destinations

No.	Name	Content	Life	Product name	Package
1	Develop cartridge (Black) × 1	Toner/developer cartridge × 1 (Toner: Net weight 220g) (Developer: Net weight 190g)	6K (5% document)	AL-100TD	5
2	Drum cartirdge	Drum cartridge	18K	AL-100R	5

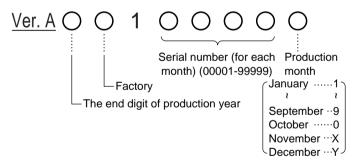
2. Production control number(lot No.) identification **(Developing cartridge)** 



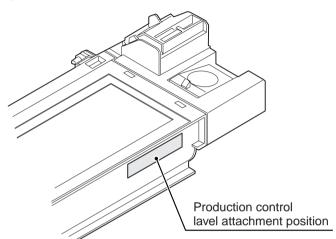
Division	No.
Japan option	1
Ex option	2
Japan, same pack	6
Ex, same pack	7

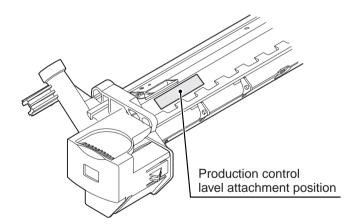
# **(Drum cartridge)**

The label on the drum cartridge shows the date of production.



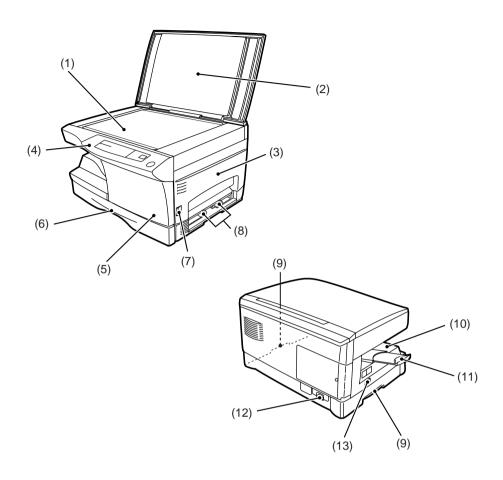
Division	No.
Ex production	1
Option	2
Same pack	3





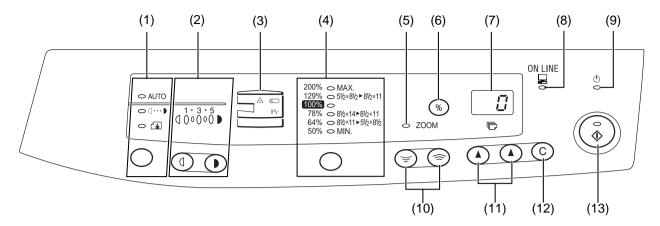
# [4] EXTERNAL VIEWS AND INTERNAL STRUCTURES

# 1. Appearance



(1)	Original table	(2)	Original cover	(3)	Side cover
(4)	Operation panel	(5)	Front cover	(6)	Paper tray
(7)	Side cover open button	(8)	Paper guides	(9)	Handle
(10)	Paper output tray	(11)	Paper output tray extension	(12)	Power cord socket
(13)	Power switch				

# 2. Operational panel



(1)	Exposure mode selector key and indicators	(2)	Light and dark keys and exposure indicators	(3)	Alarm indicators*1
(4)	Copy ratio selector key and copy ratio indicators	(5)	Zoom indicator	(6)	Copy ratio display (%) key
(7)	Display	(8)	ON LINE indicator	(9)	Power save indicator
(10)	Zoom keys	(11)	Copy quantity keys	(12)	Clear key
(13)	Print key and ready indicator				

<sub>\*</sub>1

### Drum replacement required indicator

When the drum counter reaches 17,000 copies, the indicator lights up. After 1,000 additional copies are made, the indicator starts blinking and machine will hard-stop (after current job) until a new cartridge is installed.

### 8√ Misfeed indicator

### ... TD cartridge replacement required indicator

When toner density is lower than a specified level, the TONER DEVELOPER CARTRIDGE REPLACEMENT indicator lights up to warn the user.

If toner is not added after approximately 10 sheets are copied, the indicator starts blinking and machine starts to supply toner. (Toner Developer cartridg replacement indicator keeps lighting up)

If toner density is not back to specific level after two minutes, the READ indicator goes out and Toner Developer indicator starts blinking, and the copier stops.

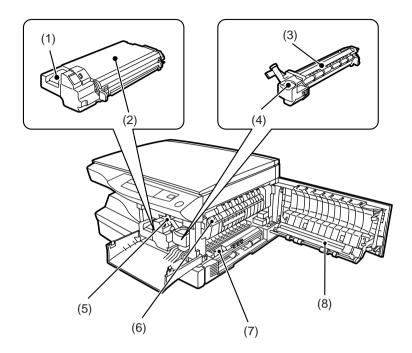
### \*2 ON: Indicates that the machine is in the energy saving (pre-heat) mode.

Blink: Indicates that the machine is in the process of resetting from the energy saving mode or just after supplying the power. OFF: Indicates that resetting from the energy saving mode is completed and that the fusing temperature is in ready state. The combinations of the above display lamps are as follows: (• = ON, X = OFF)

Lamp	Immediately after power ON	Ready	Copying
Pre-heat lamp	Blink	×	×
Ready lamp	•	•	×
Other lamps	•	•	•

Lamp	Energy saving mode (Pre- heating)	Energy saving mode (Auto power shut off)	Resetting from energy saving mode	Copy is started during resetting from energy saving mode
Pre-heat lamp	•	•	Blink	Blink
Ready lamp	•	X	•	X
Other lamps	•	X	•	•

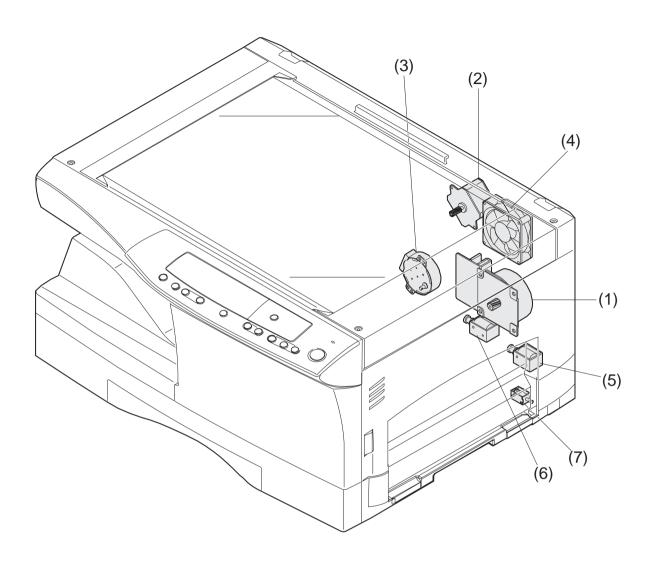
# 3. Internal



(1)	TC cartridge lock release button	(2)	TD cartridge	(3)	Drum cartridge
(4)	Drum cartridge handle	(5)	Paper feed roller	(6)	Fusing unit release lever
(7)	Charger cleaner	(8)	Transfer charger		

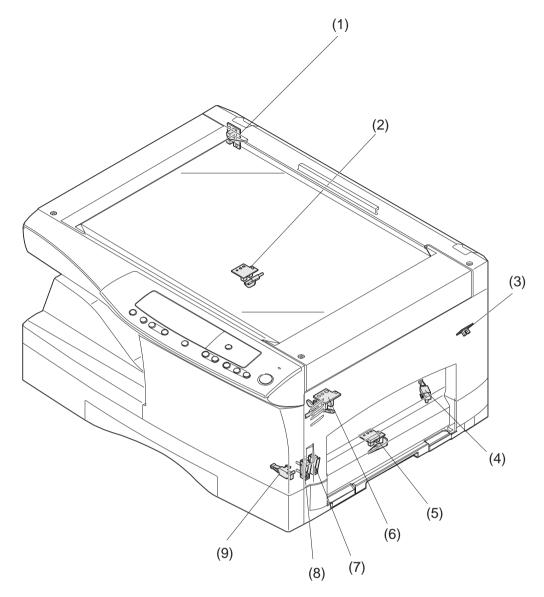


# 4. Motors and solenoids



No.	Part name	Control signal Function, operation	
(1)	Main motor	MM	Drives the copier.
(2)	Mirror motor	MRMT Drives the optical mirror base (scanner un	
(3)	Toner motor	TM	Supplies toner.
(4)	Cooling fan motor	VFM	Cools the optical section.
(5)	Resist roller solenoid	RRS	Resist roller rotation control solenoid
(6)	Paper feed solenoid	CPFS1 Cassette Paper feed solenoid	
(7)	Multi paper feed solenoid	MPFS	Multi manual pages feed solenoid

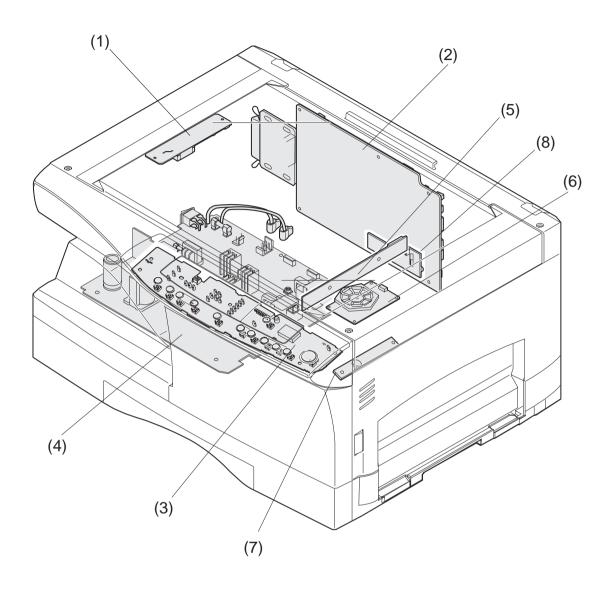
# 5. Sensors and switches



No.	Name	Signal	Туре	Function	Output
(1)	Mirror home position sensor	MHPS	Transmission sensor	Mirror (scanner unit) home position detection	"H" at home position
(2)	POD sensor	POD	Transmissions sensor	Paper exitdetection	"H" at paper pass
(3)	PPD2 sensor	PPD2	Transmission sensor	Paper transport detection 2	"L" at paper pass
(4)	Cassette detection switch	CED1	Microswitch	Cassette installation detection	"H" at cassette insertion
(5)	Manual feed detection switch	MFD	Transmission sensor	Manual feed paper detection (single only)	"L" at paper detection
(6)	PPD1 sensor	PPD1	Transmission sensor	Paper transport detection 1	"L" at paper pass
(7)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 5V)	1 or 0V of 5V at door open
(8)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 24V)	1 or 0V of 24V at door open
(9)	Drum reset switch	DRST	Micro switch	New drum detection switch	Instantaneously "H" at insertion of new drum

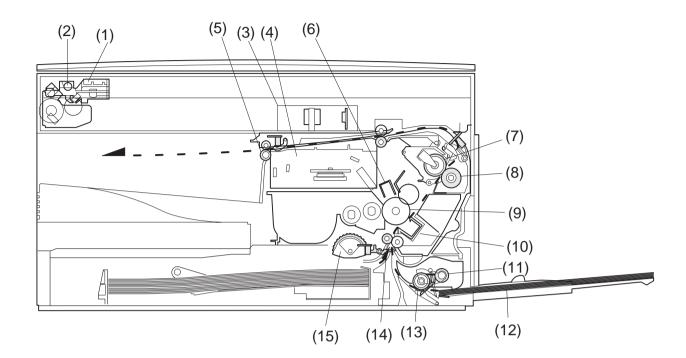


# 6. PWB unit



No.	Name	Function
(1)	Exposure lamp invertor PWB	Exposure lamp (Xenon lamp) control
(2)	Main PWB (MCU)	Copier control
(3)	Operation PWB	Operation input/display
(4)	Power PWB	AC power input, DC voltage control, High voltage control
(5)	CCD sensor PWB	For image scanning
(6)	LSU motor PWB	For polygon motor drive
(7)	TCS PWB	For toner sensor control
(8)	LSU PWB	For laser control

# 7. Cross sectional view



No.	Part name	Function and operation
(1)	Scanner unit	Illuminates the original with the copy lamp and passes the reflected light to the lens unit (CCD).
(2)	Exposure lamp	Exposure lamp (Xenon lamp) Illuminates original
(3)	Lens unit	Scans the original image with the lens and the CCD.
(4)	LSU (Laser unit)	Converts the original image signal into laser beams and writes onto the drum.
(5)	Paper exit roller	Roller for paper exit
(6)	Main charger	Provides negative charges evenly to the drum surface.
(7)	Heat roller	Fuses toner on the paper. (Teflon roller)
(8)	Pressure roller	Fuses toner on the paper. (Silicon rubber roller)
(9)	Drum	Forms images.
(10)	Transfer unit	Transfers images onto the drum.
(11)	Pickup roller	Picks up the manual feed paper. (In multi feed only)
(12)	Manual paper feed tray	Tray for manual feed paper
(13)	Manual paper feed roller	Transport the paper from the manual paper feed port.
(14)	PS roller unit	Takes synchronization between the lead edge and the rear edge of the paper.
(15)	Paper feed roller	Picks up a sheet of paper from the cassette.

# [5] UNPACKING AND INSTALLATION

# 1. A WORD ON COPIER INSTALLATION

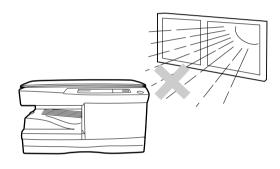
Improper installation may damage the copier. Please note the following during initial installation and whenever the copier is moved.

Do not install your copier in areas that are:

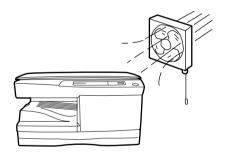
damp, humid, or very dusty



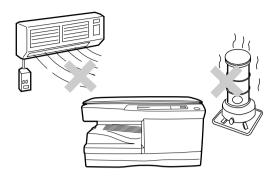
exposed to direct sunlight



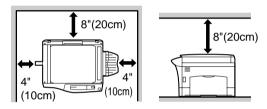
poorly ventilated



 subject to extreme temperature or humidity changes, e.g., near an air conditioner or heater.

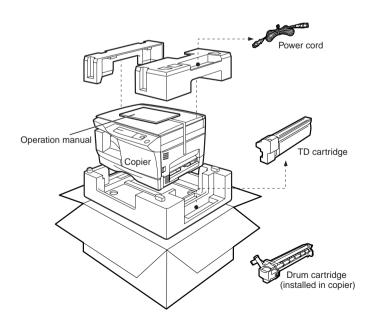


Be sure to allow the required space around the machine for servicing and proper ventilation.



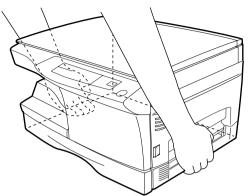
# 2. CHECKING PACKED COMPONENTS AND ACCESSORIES

Open the carton and check if the following components and accessories are included.



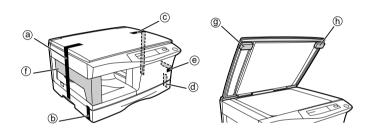
## 3. UNPACKING

Unpack the copier and carry it to the installation location by holding the handles on both sides of the copier.

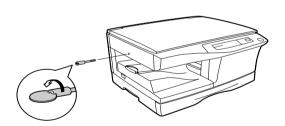


# 4. REMOVING PROTECTIVE PACKING MATERIALS

(1) Remove pieces of tape (a), (b), (c), (d), (e), (f), (g) and (h) and protective cover (i). Then open the original cover and remove protective materials (j) and (k).

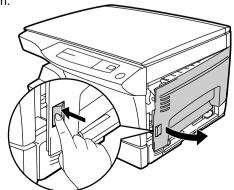


(2) Use a coin (or suitable object) to remove the screw. Store the screw in the paper tray because it will be used if the copier has to be moved.

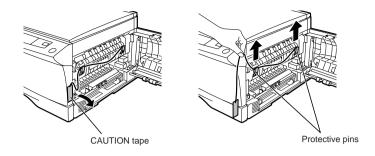


### 5. INSTALLING THE TD CARTRIDGE

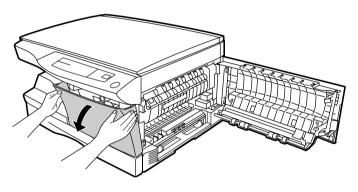
(1) Open the side cover while pressing the side cover open button.



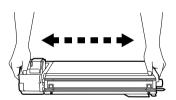
(2) Remove the CAUTION tape from the front cover and remove the two protective pins from the fusing unit by pulling the strings upward one at a time.



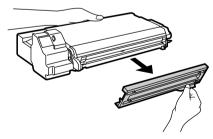
(3) Push gently on both sides of the front cover to open the cover.



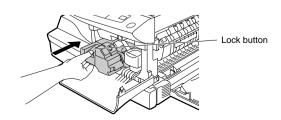
(4) Remove the TD cartridge from the bag. Remove the protective paper. Hold the cartridge on both sides and shake it horizontally four or five times.



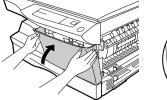
(5) Hold the tab of the protective cover and pull the tab to your side to remove the cover.

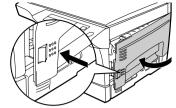


(6) Gently insert the TD cartridge until it locks in place, while pushing the lock button.



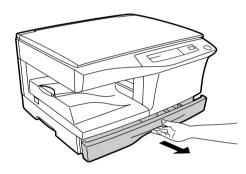
(7) Close the front cover and then the side cover by pressing the round projections near the side cover open button.



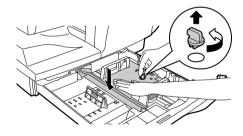


# 6. LOADING COPY PAPER (installing the paper tray)

Raise the handle of the paper tray and pull the paper tray out until it stops.

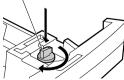


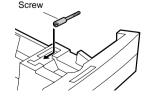
(2) Remove the pressure plate lock. Rotate the pressure plate lock in the direction of the arrow to remove it while pressing down the pressure plate of the paper tray.



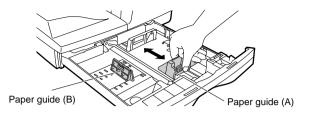
(3) Store the pressure plate lock which has been removed in step 2 and the screw which has been removed when unpacking (see page 5-2, step 2 of REMOVING PROTEC-TIVE PACKING MATERIALS) in the front of the paper tray. To store the pressure plate lock, rotate the lock to fix it on the relevant location.



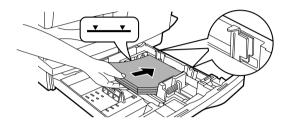




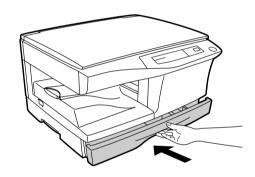
(4) Adjust the paper guides on the paper tray to the copy paper width and length. Squeeze the lever of paper guide (A) a and slide the guide to match with the width of the paper. Move paper guide (B) to the appropriate slot as marked on the tray.



(5) Fan the copy paper and insert it into the tray. Make sure the edges go under the corner hooks.

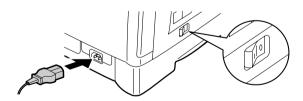


(6) Gently push the paper tray back into the copier.



### 7. PLUGGING IN THE COPIER

(1) Ensure that the power switch of the copier is in the OFF position. Insert the attached power cord into the power cord socket at the rear of the copier.



(2) Plug the other end of the power cord into the nearest outlet.

# [6] Printing process

An OPC drum is used for the photoconductor.

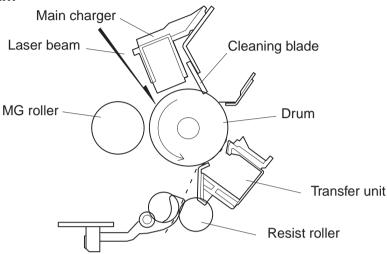
(Structure of the OPC drum layers)

OPC layer
(20microns thick)

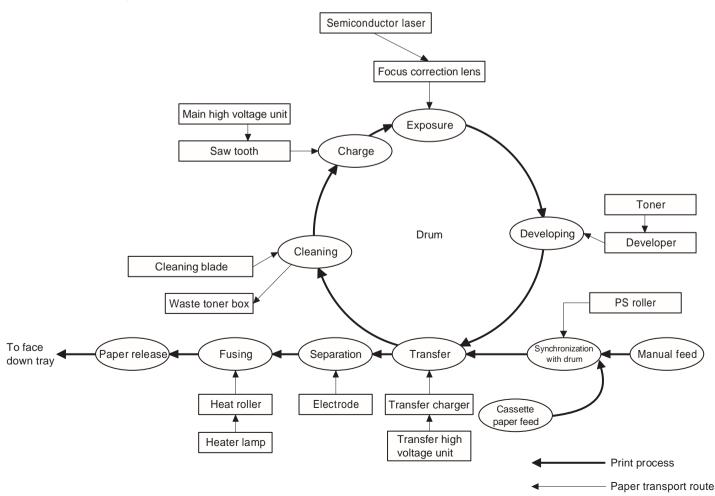
Pigment layer (0.2 to 0.3 microns thick)

Aluminium drum

# (1) Functional diagram



# (Basic operation cycle)



# (2) Outline of print process

This printer is a non-impact printer that uses a semiconductor laser and electrostatic print process. This printer uses an OPC (Organic Photo Conductor) for its photoconductive material. First, voltage from the main corona unit charges the drum surface and a latent image is formed on the drum surface using a laser beam. This latent image forms a visible image on the drum surface when toner is applied. The toner image is then transferred onto the print paper by the transfer corona and fused on the print paper in the fusing section with a combination of heat and pressure.

Step-1: Charge Step-2: Exposure

\* Latent image is formed on the drum.

Step-3: Developing

Latent image formed on the drum is then changed into visible image with toner.

Step-4: Transfer

The visible image (toner image) on the drum is transfered onto the print paper.

Step-5: Cleaning

Residual toner on the drum surface is removed and collected by the cleaning blade.

Step-6: Optical discharge

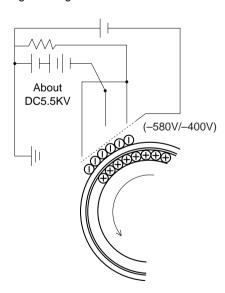
Residual charge on the drum surface is removed, by semiconductor laser beam.

# (3) Actual print process

### Step-1: DC charge

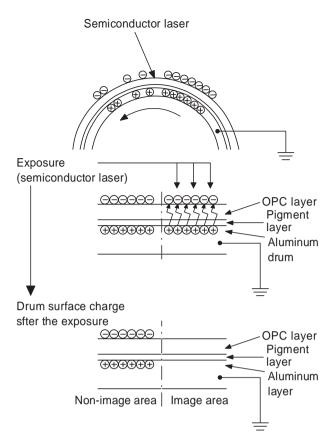
A uniform negative charge is applied over the OPC drum surface by the main charging unit. Stable potential is maintained by means of the Scorotron charger.

Positive charges are generated in the aluminum layer.



### Step-2: Exposure (laser beam, lens)

A Laser beam is generated from the semiconductor laser and controlled by the print pattern signal. The laser writes onto the OPC drum surface through the polygon mirrors and lens. The resistance of the OPC layer decreases for an area exposed by the laser beam (corresponding to the print pattern signal). The beam neutralizes the negative charge. An electrostatic latent image is formed on the drum surface.



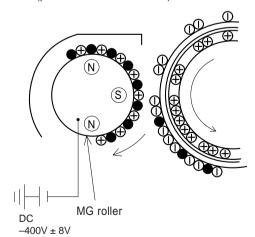
# Step-3: Developing (DC bias)

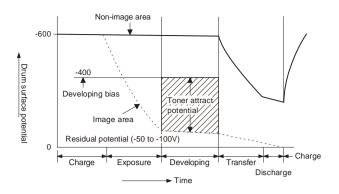
A bias potential is applied to the MG roller in the two component magnetic brush developing method, and the toner is charged negative through friction with the carrier.

Non-image area of the drum surface charged with negative potential repel the toner, whereas the laser exposed portions where no negative charges exist, attract the toner. As a result, a visible image appears on the drum surface.

⊕ : Carrier (Magnetized particle)● : Toner (Charge negative by friction)(N) (S) :Permanent magnet

(provided in three locations)

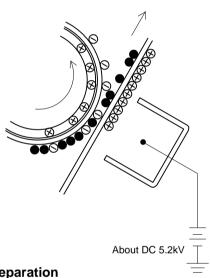




Toner is attracted over the shadowed area because of the developing bias.

# Step-4: Transfer

The visible image on the drum surface is transferred onto the print paper by applying a positive charge from the transfer corona to the backside of the print paper.

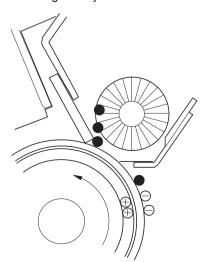


# Step-5: Separation

Since the print paper is charged positively by the transfer corona, it is discharged by the separation corona. The separation corona is connected to ground.

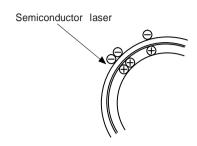
### Step-6: Cleaning

Toner remaining on the drum is removed and collected by the cleaning blade. It is transported to the waste toner collecting section in the cleaning unit by the waste toner transport roller.



### Step-7: Optical discharge (Semiconductor laser)

Before the drum rotation is stopped, the semiconductor laser is radiated onto the drum to reduce the electrical resistance in the OPC layer and elimate residual charge, providing a uniform state to the drum surface for the next page to be printed. When the electrical resistance is reduced, positive charges on the aluminum layer are moved and neutralized with negative charges on the OPC layer.



# Charge by the Scorotron charger

### **Function**

The Scorotron charger functions to maintain the surface potential of the drum even at all times which. It is used to control the surface potential regardless of the charge characteristics of the photoconductor.

### **Basic function**

A screen grid is placed between the saw tooth and the photoconductor. A stable voltage is added to the screen grid to maintain the corona current on the photoconductor.

As the photoconductor is charged by the saw tooth from the main corona unit, the surface potential increases. This increases the current flowing through the screen grid. When the photoconductor potential nears the grid potential, the current turns to flow to the grid so that the photoconductor potential can be maintained at a stable level.

### **Process controlling**

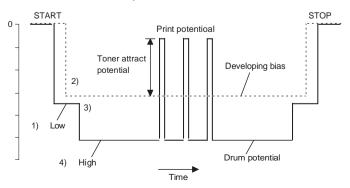
### **Function**

The print pattern signal is converted into an invisible image by the semiconductor laser using negative to positive (reversible) developing method. Therefore, if the developing bias is added before the drum is charged, toner is attracted onto the drum. If the developing bias is not added when the drum is charged, the carrier is attracted to the drum because of the strong electrostatic force of the drum.

To avoid this, the process is controlled by adjusting the drum potential and the grid potential of the Scorotron charger.

### **Basic function**

Voltage added to the screen grid can be selected, high and low. To make it easily understood, the figure below shows voltage transition at the developer unit.



### AL-1000/1010

### Start

- 1) Because the grid potential is at a low level, the drum potential is at about -400V. (Carrier may not be attracted though the carrier is pulled towards the drum by the electrostatic force of -400V.
- 2) Developing bias ( -400V) is applied when the photoconductor potential is switched from LOW to HIGH.
- 3) Once developing bias (–400V) is applied and the photo conductor potential rises to HIGH, toner will not be attracted to the drum.

### **Stop**

The reverse sequence takes place.

Retaining developing bias at an abnormal occurrence

### **Function**

The developing bias will be lost if the power supply was removed during print process. In this event, the drum potential slightly abates and the carrier makes deposits on the drum because of strong static power. To prevent this, the machine incorporates a function to retain the developing bias for a certain period and decrease the voltage gradually against possible power loss.

### **Basic function**

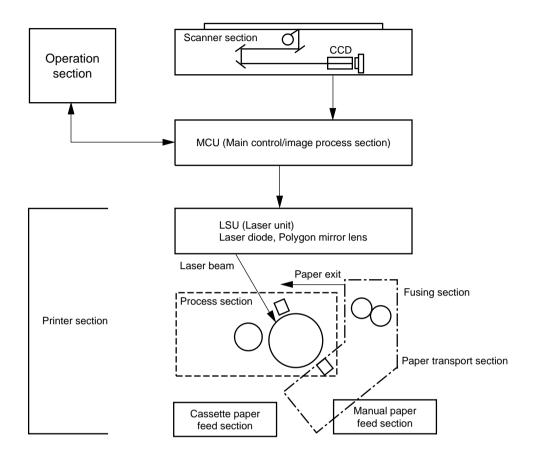
Normally, the developing bias voltage is retained for a certain time before the drum comes to a complete stop if the machine should stop before completing the normal print cycle. The developing bias can be added before resuming the operation after an abnormal interruption. Therfore, carrier will not make a deposit on the drum surface.

## [7] OPERATIONAL DESCRIPTIONS

## (1) Outline of operation

The outline of operation is described referring to the basic configuration.

### (Basic configuration)



## Outline of copy operation

#### Setting conditions

1) Set copy conditions such as the copy quantity and the copy density with the operation section, and press the COPY button. The information on copy conditions is sent to the MCU.

#### Image scanning

When the COPY button is pressed, the scanner section starts scanning of images.
 The light from the copy lamp is reflected by the document and passed through the lens to the CCD.

#### Photo signal/Electric signal conversion

3) The image is converted into electrical signals by the CCD circuit and passed to the MCU.

#### Image process

4) The document image signal sent from the CCD circuit is processed under the revised conditions and sent to the LSU (laser unit) as print data.

## Electric signal/Photo signal (laser beam) conversion

- 5) The LSU emits laser beams according to the print data. (Electrical signals are converted into photo signals.)
- 6) The laser beams are radiated through the polygon mirror and various lenses to the OPC drum.

#### Printing

- 7) Electrostatic latent images are formed on the OPC drum according to the laser beams, and the latent images are developed to be visible images (toner images).
- 8) Meanwhile the paper is fed to the image transfer section in synchronization with the image lead edge.
- 9) After the transfer of toner images onto the paper, the toner images are fused to the paper by the fusing section. The copied paper is discharged onto the exit tray.

## (2) Scanner section

## 1) How to scan documents

The scanner has sensors that are arranged in a line. These sensors scan a certain area of a document at a time and deliver outputs sequentially. When the line is finished, the next line is scanned, and this procedure is repeated. The figure below shows the case where the latter two sections of an image which are scanned are shown with solid lines and the former two sections which are being transmitted are shown with dotted lines.

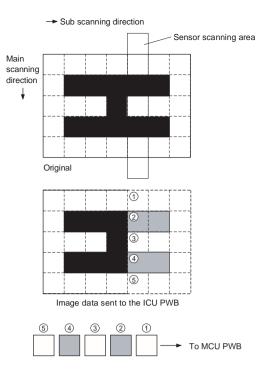
The direction of this line is called "main scanning direction," and the scanning direction "sub scanning direction."

In the figure above, one line is divided into 4 sections. Actually, however, one line is divided into thousands of sections. For scanning, the light receiving element called CCD is used.

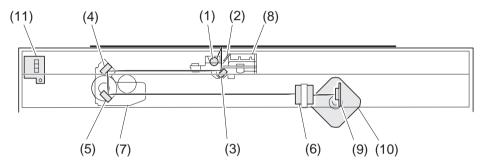
The basic resolution indicates the scanner capacity. The basic resolution is expressed in dpi (dot/inch) which shows the number of light emitting elements per inch on the document.

The basic resolution of this machine is 400dpi.

In the sub scanning direction, at the same time, the motor that drives the optical system is controlled to scan the image at the basic resolution.



## 2) Basic structure of scanner section



1	Copy lamp (Xenon lamp)	2	Reflector (light conversion plate)	3	No. 1 mirror
4	No. 2 mirror	5	No. 3 mirror	6	Lens
7	No. 2/3 mirror unit	8	Copy lamp unit	9	CCD
10	Mirror motor	11	MHPS (Mirror home position sensor)		

The scanner unit performs scanning in the digital optical system.

The light from the light source (Xenon lamp) is reflected by a document and passed through three mirrors and reduction lenses to the CCD element (image sensor) where images are formed. This system is known as the reduction image sensor system. Photo energy on the CCD element is converted into electrical signals (analog signals). (Photo-electric conversion). The output signals (analog signals) are converted into digital signals (A/D conversion) and passed to the MCU (main control/image process section). The resolution at that time is 400dpi.

The mirror unit in the scanner section is driven by the mirror motor.

The MHPS is provided to detect the home position of the copy lamp unit.

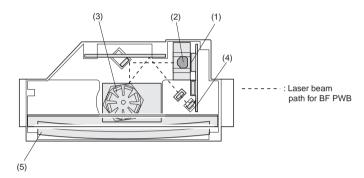
## (3) Laser unit

The image data sent from the MCU (image process circuit) is sent to the LSU (laser unit), where it is converted into laser beams.

### 1) Basic structure

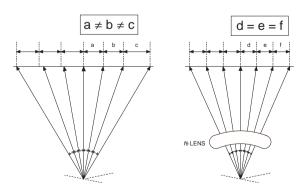
The LSU unit is the writing section of the digital optical system. The semiconductor laser is used as the light source, and images are formed on the OPC drum by the polygon mirror and  $\theta$  lens, etc.

The laser beams are passed through the collimator lens, the cylindrical lens, the polygon mirror, the  $f\theta$  lens, and the mirror to form images on the OPC drum in the main scanning direction. The laser emitting PWB is provided with the APC (auto power control) in order to eliminate fluctuations in the laser power. The BF PWB works for measurement of the laser writing start point.

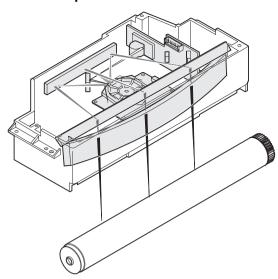


No.	Component	Function
(1)	Semiconductor laser	Generates laser beams.
(2)	Collimator lens	Converges laser beams in parallel.
(3)	Polygon mirror, polygon motor	Reflects laser beams at a constant rpm.
(4)	BD (Mirror, lens, PWB)	Detects start timing of laser scanning.
		Converges laser beams at a spot on the drum.
(5)	fθ lens	Makes the laser scanning speeds at both ends of the drum same as each other. (Refer to the figure below.)

Makes the laser scanning speeds at both ends of the drum same as each other.



### 2) Laser beam path



## 3) Composition

Effective scanning width: 216mm (max.)

Resolution: 600dpi

Beam diameter: 75um in the main scanning

direction, 80um in the sub

scanning direction

Image surface power: 0.20 ±0.03mW (Laser

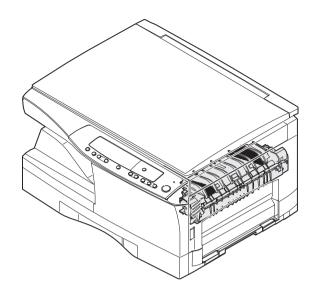
wavelength 780 - 795nm)

Polygon motor section:

Brushless motor 20.787rpm

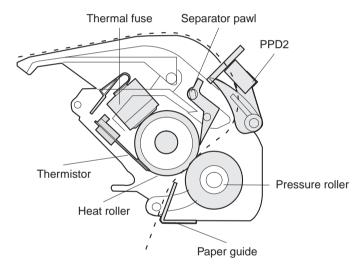
No. of mirror surfaces: 6 surfaces

## **Fuser section**

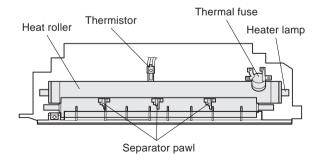


#### 1. General description

General block diagram (cross section)



#### Top view



#### A. Heat roller

A pressure roller is used for the heat roller and a silicone rubber roller is used for the lower heat roller for better toner fusing performance and paper separation.

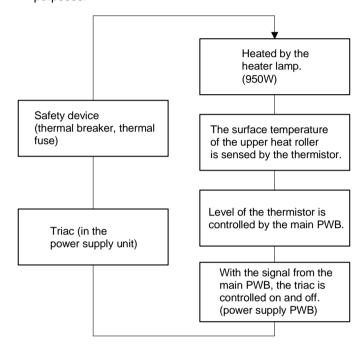
### B. Separator pawl

Three separator pawls are used on the upper heat roller. The separator pawls are teflon coated to reduce friction with the roller and prevent a smear on the paper caused by the separator pawl.

#### C. Thermal control

1. The heater lamp, thermistor, main PWB, DC power supply PWB, and triac within the power supply unit are used to control the temperature in the fuser unit.

To prevent against abnormally high temperature in the fuser unit, a thermal breaker and thermal fuse are used for safety purposes.



- 2. The surface temperature of the upper heat roller is set to  $165^{\circ}$ C  $\sim 190^{\circ}$ C. The surface temperature during the power save mode is set to  $100^{\circ}$ C.
- The self-check function comes active when one of the following malfunctions occurs, and an "H" is displayed on the multicopy window.
  - a. When the heat roller surface temperature rises above 240°C
  - b. When the heat roller surface temperature drops below 100°C during the copy cycle.
  - c. Open thermistor
  - d. Open thermal fuse
  - e. When the heat roller temperature does not reach 190°C within 27 second after supplying the power.

#### D. Fusing resistor

## **Fusing resistor**

This model is provided with a fusing resistor in the fusing section to improve transfer efficiency.

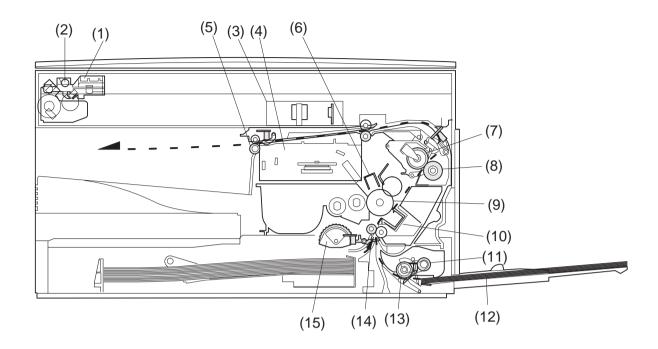
General descriptions are made in the following.

## **General descriptions**

Since the upper heat roller is conductive when copy paper is highly moistured and the distance between the transfer unit and the fusing unit is short, the transfer current leaks through the copy paper, the upper heat roller and the discharging brush.

## Paper feed section and paper transport section

## 1. Paper transport path and general operations



(1)	Scanner unit	(6)	Main charger	(11)	Pickup roller
(2)	Copy lamp	(7)	Heat roller	(12)	Manual paper feed tray
(3)	Lens unit	(8)	Pressure roller	(13)	Manual paper feed roller
(4)	LSU (Laser unit)	(9)	Drum	(14)	PS roller unit
(5)	Paper exit roller	(10)	Transfer unit	(15)	Paper feed roller

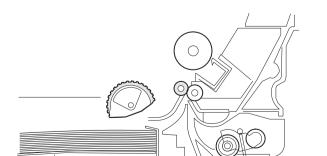
Paper feed is made in two ways; the tray paper feed and the manual paper feed. The tray is of universal-type, and has the capacity of 250 sheets. The front loading system allow you to install or remove the tray from the front cabinet.

The general descriptions on the tray paper feed and the manual paper feed are given below.

#### A. Cassette paper feed operation

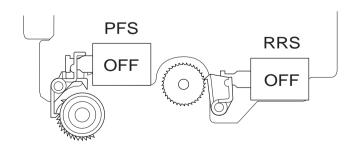
 The figure below shows the positions of the pick-up roller, the paper feed clutch sleeve, and the paper feed latch in the initial state without pressing the COPY button after lighting the ready lamp.

The paper feed latch is in contact with the projection of the clutch sleeve.



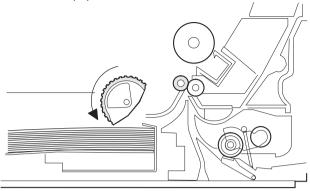
2. When the COPY button is pressed, the main drive motor starts rotating to drive each drive gear.

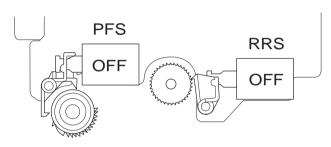
The pick-up drive gear also is driven at that time. Since, however, the paper feed latch is in contact with the projection of the clutch sleeve, rotation of the drive gear is not transmitted to the pick-up roller, which does not rotate therefore.



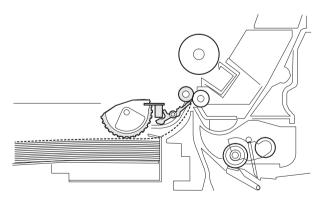
#### AL-1000/1010

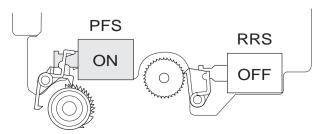
3. After about 0.1 sec from when the main motor start rotating, the tray paper feed solenoid (PFS) turns on at a moment. This disengages the paper feed latch from the projection of the clutch sleeve, transmitting rotation of the pick-up drive gear to the paper feed roller shaft, rotating the pick-up roller to feed the paper.



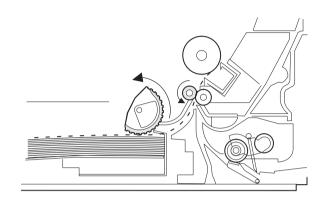


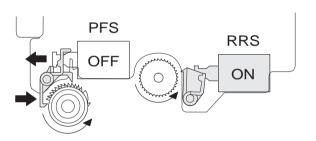
- 4. After more than half rotation of the pick-up roller, the paper feed latch is brought in contact with the projection of the clutch sleeve, stopping rotation of the pick-up roller.
- 5. At this time, the paper is fed passed the paper entry detection switch (PPD1), and detected by it. After about 0.15 sec from detection of paper by PPD1, the tray paper feed solenoid (PFS) turns on so that the clutch sleeve projection comes into contact with the paper feed latch to stop the pick-up roller. Then the pick-up roller rotates for about 0.15 sec so that the lead edge of the paper is evenly pressed on the resist roller, preventing against skew feeding.





- 6. To release the resist roller, the tray paper feed solenoid and the resist solenoid are turned on by the paper start signal to disengage the resist start latch from the clutch sleeve projection, transmitting rotation of the resist drive gear to the resist roller shaft. Thus the paper is transported by the resist roller.
- 7. After the resist roller starts rotating, the paper is passed through the pre-transfer guide to the transfer section. Images are transferred on the paper, which is separated from the OPC drum by the drum curve and the separation section.

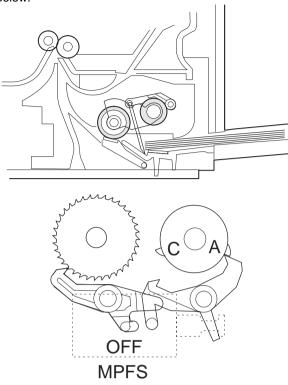




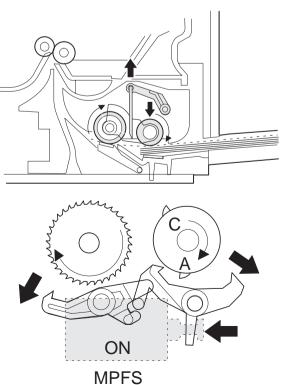
8. The paper separated from the drum is passed through the fusing paper guide, the heat roller (fusing section), POD (paper out detector) to the copy tray.

### B. Manual multi paper feed operation

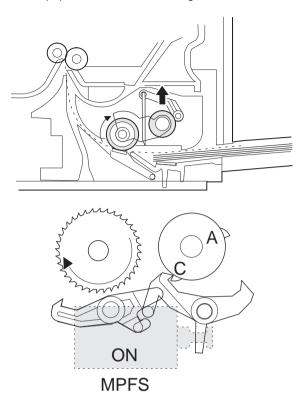
 Before paper feed operation, the manual paper feed solenoid (MPFS) is turned OFF as shown in the figure below.



2. When the PRINT button is pressed, the manual paper feed solenoid (MPFS) turns on to disengage the manual paper feed latch A from the manual paper feed clutch sleeve A, rotating the manual paper feed roller and the manual takeup roller. At the same time, the manual paper feed stopper opens and the manual take-up roller is pressed to the surface of the paper to start paper feeding.



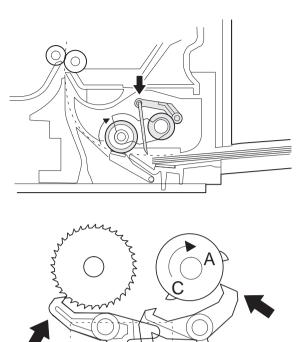
3. When pawl C of the manual paper feed clutch sleeve is hung on the manual feed latch, the manual feed stopper falls and the manual take-up roller rises. At that time, the manual paper feed roller is rotating.



4. The lead edge of the transported paper is pressed on the resist roller by the transport roller. Then the paper is stopped temporarily to make synchronization with the lead edge of the image on the OPC drum.

The operations hereinafter are the same as the paper feed operations from the tray. (Refer to A-5  $\sim$  8.)

The solenoid turns off to close the gate and return to the initial state.



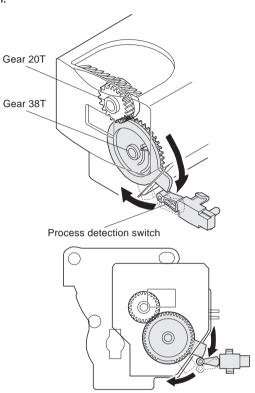
## C. Conditions of occurrence of paper misfeed

**MPFS** 

- (1) When the power is turned on: PPD or POD is ON when the power is turned on.
- (2) Copy operation
  - a. PPD1 jam 1) PPD1 does not turn off within 4 sec after turning on the resist roller.
  - b. PPD2 jam 1) PPD2 is off immediately after turning on the resist roller.
     2) PPD2 does not turn off within 1.2 sec
    - 2) PPD2 does not turn off within 1.2 sec after turning off the resist roller.
  - c. POD jam 1) POD does not turn on within 2.9 sec after turning on the resist roller.
    - POD does not turn off within 1.5 sec ~
       2.7 sec after turning off PPD2.

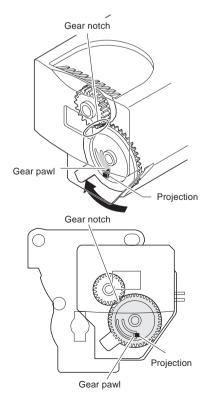
# Process unit new drum detection mechanism

 When the power is turned on, the detection gear 38T is rotated in the arrow direction by the detection gear 20T to push the microswitch (process detection switch) installed to the machine sensor cover, making a judgement as a new drum.



2. When the detection gear 38Y turns one rotation, there is no gear any more and it stops.

The latch section of the 38T gear is latched and fixed with the projection of the process cover.



# [8] DISASSEMBLY AND ASSEMBLY

Before disassembly, be sure to disconnect the power cord for safety.

The disassembly and assembly procedures are described for the following sections:

- 1. High voltage section
- 2. Operation panel section
- 3. Optical section
- 4. Fusing section
- 5. Tray paper feed/transport section
- 6. Manual paper feed section
- 7. Rear frame section
- 8. Power section

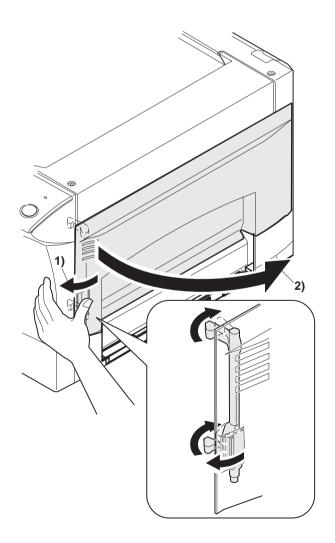
## 1. High voltage section

## A. List

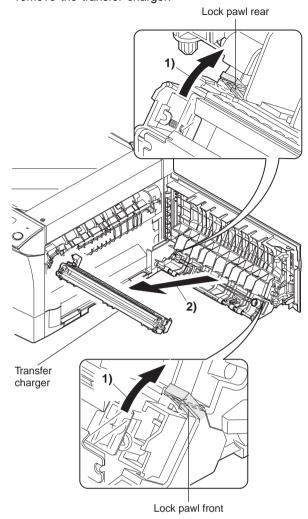
No.	Part name Ref.	page
1	Transfer charger unit	8-1
2	Charger wire	8-1

## B. Disassembly procedure

(1) Press the side cover open/close button and open the side cover.



(2) Push up the lock pawls (2 positions) of the side cover, and remove the transfer charger.

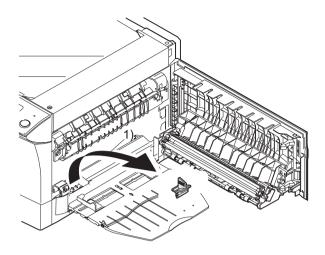


## C. Assembly procedure

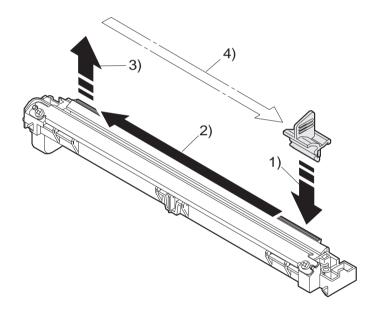
For assembly, reverse the disassembly procedure.

## D. Charger wire cleaning

(1) Remove the charger cleaner from the manual paper feed unit.

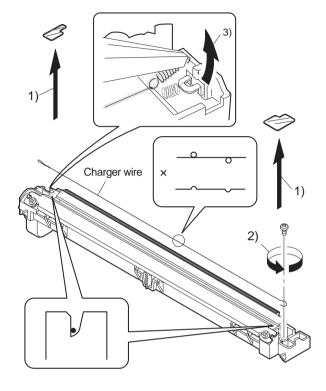


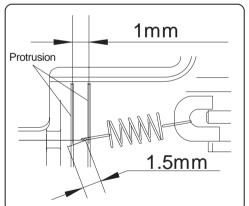
(2) Set the charger cleaner to the transfer unit, and move it reciprocally a few times in the arrow direction shown in the figure below.



## E. Charger wire replacement

- (1) Remove the TC cover and remove the screw.
- (2) Remove the spring and remove the charger wire.
- (3) Install a new charger wire by reversing the procedures (1) and (2). At that time, be careful of the following items.
  - The rest of the charger wire must be within 1.5mm.
  - The spring hook section (charger wire winding section) must be in the range of the projection section.
  - Be careful not to twist the charger wire.





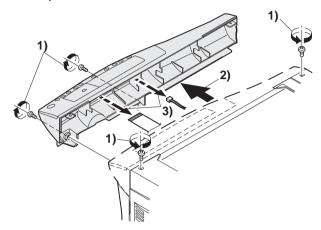
# 2. Operation panel section

## A. List

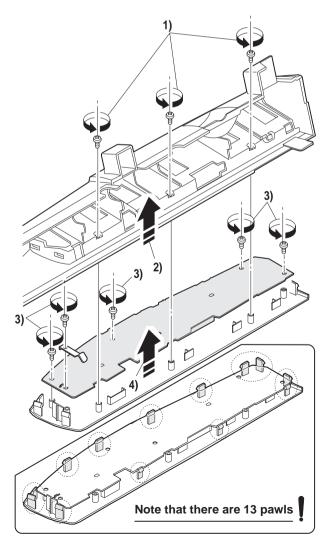
No.	Part name Ref.	page
1	Operation panel unit	8-3
2	Operation PWB	8-3

## B. Disassembly procedure

(1) Remove the screws (4 pcs.), the harness, and the operation panel unit.



- (2) Remove the screws (3 pcs.) and the PWB holder.
- (3) Remove the screws (3 pcs.) and the operation PWB.



## C. Assembly procedure

For assembly, reverse the disassembly procedure

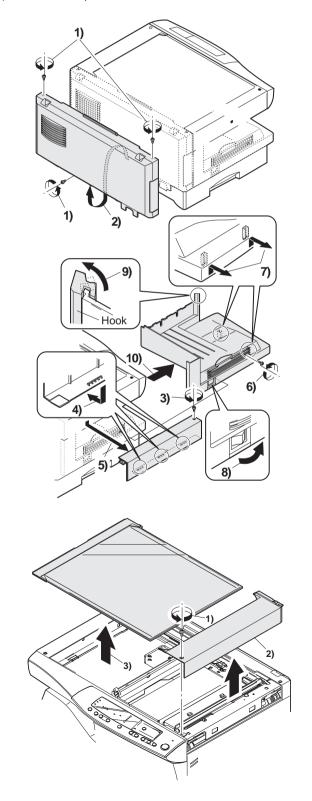
# 3. Optical section

## A. List

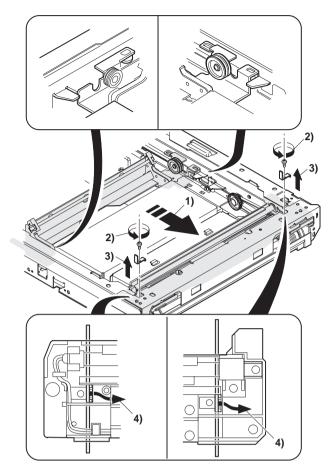
NO.	Part name Ref.	page
1	Copy lamp unit	8-4
2	Copy lamp	8-4
3	Lens unit	8-4

## B. Disassembly procedure

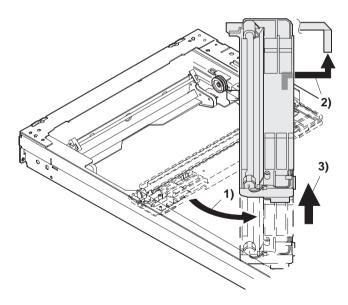
(1) Remove the parts as shown below.



(2) Remove the screws (2pcs.), and remove the copy lamp unit from the mirror base drive wire.

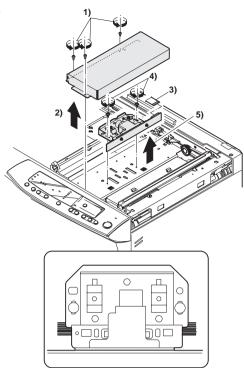


(3) Pull the copy lamp unit toward you to remove the harness.



(4) Remove the screw (4 pc) and remove the cover.

(5) Remove the screws (2 pcs.), the harness, and the optical unit.



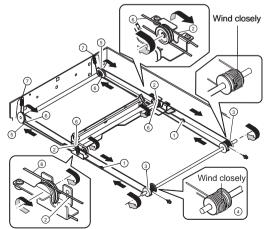
When installing the lens unit, refer to "9-7. Lens unit installation reference."

## C. Assembly procedure

Basically reverse the disassembly procedure.

The mirror base drive wire and the lens drive wire stretching methods are described below.

- a. Mirror base drive wire stretching
  - Hook the metal fixture of the mirror base drive wire on the projection of the optical base plate.
  - 2. Pass the wire through the external groove of the double pulley. (At that time, check that No. 2/3 mirror unit is in contact with the mirror base positioning plate.)
  - 3. Hold so that the winding pulley groove is up, and wind the mirror base drive wire 9 turns.
  - 4. Put the 8th turn of the mirror base drive wire in the winding pulley groove and fix with a screw.
  - 5. Pass the wire under Mo. 2/3 mirror unit plate and wind it around pulley A.
  - 6. Pass the wire through the internal groove of the double pulley, and pass through pulley B.
  - 7. Hook the spring hook on the optical base plate.



After installing the mirror base drive wire, be sure to perform main scanning direction image distortion adjustment.

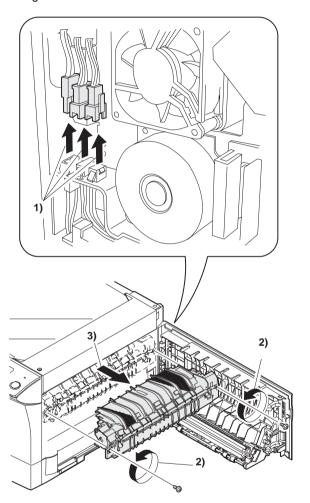
# 4. Fusing section

#### A. List

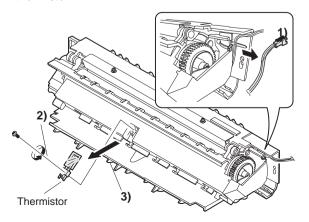
No.	Part name Ref.	page
1	Thermistor	8-5
2	PPD2 sensor	8-5
3	Heater lamp	8-6
4	Pressure roller	8-5
5	Heat roller	8-5

# **B.** Disassembly procedure

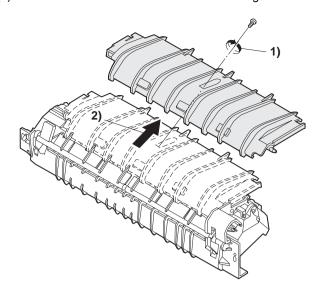
- (1) Remove the connectors (3 pcs.) of the rear cabinet.
- (2) Open the side cover, remove two screws, and remove the fusing unit.



(3) Cut the binding band, remove the screw, and remove the thermistor.

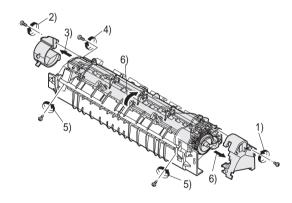


(4) Remove the screw and remove the U-turn guide.

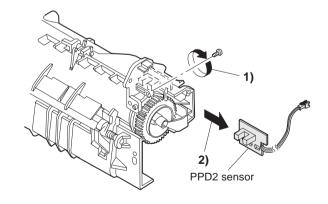


## Pressure roller section disassembly

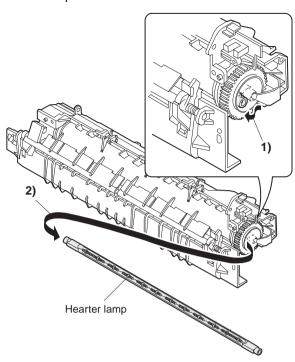
(5) Remove the three screws, remove the fusing cover lower on the right side, and open the heat roller section.



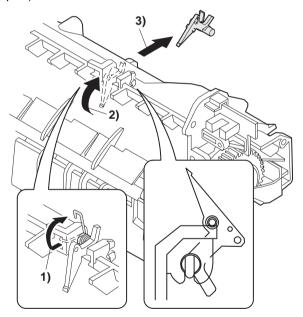
(6) Remove the screw and remove the PPD2 sensor.



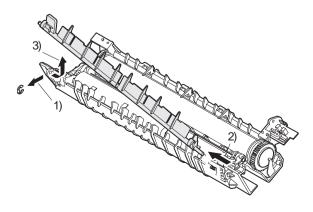
(7) Remove the plate spring on the right and remove the heater lamp.



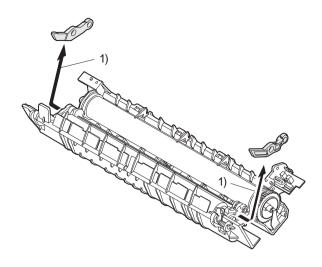
(8) Remove the spring and remove the separation pawls (3 pcs.).



(9) Remove the E-ring and remove the reverse gate.

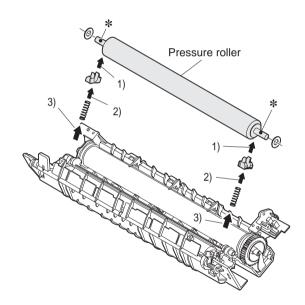


(10) Remove the pressure release levers on the right and the left sides.



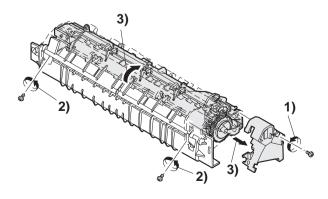
(11) Remove the pressure roller, the pressure bearing, and the pring.

Note: Apply grease to the sections specified with \*.

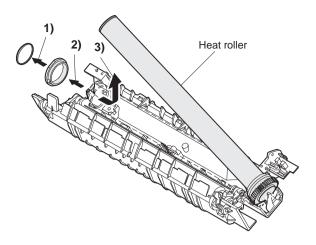


# Heat roller disassembly (Continued from procedure (4).)

(5) Remove screws, remove the fusing cover, and open the heat roller section.

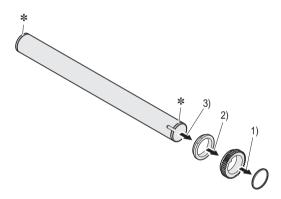


(6) Remove the C-ring and the fusing bearing, and remove the heat roller.

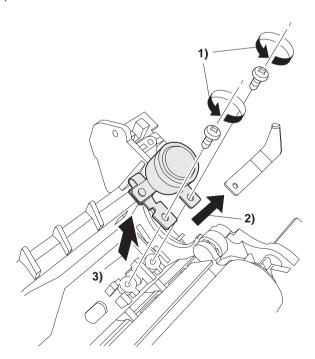


(7) Remove the parts from the heat roller.

Note: Apply grease to the sections specified with \*.



(8) Remove two screws and remove the thermo unit.



## C. Assembly procedure

For assembly, reverse the disassembly procedure.

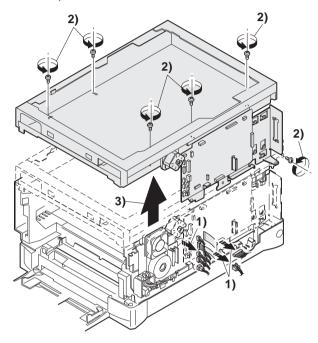
# 5. Tray paper feed/transport section

#### A. List

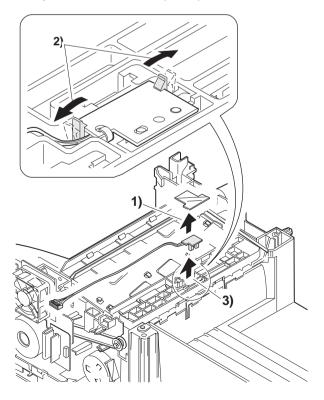
No.	Part name Ref.	page
1	PPD1 sensor PWB	8-11
2	LSU unit	8-10
3	Intermediate frame unit	8-10
4	Paper feed roller	8-11

## B. Disassembly procedure

(1) Remove six connectors and screws of the main PWB, and lift the optical unit and the main PWB to remove.

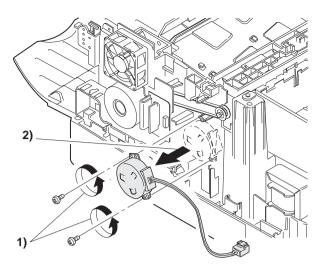


(2) Remove the PWB insulation mylar and remove the paper transport detection sensor (PPD2).

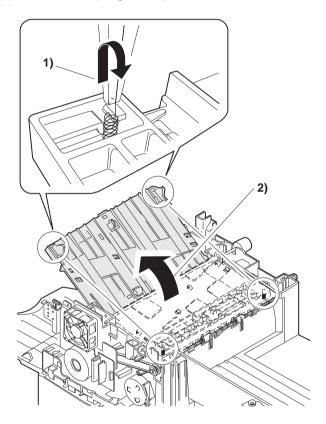


## AL-1000/1010

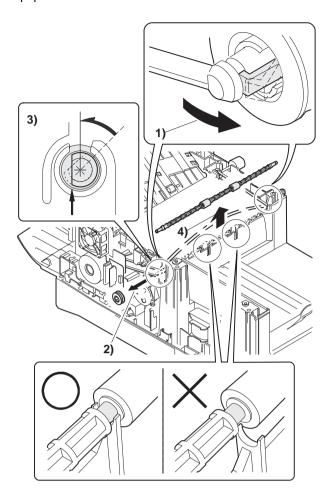
(3) Remove two screws and remove the toner motor.



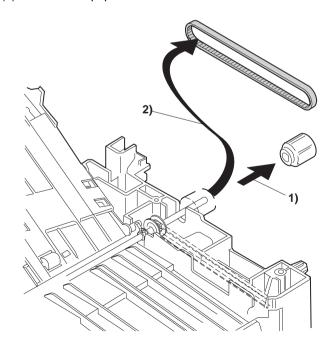
(4) Remove two springs and open the intermediate frame unit.



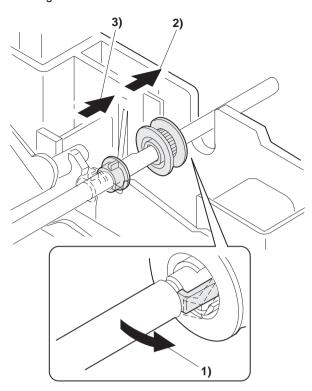
(5) Remove the pulleys on the both sides and remove the paper exit roller.



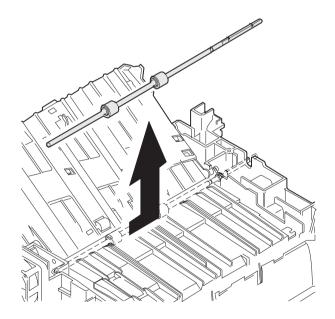
(6) Pull out the paper exit roller knob and remove the belt.



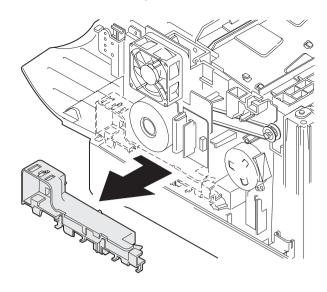
(7) Release the belt pulley (a) lock and remove the belt pulley bearing.



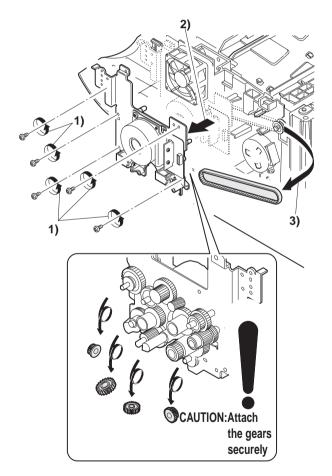
(8) Remove the paper exit roller.



(9) Remove the harness guide.

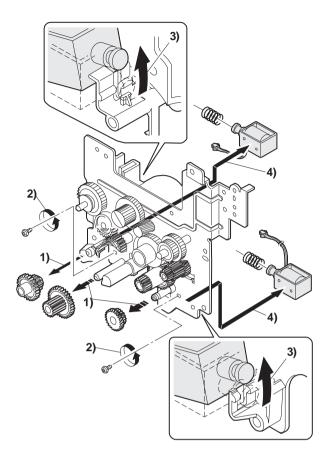


(10) Remove five screws and remove the main drive plate and the belt.

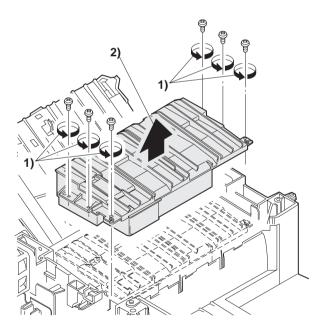


## AL-1000/1010

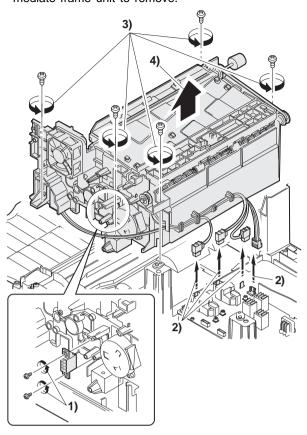
(11) Remove the parts as shown below, and remove the pressure release solenoid and the paper feed solenoid.



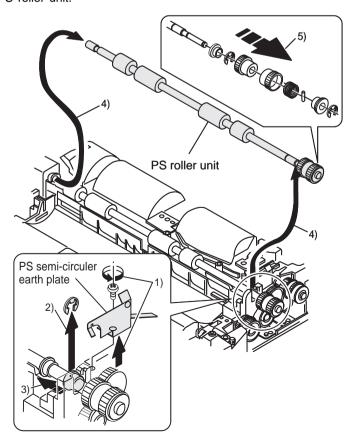
(12) Remove six screws and remove the LSU unit.



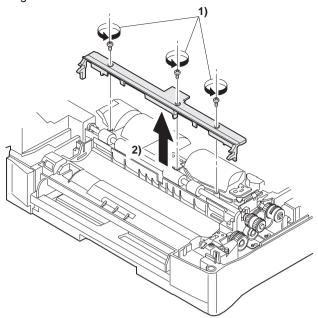
- (13) Remove two screws and remove the fusing connector.
- (14) Remove five screws and the connector, and lift the intermediate frame unit to remove.



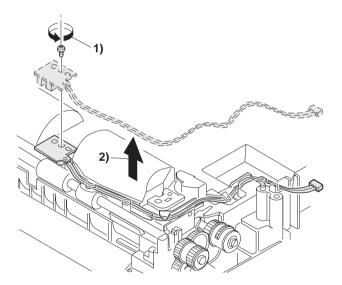
- (15) Remove the screw and the E-ring, and remove the PS semi-circular earth plate and the PS roller unit.
- (16) Remove the E-ring and remove the spring clutch from the PS roller unit.



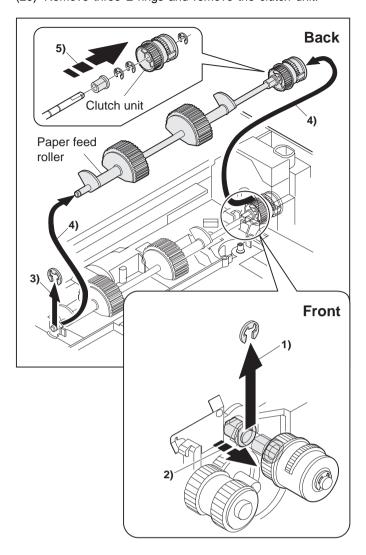
(17) Remove three screws and remove the TC front paper guide.



(18) Remove the screw and the connector, and remove the PPD1 sensor PWB.



- (19) Remove two E-rings and remove the paper feed roller.
- (20) Remove three E-rings and remove the clutch unit.



## C. Assembly procedure

For assembly, reverse the disassembly procedure.

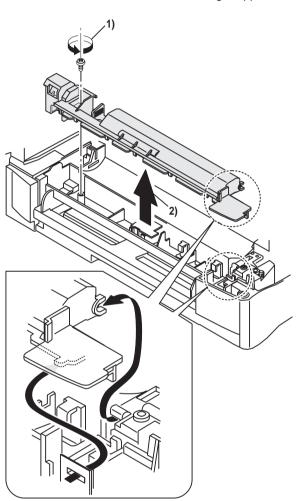
## 6. Manual paper feed section

#### A. List

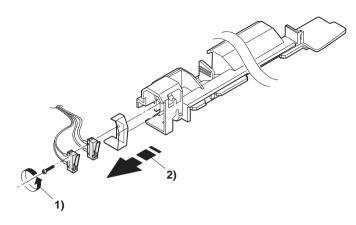
No.	Part name Ref.	page
1	Manual transport roller	8-15
2	Cassette detection switch	8-13
3	PPD1 sensor PWB	8-13
4	Side door detection unit	8-12

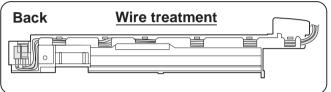
# B. Disassembly procedure Single unit

(1) Remove the screw and remove the single upper cover.

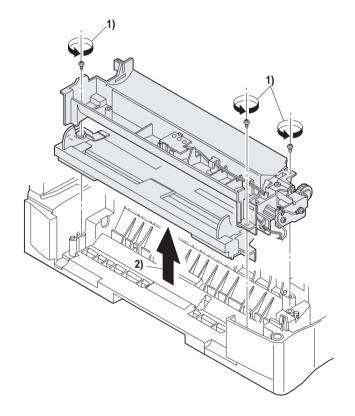


(2) Remove the screw and remove the side door detection unit.

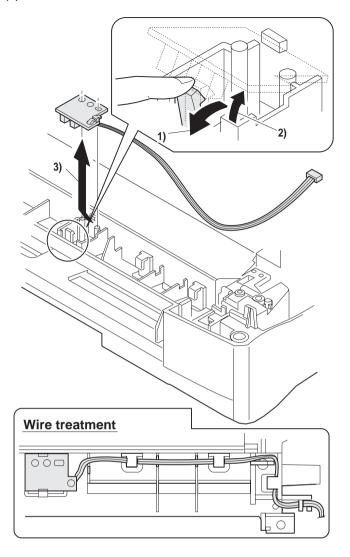




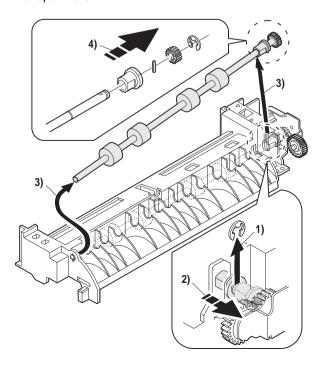
(3) Remove three screws and remove the single manual feed upper frame.



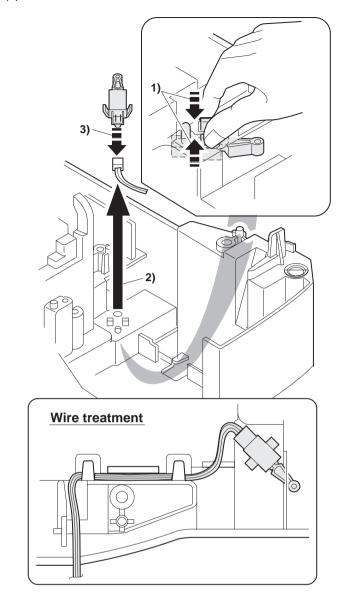
(4) Remove the PPD1 sensor PWB.



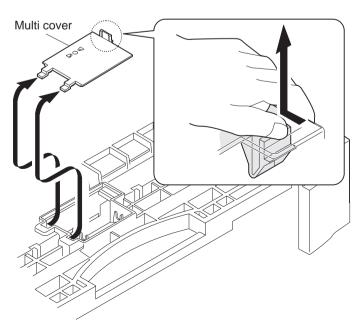
(5) Remove the E-ring and remove the manual paper feed transport roller.



(6) Remove the cassette detection switch.

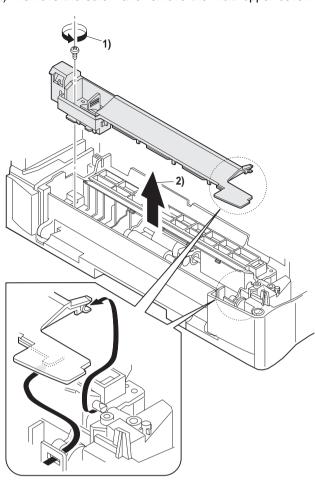


(7) Remove the multi cover.

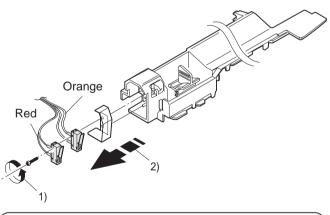


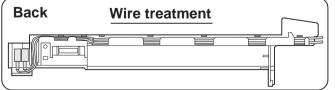
## Multi unit

(1) Remove the screw and remove the multi upper cover.

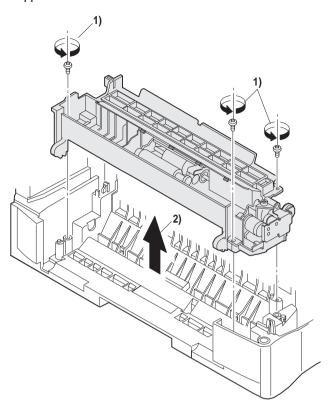


(2) Remove the screw and remove the side door detection unit.

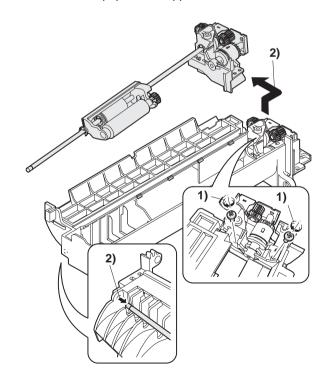




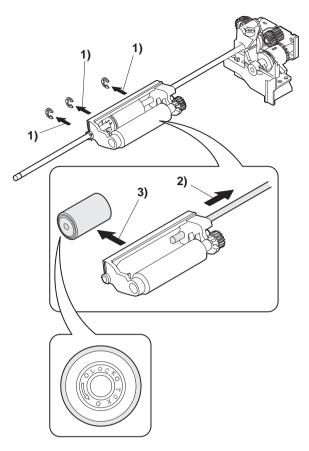
(3) Remove three screws and remove the multi paper feed upper frame.



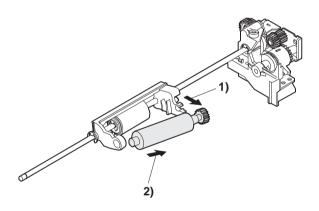
(4) Remove two screws and remove the multi feed bracket unit from the multi paper feed upper frame.



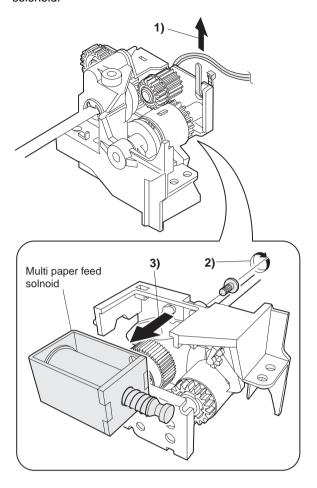
(5) Remove three E-rings and remove the manual paper feed roller B9.



(6) Remove the pick-up roller.



(7) Cut the binding band and remove the multi paper feed solenoid.

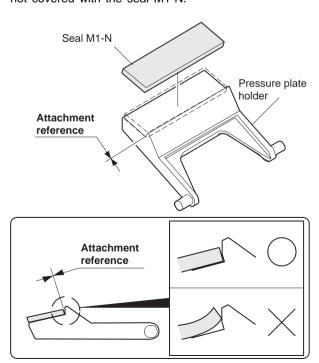


## C. Assembly procedure

For assembly, reverse the disassembly procedure.

## D. Pressure plate holder attachment

 Attach the pressure plate holder so that the resin section is not covered with the seal M1-N.



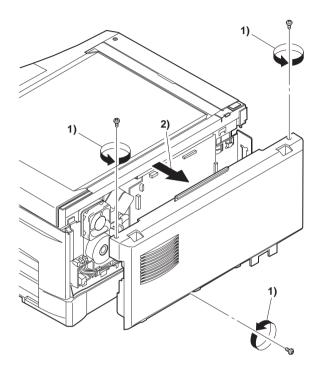
## 7. Rear frame section

## A. List

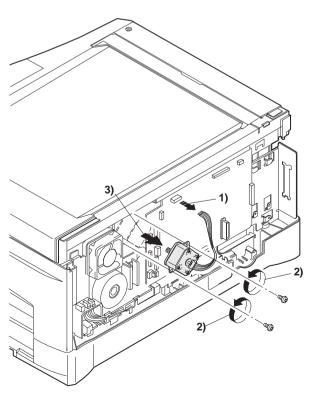
No.	Part name Ref.	page
1	Mirror motor	8-16
2	Main motor	8-16
3	Exhaust fan motor	8-16

## B. Disassembly procedure

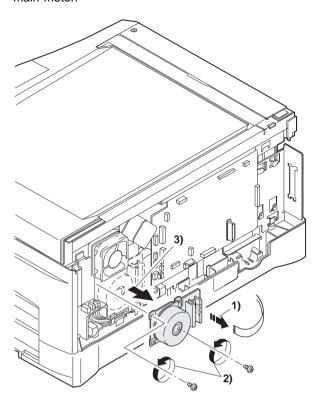
(1) Remove three screws and remove the rear cabinet.



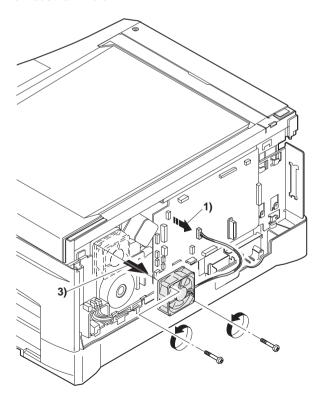
(2) Remove two screws, the harness, and the mirror motor.



(3) Remove two screws and one harness, and remove the main motor.



(4) Remove two screws and one connector, and remove the exhaust fan motor.



## C. Assembly procedure

For assembly, reverse the disassembly procedure.

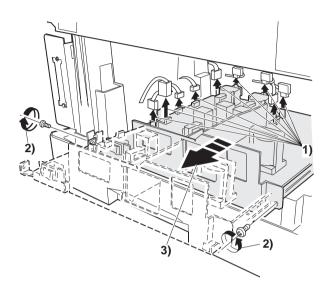
# 8. Power section

## A. List

No.	Part name Ref.	page
1	Power PWB	8-17

## B. Disassembly procedure

(1) Remove two screws and one connector, and remove the power PWB.



# C. Assembly procedure

For assembly, reverse the disassembly procedure.



# [9] Adjustment

## 1. Optical section

## (1) Image distortion adjustment

There are following two types of image distortion.

- Horizontal image distortion
- Vertical image distortion

In this machine, the image distortion is adjusted by changing the parallelism of mirrors (copy lamp unit, No. 2/3 mirror unit).

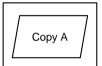
### a. Horizontal image distortion adjustment

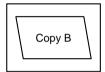
I. Summarv

Parallelism of mirrors can be made by installing the copy lamp unit and No. 2/3 mirror unit to the reference position. However, it must be checked by making a copy, and must be adjusted if necessary.

- II. Cases when the adjustment is required
  - 1) When the copy lamp unit and No.2/3 mirror unit are disassembled or their part is replaced.
  - When the copy lamp unit and No.2/3 mirror unit drive section is disassembled or its part is replaced.
  - 3) When the copy image is distorted as shown below:





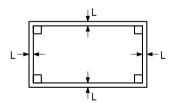


#### III. Necessary tools

- Screwdriver (+)
- Hex wrench
- Scale
- Test chart for distortion adjustment (Make a chart shown below by yourself.)

Draw a rectangle on a paper (B4 or 8  $1/2'' \times 14''$ ) as shown below.

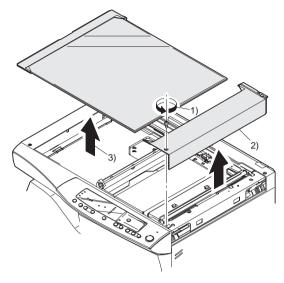
Be sure to make four right angles.



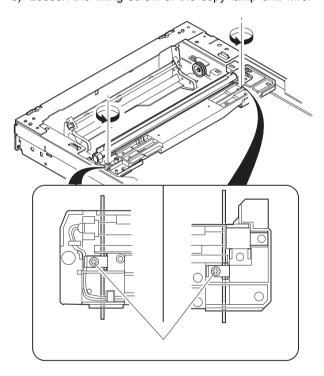
L = 10mm

#### IV. Adjustment procedure

- Remove the right cabinet (manual paper feed unit), the document reference plate.
- 2) Remove the document glass.



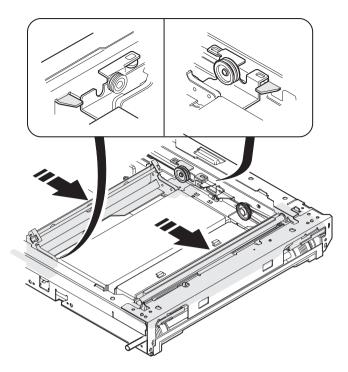
3) Loosen the fixing screw of the copy lamp unit wire.



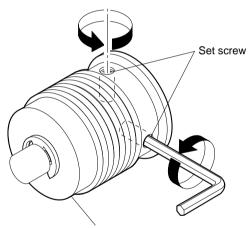
4) Manually turn the copy lamp unit/No.2/3 mirror unit drive gear to bring No.2/3 mirror unit into contact with No.2/3 mirror unit positioning plate. When No.2/3 mirror unit makes contact with No.2/3 mirror unit positioning plate in the rear frame side simultaneously, the mechanical parallelism of No.2/3 mirror unit is proper.

If one side of No.2/3 mirror unit makes contact with No.2/3 mirror unit positioning plate and the other side does not, the parallelism is improper.

If the parallelism is improper, perform the procedure of step 5).

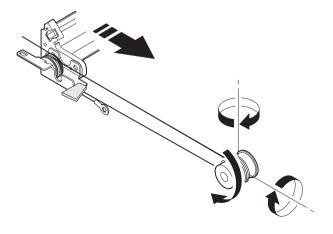


5) Loosen the copy lamp unit/No.2/3 mirror unit drive pulley setscrew in the side where No.2/3 mirror unit does not make contact with No.2/3 mirror unit positioning plate.



Scanner unit drive pulley

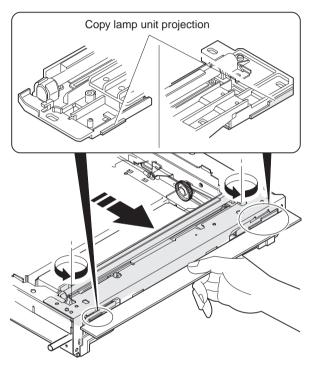
6) Without moving the copy lamp unit/No.2/3 mirror unit drive pulley shaft, manually turn the copy lamp unit/No.2/3 mirror unit drive pulley in the same direction of the loosened setscrew. When it makes contact with No.2/3 mirror unit positioning plate, tighten and fix the setscrew.



- 7) Manually turn the copy lamp unit/No.2/3 mirror unit drive gear to bring No.2/3 mirror unit into contact with the positioning plate, and perform the procedure of step 4). Repeat procedures of steps 4) to 7) until the parallelism of No.2/3 mirror unit is properly set.
- 8) With No.2/3 mirror unit positioning plate in contact with No.2/3 mirror unit, bring the copy lamp unit into contact with the right frame and fix the copy lamp unit to the drive wire.

Procedures 1) to 8) are for adjustment of mechanical horizontal parallelism. The copy lamp unit and No.2/3 mirror are fixed to the specified positions and the mechanical horizontal parallelism of No.2/3 mirror is adjusted.

Then the optical horizontal parallelism must be adjusted in the following procedures.



9) Set the image distortion check chart on the document table, and make a reduction copy (75%) on an A4 or 11" × 8 1/2" paper with the document cover open.

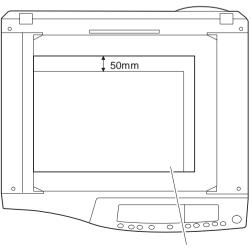
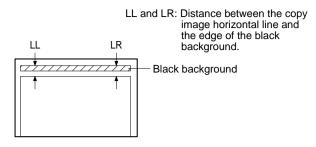


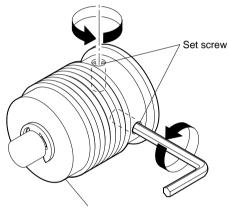
Image distortion check chart

Check the horizontal image distortion.
 If LL = LR, there is no horizontal distortion



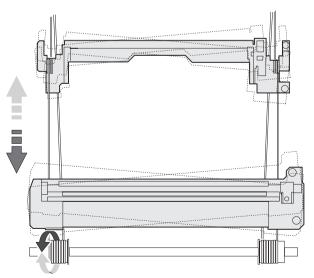
If LL is not equal to LR, perform the following procedure.

Loosen the setscrew of the copy lamp unit/No.2/3 mirror unit drive pulley in the front or the rear frame.



Scanner unit drive pulley

12) Without moving the copy lamp unit/No.2/3 mirror unit drive pulley shaft, manually turn the copy lamp unit/No.2/3 mirror unit drive pulley whose setscrew was loosened, and adjust the parallelism of copy lamp unit/No.2/3 mirror unit.



- Tighten the set screw of the copy lamp unit/No.2/3 mirror unit drive pulley.
- Check the image distortion in the same manner as step 10).

Repeat procedures 11) to 14) until horizontal image distortion is eliminated.

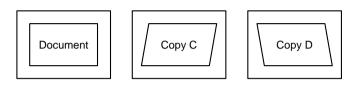
### b. Vertical image distortion adjustment

#### I. Summary

In this adjustment, the left and right balance is adjusted by changing the left and right balance of the No. 2 scanner unit frame on the front frame side.

#### II. Note

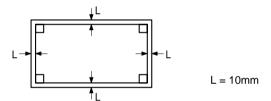
- Horizontal image distortion adjustment
- III. Cases when the adjustment is required
  - 1) When the copy lamp unit/No.2/3 mirror unit drive section is disassembled or its part is replaced.
  - 2) When the copy image is distorted as follows:



#### IV. Necessary tools

- Screwdriver (+)
- Screwdriver (–)
- Scale
- Test chart for distortion adjustment (Make by yourself.)
   Draw a rectangle on A4 or 8 1/2" x 11" paper as shown below:

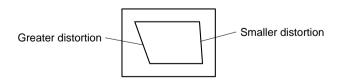
Be sure to make four right angles.



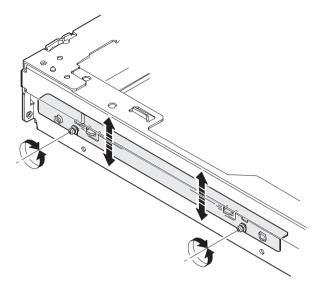
## V. Adjustment procedure

- Set the test chart for image distortion adjustment on the document glass, and make a normal copy on a paper of A4 or 8 1/2" x 11".
- Check image distortion in the right and the left sides.
   If the both vertical lines are in parallel with each other, the right-left distortion balance is proper. (However, there may be some distortion.)

If all the four angles are right angles, there in no distortion and the following procedures are not required.



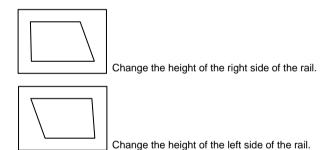
 If the right-left distortion balance is improper, loosen the fixing screw of No.2/3 mirror unit rail to change and adjust the right-left balance of No.2/3 mirror unit rail.



#### (Note)

If the distortion in the lead edge side (when viewed in the paper transport direction) is greater, change the height of the left rail of No.2/3 mirror unit.

If the distortion in the rear edge side (when viewed in the paper transport direction) is greater, change the height of the right rail of No.2/3 mirror unit.



Make a copy to check the vertical image distortion.
 If the four angles are right angles, the adjustment is completed.



## (2) Copy magnification ratio adjustment

The copy magnification ratio must be adjusted in the main scanning direction and in the sub scanning direction. To adjust, use SIM 48-1.

#### a. Outline

The main scanning (front/rear) direction magnification ratio adjustment is made automatically or manually.

Automatic adjustment: The width of the reference line marked on the shading correction plate is scanned to perform the main scanning (front/rear) direction magnification ratio adjustment automatically.

Manual adjustment: The adjustment is made by manual key operations. (In either of the automatic and manual adjustments, the zoom data register set value is changed for adjustment.)

The magnification ratio in the sub scanning direction is adjusted by changing the mirror base (scanner) scanning speed.

# b. Main scanning direction magnification ratio adjustment

#### I. Note

Before performing this adjustment, the following adjustments must have been completed. If not, this adjustment cannot be performed properly.

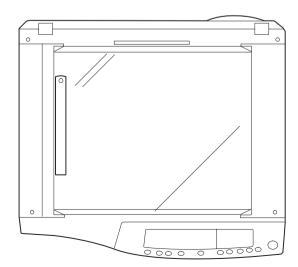
- Image distortion adjustment
- The lens unit must be installed in the reference position.
- II. Cases when the adjustment is required
  - When the lens and the mirror unit are disassembled or the part is replaced.
  - 2) When the copy lamp unit/No.2/3 mirror unit drive section is disassembled or the part is replaced.
  - 3) When the main PWB is replaced.
  - 4) When the EEPROM in the main PWB is replaced.
  - 5) When "U2" trouble occurs.
  - When the copy image distortion adjustment is performed.

#### III. Necessary tools

- Screwdriver (+)
- Scale

## IV. Adjustment procedure

1) Set the scale vertically on the document table. (Use a long scale for precise adjustment.)



- 2) Set the copy magnification ratio to 100%.
- 3) Make a copy on A4 or  $8\frac{1}{2}$ " × 11" paper.
- 4) Measure the length of the copied scale image.

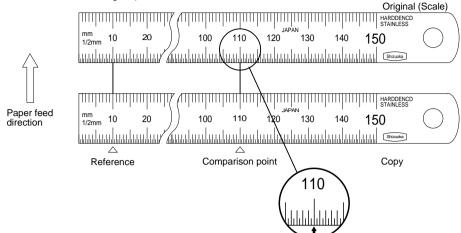
e the length of the copied scale image.

5) Calculate the main scanning direction magnification ratio.

Main scanning direction magnification ratio

$$= \frac{\text{Copy image dimensions}}{\text{Original dimension}} \times 100 \text{ (\%)}$$

(When a 100mm scale is used as the original.)



- 6) Check that the copy magnification ratio is within the specified range. If it is not within the specified range, perform the following procedures.
- Execute SIM 48-1 to select the main scanning direction copy magnification ratio adjustment mode.
   To select the adjustment mode, use the copy mode select key.

In the case of the automatic adjustment, when the PRINT switch is pressed, the mirror base unit moves to the white plate for shading to scan the width of the reference line, calculating the correction value and displaying and storing this value.

After execution of the automatic adjustment, go out from the simulation mode and make a copy to check the magnification ratio.

If the magnification ratio is not in the specified range (100  $\pm$ 1.0%), manually adjust as follows.

Adjustment mode	Lighting lamp
Main scanning direction auto copy magnification ratio adjustment	Auto exposure lamp ON
Main scanning direction manual copy magnification ratio adjustment	Manual exposure lamp ON
Sub scanning direction copy magnification ratio adjustment	Photo exposure lamp ON

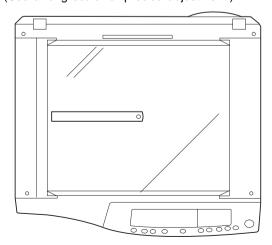
- Set the adjustment mode to Manual with the copy mode select key.
- Enter the new set value of main scanning direction copy magnification ratio with the copy quantity set key, and press the COPY button.
- 10) Change the set value and repeat the adjustment until the ratio is within the specified range. When the set value is changed by 1, the magnification ration is changed by 0.1%.

#### c. Sub scanning direction copy magnification ratio

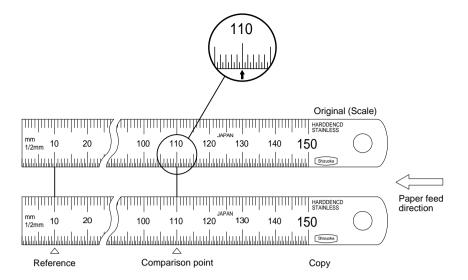
Note
 Before performing this adjustment, the following adjustments

must have been completed. If not, this adjustment cannot be performed properly.

- Image distortion adjustment
- Must be installed to the lens unit reference position.
- II. Cases when the adjustment is required
  - When the lens and the mirror unit are disassembled or the part is replaced.
  - When the scanner unit drive section is disassembled or the part is replaced.
  - 3) When the main PWB is replaced.
  - 4) When the EEPROM in the main PWB is replaced.
  - 5) When "U2" trouble occurs.
  - 6) When the copy image distortion adjustment is performed.
- III. Necessary tools
  - Screwdriver (+)
  - Scale
- IV. Adjustment procedure
  - 1) Set the scale on the document table as shown below. (Use a long scale for precise adjustment.)



- 2) Set the copy magnification ratio to 100%.
- 3) Make a copy on A4 or  $8\frac{1}{2}$ " × 11" paper.



- 4) Measure the length of the copied scale image.
- 5) Calculate the sub scanning direction copy magnification ratio.

Sub scanning direction copy magnification ratio

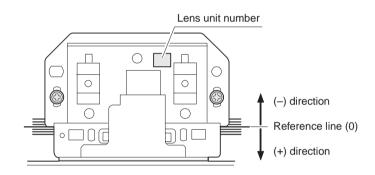
- =  $\frac{\text{Copy image dimension}}{\text{Copy image dimension}} \times 100 (\%)$ Original dimension
- 6) Check that the actual copy magnification ratio is within the specified range. (100  $\pm$  1.0%). If it is not within the specified range, perform the following procedures.
- 7) Execute SIM 48-1 to select the sub scanning direction copy magnification ratio adjustment mode. To select the adjustment mode, use the copy mode select key. (Photo exposure lamp ON)
- 8) Enter the new set value of sub scanning direction copy magnification ratio with the copy quantity set key, and press the COPY button.

Repeat procedures 1) — 8) until the sub scanning direction actual copy magnification ratio in 100% copying is within the specified range.

When the set value is changed by 1, the magnification ration is changed by 0.1%.

### (3) Lens unit attachment reference

Attach the lens unit so that the lens unit number on the lens adjustment plate is aligned with the scribe line on the base plate.



Example: Lens unit number -2.8

Attach the lens unit at 2 scales in the paper exit direction from the reference line.

Note: Never touch the other screws than the unit attachment screw.

The lens unit is supplied only in a whole unit.

### (4) Image position adjustment

There are following five kinds of image position adjustments, which are made by laser control except for the image scan start position adjustment. For the adjustments, SIM 50 - 01 and SIM 50 - 10 are used.

No.	Adjustment item	Simulation
1	Print start position	50 - 01
2	Image lead edge void amount	50 – 01
3	Image scan start position 50 - 01	
4	Image rear edge void amount 50 – 01	
5	Center offset 50 – 10	

To select the adjustment mode with SIM 50 - 01, use the copy density select key.

The relationship between the adjustment modes and the lighting lamps are as shown in the table below.

Adjustment mode	Lighting lamp	
Print start position	Auto (AE) lamp	
Image lead edge void amount	Manual (TEXT) lamp	
Image scan start position	Photo lamp	
Image rear edge void amount	Auto, Manual, Photo lamps	

To select the adjustment mode with SIM 50 - 10, use the copy mode select key.

The relationship between the adjustment modes and the lighting

lamps are as shown in the table below.

Machine with the multi manual paper feed unit

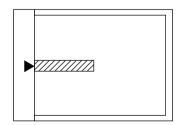
Adjustment mode	Lighting lamp		
Print center offset (cassette)	Auto, Cassette		
Print center offset (manual feed)	Auto, Manual		
Document center offset	Auto, Manual		

Machine with the single manual paper feed unit

Print center offset (cassette)	Auto, Cassette		
Print center offset (manual feed)	Auto		
Document center offset	Auto, Manual		

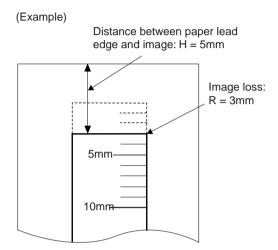
## 1. Lead edge adjustment

1) Set a scale to the center of the paper lead edge guide as shown below, and cover it with B4 or 8 1/2" × 14" paper.



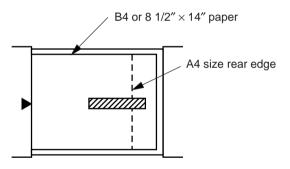
- 2) Execute SIM 50 01
- Set the print start position (AE lamp ON) (A), the lead edge void amount (TEXT lamp ON) (B), and the scan start position (PHOTO lamp ON) (C) to 0, and make a copy of a scale at 100%.

- 4) Measure the image loss amount (R mm) of the scale image. Set  $C = 10 \times R$  (mm). (Example: Set the value of C to 30.) When the value of C is increased by 10, the image loss is decreased by 1mm. (Default: 50)
- 5) Measure the distance (H mm) between the paper lead edge and the image print start position.
  Set A = 10 × H (mm). (Example: Set the value of A to 50.)
  When the value of A is increased by 10, the image lead edge is shifted to the paper lead edge by 1mm. (Default: 50)
- 6) Set the lead edge void amount to B = 50 (2.5mm). When the value of B is increased by 10, the void amount is increased by about 1mm. For 25 or less, however, the void amount becomes zero. (Default: 50)

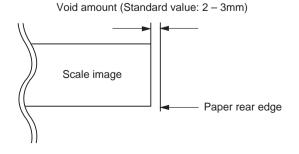


## 2. Image rear edge void amount adjustment

1) Set a scale to the rear edge section of A4 or  $11'' \times 8 \ 1/2''$  paper size as shown in the figure below, and cover it with B4 or  $8 \ 1/2'' \times 14''$  paper.



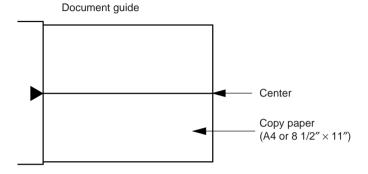
- 2) Execute SIM 50 01 to select the image rear edge void amount adjustment mode.
  - The set adjustment value is displayed on the copy quantity display.
- 3) Make a copy and measure the void amount of image rear edge.



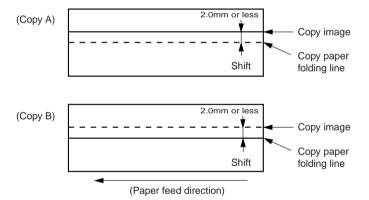
 If the measurement value is out of the specified range, change the set value and repeat the adjustment procedure. The default value is 50.

## 3. Center offset adjustment

- Set the self-made test chart for the center position adjustment so that its center line is aligned with the center mark of the document guide.
  - ◆ Test chart for the center position adjustment Draw a line at the center of A4 or 8 1/2" × 11" paper in the paper transport direction.



- Execute SIM 50 10 to select the print center offset (cassette paper feed) adjustment mode.
   The set adjustment value is displayed on the copy quantity display.
- Make a copy and check that the copied center line is properly positioned.
   The standard value is 0 ± 2mm from the paper center.



- 4) If the measured value is out of the specified range, change the set value and repeat the adjustment procedure. When the set value is increased by 1, the copy image is shifted by 0.1mm toward the rear frame.
  - For the manual paper feed, change the manual paper feed adjustment mode and perform the similar procedures.
  - Since the document center offset is automatically adjusted by the CCD which scan the reference lines (F/R) on the back of document guide, there is no need to adjust manually.

## 2. Copy density adjustment

## (1) Copy density adjustment timing

The copy density adjustment must be performed in the following cases:

- When maintenance is performed.
- When the developing bias/grid bias voltage is adjusted.
- When the optical section is cleaned.
- When a part in the optical section is replaced.
- When the optical section is disassembled.
- When the OPC drum is replaced.
- When the main control PWB is replaced.
- When the EEPROM on the main control PWB is replaced.
- When the memory trouble (U2) occurs.

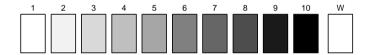
## (2) Note for copy density adjustment

# 1) Arrangement before execution of the copy density adjustment

- Clean the optical section.
- Clean or replace the charger wire.
- Check that the voltage at the high voltage section and the developing bias voltage are in the specified range.

## (3) Necessary tool for copy density adjustment

- One of the following test charts: UKOG-0162FCZZ, UKOG-0089CSZZ, KODAK GRAY SCALE
- B4 (14" × 8 1/2") white paper
- The user program AE setting should be "3."



#### Test chart comparison table

UKOG- 0162FCZZ DENSITY No.	1	2	3	4	5	6	7	8	9	10	W
UKOG- 0089CSZZ DENSITY No.	0.1		0.2		0.3				0.5	1.9	0
KODAK GRAY SCALE		1		2		3		4		19	Α

## (4) Features of copy density adjustment

For the copy density adjustment, the image data shift function provided in the image process LSI is used.

List of the adjustment modes

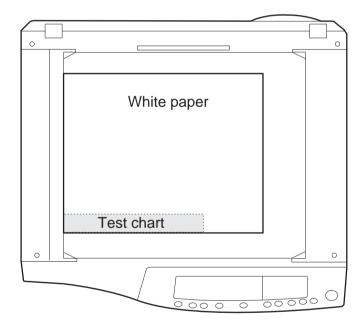
Auto Mode	Brightness 1 step only
Manual Mode	Brightness 5 steps. Adjustment of only the center brightness is made.
Photo Mode	Brightness 5 steps. Adjustment of only the center brightness is made.
Manual T/S mode	Brightness 5 steps. Adjustment of only the center brightness is made.
T/S Auto mode	Brightness 1 step only

## (5) Copy density adjustment procedure

Use SIM 46-01 to set the copy density for each copy mode. For selection of modes, use the copy mode select key.

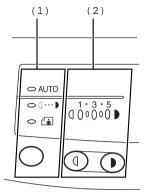
## A. Test chart (UKOG-0162FCZZ) setting

 Place the test chart so that its edge is aligned with the A4 (Letter) reference line on the document table. Then place a B4 (14" x 8 1/2") white paper on the test chart and close the document cover.



#### B. Perform the adjustment in each mode.

- (1) Execute SIM 46-1.
- (2) Select the mode to be adjusted with the exposure mode select key. Set the exposure level to 3 for all adjustment. (Except for the auto mode.)



- (1) Mode select key/display lamp
- (2) Exposure level select key/display lamp

Adjustment mode	Exposure mode display lamp	Ex- posure level	Sharp gray chart adjustment level
Auto mode	Auto lamp ON	_	"3" is slightly copied.
Manual mode	Manual lamp ON	3	"3" is slightly copied.
Photo mode	Photo lamp ON	3	"3" is slightly copied.
Manual T/S mode Manual lamp/Photo lamp ON		3	"4" is slightly copied.
Auto T/S mode	Auto lamp/Photo lamp ON	3	"4" is slightly copied.

#### (3) Make a copy.

Check the adjustment level (shown in the above table) of the exposure test chart (Sharp Gray Scale).

	Sharp Gray Scale adjustment level				
Non toner save mode	1 2 3 4 5 6 7 8 9 10 W  Slightly copied.  Not copied.				
Toner save mode	1 2 3 4 5 6 7 8 9 10 W  Slightly copied.  Not copied.				

(When too bright): Decrease the value displayed on the copy quantity display.

(When too dark): Increase the value displayed on the copy quantity display.

\* The value can be set in the range of 1 — 99.

## 3. High voltage adjustment

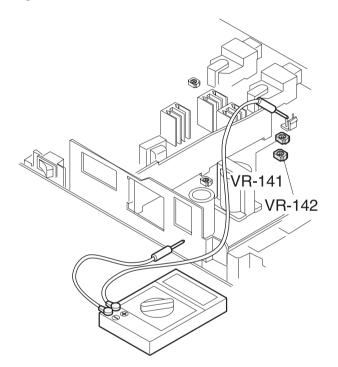
## (1) Main charger (Grid bias)

Note:

- ullet Use a digital multi meter with internal resistance of 10M $\Omega$  or more measurement.
- After adjusting the grid LOW output, adjust the HIGH output. Do not reverse the sequence.

#### **Procedures**

- 1. Set the digital multi meter range to DC700V.
- 2. Set the positive side of the test rod to the connector CN11-3 (GRID) of high voltage section of the power PWB and set the negative side to the frame ground (radiating plate).
- 3. Execute SIM 8-3. (The main charger output is supplied for 30 sec in the grid voltage LOW output mode.)
- 4. Adjust the control volume (VR-141) so that the output voltage is  $-400 \pm 20$ V.
- 5. Execute SIM 8-2. (The main charger output is supplied for 30 sec in the grid voltage HIGH output mode.)
- 6. Adjust the control volume (VR-142) so that the output voltage is 580  $\pm 10$ V.



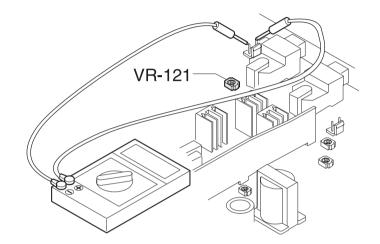
### (2) DV bias adjustment

Note:

lacktriangle A digital multi meter with internal resistance of 1G $\Omega$  must be use for correct adjustment.

#### **Procedures**

- 1. Set the digital multi meter range to DC500V.
- Set the positive side of the test rod to the connector CN-10-1 (DV BIAS) and set the negative side to the connector CN10-2 (FG).
- 3. Execute SIM 8-1. (The developing bias is outputted for 30 sec.)
- 4. Adjust the control volume (VR-121) so that the output voltage is  $-400 \pm 5V$ .



# [10] SIMULATION, TROUBLE CODES

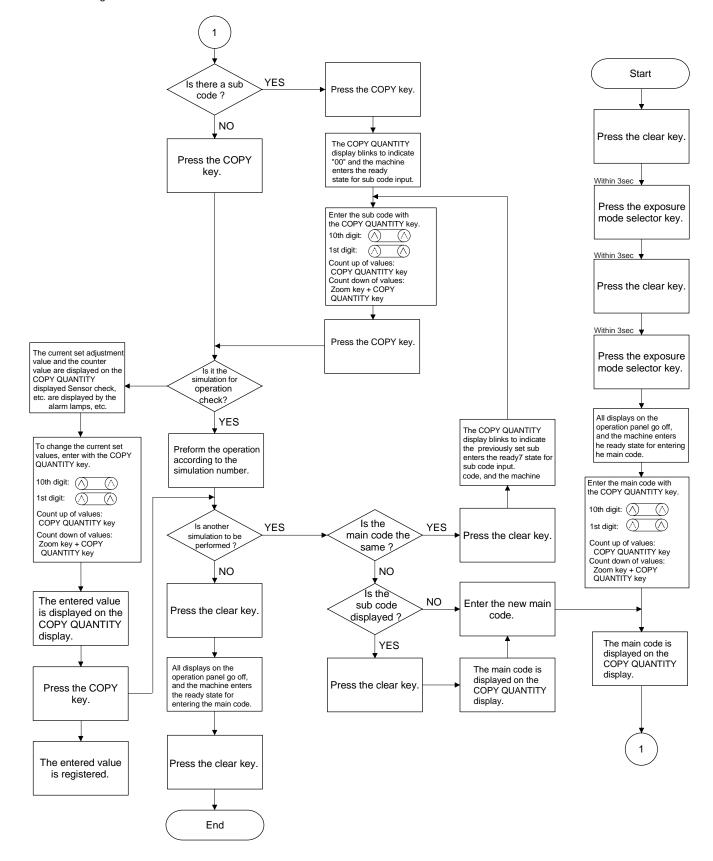
## 1.Entering the simulation mode

To enter the serviceman simulation mode, press the keys as follows:

Clear  $\rightarrow$  Density select  $\rightarrow$  Clear  $\rightarrow$  Density select

To cancel the simulation mode, press the clear key.

Flow chart o entering the simulation mode



#### 2. List of simulation

Main code	Sub code	Content
1	1	Scanner unit operation check
5	1	Operation panel display lamps operation check
	2	Fusing lamp and cooling fan operation check
	3	Copy lamp operation check
6	1	Paper feed solenoids (CPFS1, CPFS2, MPFS) operation check
	2	Resist solenoid (RRS) operation check
7	1	Warm-up time display and aging with JAM
	6	Intermittent aging
8	1	Developing bias check
	2	Main charger (Grid high output mode) check
	3	Grid voltage (Grid low output mode) check
	6	Transfer charger check
10	-	Toner motor operation check
14	-	Cancel of trouble other than U2
16	-	Cancel of U2 trouble
22	5	Total counter value display
	12	Drum counter value display
	14	P-ROM version display
	21	Scanner counter value display
24	7	Drum counter clear
	13	Scanner counter clear
25	1	Main motor operation check
	10	Polygon motor operation check
26	1	Manual paper feed section setting
	6	Destination setting
	7	Machine conditions check
	20	Rear edge void setting
	30	CE mark application control ON/OFF setting
	38	Drum life over stop cancel
	39	Memory capacity setting
	40	Polygon motor OFF time setting
	42	Transfer ON timing control (Setting the time to transfer ON)
30	1	Paper sensor status display
43	1	Fusing temperature setting
	4	Multi copy fusing temperature setting
46	1	Copy density adjustment
48	1	Front/rear scanning direction magnification ratio adjustment
50	1	Lead edge position and paper lead edge/rear edge void adjustment
	10	Center offset adjustment
51	2	Resist amount adjustment
61	3	Polygon motor (HSYNC output) check
63	1	Shading check
64	1	Self print by engine only (1 by 2 mode)

(\*)In the simulation mode (except for the aging mode), when the 1-digit up key is pressed while pressing the % key, it serves as the 1-digit down key. When 10-digit up key is pressed while pressing the % key, it serves as the 10-digit down key.

### 3. Contents of simulations

Main code	Sub code	Contents			
1	1	Scanner unit operation check (Operation/Procedure)  1. When this simulation is executed, the mirror home position is detected.			
		Sensor name display lamp			
		Mirror home position sensor OPC drum cartridge replacement lamp			
		<ol> <li>When the _START key is pressed, scanning is executed at the speed corresponding to the currently set copy magnification ratio.</li> <li>The copy magnification ratio can be arbitrarily set with the magnification ratio select key/zoom key.</li> </ol>			
5	1	Operation panel display lamps operation check (Operation/Procedure) When the START key is pressed, the LED on the operation panel is lighted for 5 sec.			
	2	Fusing lamp and cooling fan operation check (Operation/Procedure)  When the START key is pressed, the fusing lamp repeats ON (500ms) and OFF (500msec) 5 times.  During this period, the cooling fan rotates in the high speed mode. After completion of the operation, the cooling fan rotates in the low speed mode.			
	3	Copy lamp operation check (Operation/Procedure) When the START key is pressed, the copy lamp is lighted for 5 sec.			
(Operation/Procedure)		When the START key is pressed, the paper feed solenoid selected by the tray select key repeats ON (500ms)			
	2	Resist solenoid (RRS) operation check (Operation/Procedure) When the START key is pressed, the resist solenoid (RRS) repeats ON (500ms) and OFF (500ms) 20 times.			
7	1	Warm-up time display and aging with JAM (Operation/Procedure)  1. When the simulation is executed, warming up is started.  2. Warm-up time is counted and displayed every second on the copy quantity display.  3. After completion of warm-up, the time count is stopped and the ready lamp is lighted.  4. Press the clear key to clear the warm-up time display, set the copy quantity, and press the START key, and the machine will copy the set quantity repeatedly.			
	Intermittent aging (Operation/Procedure)  1. When the simulation is executed, warming up is started.  2. After completion of warm-up, the ready lamp is lighted.  3. Set the copy quantity and press the START key, and the machine will copy the set quantity repeatedly.  4. After 3 sec of the interval time from completion of copying the set quantity, the machine will resume copying.  5. The above operation 4 is repeated.				

Main code	Sub code	Contents
8	1	Developing bias check (Operation/Procedure) When the START key is pressed, the developing bias is outputted for 30 sec.
	2	Main charger (Grid high output mode) check (Operation/Procedure) When the START key is pressed, the main charger output is supplied for 30 sec in the grid voltage HIGH mode.
	3	Grid voltage (Grid low output mode) check (Operation/Procedure) When the START key is pressed, the main charger output is supplied for 30 sec in the grid voltage LOW mode.
	6	Transfer charger check (Operation/Procedure) When the START key is pressed, the transfer charger output is supplied for 30 sec.
10	-	Toner motor operation check (Operation/Procedure) When the START key is pressed, the toner motor output is supplied for 30 sec.
14	-	Cancel of trouble other than U2 (Operation/Procedure) After canceling the trouble, the simulation is also automatically canceled.
16	-	Cancel of U2 trouble (Operation/Procedure)  1. When the START key is pressed, the EEPROM total counter check sum is rewritten and the trouble is canceled.  2. After canceling the trouble, the simulation is also automatically canceled.
22	5	Total counter value display (Operation/Procedure) The total counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly.  Example of display In the case of 12345  012 → Blank → 345 → Blank → 012  0.7s 0.3s 0.7s 1.0s 0.3s
	12	Drum counter value display (Operation/Procedure) The installed drum counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly.  * The display method is same as the total counter value display.
	14	P-ROM version display (Operation/Procedure) The P-ROM version is displayed in 3 digits on the copy quantity display.
	21	Scanner counter value display  The installed scanner counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly.  * The display method is same as the total counter value display.

Main code	Sub code	Contents
24	7	Drum counter clear (Operation/Procedure) When the START key is pressed, the drum counter value is reset to 0.
	13	Scanner counter clear (Operation/Procedure) When the START key is pressed, the scanner counter value is reset to 0.
(Operation When the To save to . When the . When the		Main motor operation check (Operation/Procedure) When the START key is pressed, the main motor is rotated for 30 sec. To save toner consumption, the different operations are executed depending on installation of the developing unit When the developing unit is installed, the developing bias, the main charger, and the grid are also outputted When the developing unit is not installed, only the motor is rotated. * Do not turn on the door open/close switch forcibly to execute this simulation.
	10	Polygon motor operation check (Operation/Procedure) When the START key is pressed, the polygon motor is operated for 30sec.
26	1	Manual paper feed section setting (Operation/Procedure)  1. When this simulation is executed, the currently set bypass code number is displayed.  2. Enter the code number corresponding to the bypass and press the START key, and the setting will be changed.  Code number  Bypass  0  Single bypass
		1 Multi bypass
	6	Destination setting (Operation/Procedure)  1. When this simulation is executed, the currently set destination code number is displayed.  2. Enter the code number corresponding to the destination and press the START key, and the setting will be changed.
		Code number Destination  O Inch series
		1 EX AB series
		2 Japan AB series
	7	Machine conditions check (Operation/Procedure) When this simulation is executed, the current machine setting is displayed.  CPM Copy quantity display 10cpm 10
		12cpm 12
		15cpm15

Main code	Main code	Contents
26	20	Rear edge void setting
		(Operation/Procedure)
		1. When this simulation is executed, the currently set code number of rear edge void setting is displayed.
		2. Enter the code number of rear edge void setting and press the START key, and the setting will be changed.
		Code number Rear edge void setting
		0 Rear edge void allowed
		1 Rear edge void not allowed
	20	OF searly application posteril ON/OFF settion
	30	CE mark application control ON/OFF setting (Operation/Procedure)
		1. When this simulation is executed, the currently set code number of CE mark application is displayed.
		2. Enter the code number of CE mark application and press the START key, and the setting will be changed.
		Code number CE mark application setting  0 CE mark application control OFF
		1 CE mark application control ON
		OE man application control of
	38	Drum life over stop cancel
		(Operation/Procedure)
		When this simulation is executed, the currently set code number is displayed.
		2. Enter the code number and press the START key, and the setting will be changed.
		Code number Setting
		0 Stop at drum life over
		1 Stop cancel at drum life over
		Marana ana aiki aattin a
	39	Memory capacity setting
		(Operation/Procedure)
		<ol> <li>When this simulation is executed, the currently set code number is displayed.</li> <li>Enter the code number and press the START key, and the setting will be changed.</li> </ol>
		Code number Setting
		0 No memory 1 4Mbyte
		2 6Mbyte
		Jilloyto
	40	Polygon motor OFF time setting
		(Operation/Procedure)
		When this simulation is executed, the currently set code number is displayed.
		2. Enter the code number and press the START key, and the setting will be changed.
		Code number Setting
		0 0 sec
		1 30 sec
1		2 60 sec
		3 90 sec
	42	Transfer ON timing control (Setting the time to transfer ON)
		(Operation / Procedure)
		1.When this simulation is executed, the currently set code number is displayed.
		2.Enter the code number and press the START key, and the setting will be changed. (For any number different
		from the following ones, the default time is automatically set.)
		Code number Setting
		0 Default (330 msec)
		1 -40msec
		2 -30msec
		3 -20msec
		4 -10msec
		5 Default (330 msec)
		6 +10msec
		7 +20msec 8 +30msec
		8 +30msec 9 +40msec
		1 1011000

Main code	Main code	Main code					
30	1	Paper sensor status display					
		(Operation/Procedure)					
		The paper sensor status is displayed on the copy quantity display.					
		Sensor name	Display lamp				
		Resist front paper sensor(PPD1)	Developing lamp replacement lamp				
		Fusing section paper sensor (PPD2)	JAM lamp				
		Paper exit sensor (PDD)	OPC drum cartridge replacement lamp				
		New drum cartridge sensor (PUIS)	Zoom lamp				
		2nd CS paper sensor (PPD3)	2nd cassette lamp				
		Single manual feed paper detection(MFD)	AE lamp				
43 1		Fusing temperature setting (Operation/Procedure)  1. When this simulation is executed, the curre 2. Enter the code number and press the STAF	T key, and the setting will be changed.				
i		Code number Set tempera	ure (°C)				
		0 175 1 180					
		2 185					
		3 190 (*De	ault)				
		4 195	wan,				
		5 200					
	4	Multi copy fusing temperature setting					
		(Operation/Procedure)  1. When this simulation is executed, the currently set code number is displayed.  2. Enter the code number and press the START key, and the setting will be changed.  Code number  Set temperature (°C)					
		Code number Set tempera: 0 155	ure ( C)				
		1 160					
		2 165 (*De	ault)				
		3 170	<u> </u>				
		4 175					
		5 180					
			during multi copying,the fusing temperature is automatically e level set with this simulation after 20 sheets of multi copy.				
46	1	ASIC GAMMA ADJUST register.) Setting in each copy mode is performed at exarbitrarily, the max, and min. exposure levels (gradient, change amount) at level 1 - 5 are proposed (Operation/Procedure)  1. When this simulation is executed, warming displayed in two digits.  2. Press the copy mode select key to select example to the copy mode setting is indicated with the setting with the value up-down entered set value.  4. Press the clear key to store the set value and copy mode	up and shading are performed and the current set value is ach setting mode and setting display. It is pollowing lamps as shown below. It is set and press the START key, and a copy will be made with the lad exit the simulation.				
		AE mode	AE mode lamp				
		TEXT mode	TEXT mode lamp				
		PHOTO mode	PHOTO mode lamp				
		TS mode (TEXT)	TEXT mode lamp & PHOTO mode lamp				
		TS mode (AE)	AE mode lamp & PHOTO mode lamp				

Main code	Main code					Main cod	le		
46	1	Relationsh	ip between	the displaye	ed values an		MA ADJUST reg	gister	
			Exp1	Exp2	Exp3	Exp4	Exp5		
		AE	-24	-12	0	+12	+24		
		TEXT	-24	-12	0	+12	+24		
		PHOTO	-24	-12	0	+12	+24		
		T/S	-24	-12	0	+12	+24		
		When the te Text Exp1 = When 40 is: Then set the Perform the	xt mode se Gat3 - 50 - set to Gat3, GAMMA A same proce	t value is Ga · 24 , Text Exp1 : DJUST regis edure for eac	at3, for exam = 40 - 50 - 2 ster set value h mode and	ple, the GAI 4 = -34 to -34.	_	e of 0 - 99 with 50 as the register value set at Ex	
		_	dient, there i	s a similar ta	ble, though n			set with SIM 46, however E exposure selection in the	
48	1	Front/rear so	canning dire	ection magn	fication ratio	adjustment			
		(Outline)							
		· '	•		-		,	rmed by changing the s	
								the shading correction p	
							io adjustment a	automatically. (Performe	ed by changing
		the set value		Ū					
		(2) Front/rea	r scanning d	lirection mag	nification ratio	manual corr	ection: Used to	set the front/rear (main so	canning)
		direction mag	gnification ra	tio by key op	erations. (Pe	formed by ch	nanging the set	value of ZOOM DATA req	gister for ASIC.)
		(3) Scanning	direction r	magnificatior	n ratio correc	tion: The sc	anning directio	n magnification ratio in	the OC mode
		is set by key operations. (Performed by changing the scanning speed.)							
		(4) SPF mode scanning direction magnification ratio correction: The scanning direction magnification ratio in the							
			-		-		the scanning s		
		(Operation/F			(	.,	3	,	
				is executed	the current	set value is	displayed in ty	vo digits. (Center value:	50)
		<ol> <li>When this simulation is executed, the current set value is displayed in two digits. (Center value: 50)</li> <li>When the copy mode select key is pressed, the setting mode and the setting display are changed sequentia</li> <li>* The selected adjustment mode is indicated by the lamps as follows:</li> </ol>							
			-		-			pressed, the mirror base	unit moves to
				•	•		•	he correction value is ca	
		displayed ar		-		5.0101100 III1	.5 .6 .644 4.14 (	30110011011 Value 13 00	
					t enter the a	diustment va	alue with the 10	-key and press the STA	RT key Then
				•		-		•	•
					-			alue corresponds to an i	IIII Ease UI I (k.)
		4. Press the		o store the S	et value and	exit the SIM	Lamps ON		
		Adjustmen		agnification	ratio auto co	rraction	AE lamp		-
				agnification agnification			TEXT lamp		$\dashv$
				agnification r			PHOTO lamp		
							AE, TEXT, Ph		-
		In the front-rea (1) The result of (Cause) The w (2) In case of a (Cause) CCD of	or direction of calculation white plate reasoning of the calculation o	magnification of the sca eference poserror of the rewhite plate	n ratio corre n correction sition error o reference line	ction: value is +-5 r the lens un e, the JAM la	% or less, "" nit installing erro amp is turned c	is displayed. or	lly.

Main code	Sub code	Contents						
50	1	Lead edge position and paper lead edge/rear edge v	oid adjustment					
		Used to adjust the copy image position on copy pap	er and the lead edge/rear edge void amounts. Performed	d by				
		adjusting the scanning start position and print start position (resist roller ON timing) in 100%.						
		(Operation/Procedure)						
		When this simulation is executed, the current set	value is displayed in two digits. (Center value: 50)					
			etting mode and the setting display are changed sequent	tially.				
		<ul><li>* The selected adjustment mode is indicated by the lamps as follows.</li><li>3. Enter the adjustment value with the 10-key and press the START key. Then the set value is stored and copy is</li></ul>						
		made. (An increase of 1 in the set value corresponds		ру із				
		4. Press the clear key to store the set value and exit the simulation.						
		Adjustment mode	Lamps ON					
		Print start position	AE lamp					
		Image lead edge void amount	TEXT lamp					
		Image scanning start position (Scanner)	PHOTO lamp					
		Image rear edge void amount	AE, TEXT, PHOTO lamps					
	10	Center offset adjustment (Outline)						
			er and the center offset position in scanning an original. LEFT MARGIN register and the PRINT LEFT MARGIN					
		(Operation/Procedure)						
		1. When this simulation is executed, the current set	value is displayed.					
		2. In a machine with the multi paper feed unit installed	ed, press the copy mode select key, and each setting mo	de				
		and display are changed sequentially.						
			d, press the copy mode select key, and each setting mode	e				
		and display are changed sequentially.	71					
		* The selected adjustment mode is indicated by the	lamps as follows:					
			ress the SORT key. Then the set value is stored and a co	nnv				
		is made. (An increase of 1 in the set value correspor		ЭРУ				
			ids to 0. IIIIII siliit.)					
		4. Droop the clear key to store the set value and exit	the simulation					
		4. Press the clear key to store the set value and exit	the simulation.					
		* Machine with the multi manual paper feed unit insta	alled					
		* Machine with the multi manual paper feed unit insta	alled  Lamps ON					
		* Machine with the multi manual paper feed unit instance  Adjustment mode  Print center offset (main cassette paper feed)	alled  Lamps ON  AE, main cassette lamp					
		* Machine with the multi manual paper feed unit instance  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp					
		* Machine with the multi manual paper feed unit instance  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)	AE, manual feed lamp  AE, manual feed lamp					
		* Machine with the multi manual paper feed unit instance  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset	AE, manual feed lamp  AE, manual feed lamp  AE, TEXT lamp					
		* Machine with the multi manual paper feed unit instance  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)	AE, manual feed lamp  AE, manual feed lamp					
		* Machine with the multi manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset  SPF/Original center offset  * Machine with the single manual paper feed unit insta	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp					
		* Machine with the multi manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset  SPF/Original center offset  * Machine with the single manual paper feed unit insta  Adjustment mode	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp					
		* Machine with the multi manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset  SPF/Original center offset  * Machine with the single manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp					
		* Machine with the multi manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset  SPF/Original center offset  * Machine with the single manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (Manual paper feed)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink)					
		* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp					
		* Machine with the multi manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (2nd cassette paper feed)  Print center offset (Manual paper feed)  OC/original center offset  SPF/Original center offset  * Machine with the single manual paper feed unit insta  Adjustment mode  Print center offset (main cassette paper feed)  Print center offset (Manual paper feed)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink)					
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  Resist amount adjustment (Outline)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT, PHOTO lamp  AE, TEXT, PHOTO lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance   Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT, PHOTO lamp  AE, TEXT, PHOTO lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (2nd cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   * Machine with the single manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   SPF/Original center offset   SPF/Original center offset   SPF/Original center offset   Coutline)   Used to adjust the contact pressure of paper onto the   (Operation/Procedure)	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (2nd cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   * Machine with the single manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   SPF/Original center offset    Resist amount adjustment   (Outline)   Used to adjust the contact pressure of paper onto the   (Operation/Procedure)   1. When this simulation is executed, the currently se	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp  AE, TEXT, PHOTO lamp					
51	2	* Machine with the multi manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (2nd cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   * Machine with the single manual paper feed unit instance   Adjustment mode   Print center offset (main cassette paper feed)   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   SPF/Original center offset   Print center offset (Manual paper feed)   OC/original center offset   SPF/Original center offset   SPF/Original center offset    Resist amount adjustment   (Outline)   Used to adjust the contact pressure of paper onto the   (Operation/Procedure)   1. When this simulation is executed, the currently se   2. In a machine with the multi paper feed unit installed	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp	ode				
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the (Operation/Procedure) 1. When this simulation is executed, the currently see 2. In a machine with the multi paper feed unit installed and display are changed sequentially.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  ae copier resist roller and the SPF resist roller.  It value is displayed.  In the copy mode select key, and each setting model.					
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the (Operation/Procedure) 1. When this simulation is executed, the currently see 2. In a machine with the multi paper feed unit installed and display are changed sequentially.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp  AE, TEXT, PHOTO lamp					
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the (Operation/Procedure) 1. When this simulation is executed, the currently see 2. In a machine with the multi paper feed unit installed and display are changed sequentially.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  ae copier resist roller and the SPF resist roller.  It value is displayed.  In the copy mode select key, and each setting model.					
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the (Operation/Procedure) 1. When this simulation is executed, the currently see 2. In a machine with the multi paper feed unit installed and display are changed sequentially. In a machine with the single paper feed unit installed.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  In value is displayed. In the copy mode select key, and each setting mode, press the copy mode select key, and each setting mode, press the copy mode select key, and each setting mode.					
51	2	* Machine with the multi manual paper feed unit instance  Adjustment mode Print center offset (main cassette paper feed) Print center offset (2nd cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  * Machine with the single manual paper feed unit instance Adjustment mode Print center offset (main cassette paper feed) Print center offset (Manual paper feed) OC/original center offset SPF/Original center offset  Resist amount adjustment (Outline) Used to adjust the contact pressure of paper onto the (Operation/Procedure) 1. When this simulation is executed, the currently see 2. In a machine with the multi paper feed unit installed and display are changed sequentially. In a machine with the single paper feed unit installed and display are changed sequentially.  * The selected adjustment mode is indicated by the least of the contact pressure of paper feed unit installed and display are changed sequentially.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  It value is displayed.	e				
51	2	* Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * The selected adjustment value with the 10-key and processors.  * Machine with the multi was with the 10-key and processors.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * The selected adjustment mode is indicated by the latest the selected adjustment value with the 10-key and processors.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  Illed  Lamps ON AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  In value is displayed. In the copy mode select key, and each setting mode, press the copy mode select key, and each setting mode, press the copy mode select key, and each setting mode.	e				
51	2	* Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the single paper feed unit installed and display are changed sequentially.  * The selected adjustment wode server feed unit installed and display are changed sequentially.  * Tint center offset (manual paper feed unit installed and display are changed sequentially.  * The selected adjustment wode unit installed and first the adjustment mode of the context o	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE (Blink) AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  The value is displayed. The displayed are displayed. The copy mode select key, and each setting models are setting models.  The set value is displayed. The copy mode select key, and each setting models are setting models.  The set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key.	e				
51	2	* Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the single manual paper feed unit installed and display are changed sequentially.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * The selected adjustment value with the 10-key and processors.  * Machine with the multi was with the 10-key and processors.  * Machine with the multi manual paper feed unit installed and display are changed sequentially.  * The selected adjustment mode is indicated by the latest the selected adjustment value with the 10-key and processors.	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE (Blink) AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  The value is displayed. The displayed are displayed. The copy mode select key, and each setting models are setting models.  The set value is displayed. The copy mode select key, and each setting models are setting models.  The set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key.	e				
51	2	* Machine with the multi manual paper feed unit installed and display are changed sequentially.  * Machine with the single paper feed unit installed and display are changed sequentially.  * The selected adjustment wode server feed unit installed and display are changed sequentially.  * Tint center offset (manual paper feed unit installed and display are changed sequentially.  * The selected adjustment wode unit installed and first the adjustment mode of the context o	Lamps ON AE, main cassette lamp AE, 2nd cassette lamp AE, manual feed lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE, main cassette lamp AE (Blink) AE, TEXT lamp AE, TEXT lamp AE, TEXT lamp AE, TEXT, PHOTO lamp  AE (Blink) AE, TEXT, PHOTO lamp  The copier resist roller and the SPF resist roller.  The value is displayed. The displayed are displayed. The copy mode select key, and each setting models are setting models.  The set value is displayed. The copy mode select key, and each setting models are setting models.  The set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key. Then the set value is stored and a copy may be select key.	e				

Main code	Sub code		Contents	
51	2	* Machine with the multi manual paper feed unit i		
		Adjustment mode	Lamps ON	
		Main cassette paper feed	AE, main cassette lamp	
		2nd cassette paper feed	AE, 2nd cassette lamp	
		Manual paper feed	AE, manual feed lamp	
		SPF/Resist	AE, TEXT, PHOTO lamp	
		* Machine with the single manual paper feed unit	installed	
		Adjustment mode	Lamps ON	
		Main cassette paper feed	AE, main cassette lamp	
		Manual paper feed	AE (Blink)	
		SPF/Resist	AE, TEXT, PHOTO lamp	
		_		
61	3	Polygon motor (HSYNC output) check (Operation/Procedure) When the START key is pressed, HSYNC is performer than the time, the Zoom lamp is lighted for 100mse	ormed and the polygon motor is rotated for 30 sec.	
63	1	Shading check (Outline) Used to display the detection level of the white plate for shading. (Vref of AD conversion IC is fixed.) (Operation/Procedure) When the START key is pressed, the mirror base unit moves to the white plate for shading and Vref+ voltage of AD conversion IC is set to 4.5V and Vref- voltage to 0.5V, and the copy lamp is lighted. This state is kept for 10 sec, and the level of one pixel at the center is detected every second to display on the value display section.		
64	1			

#### 4. Trouble Codes

Main code	Sub code	Trouble content	Detail of trouble
E7	03	HSYNC cannot be	LSU (laser diode, reception element, APC circuit) trouble
		detected.	LSU drive circuit (ASIC) trouble
E7	04	CCD white level travels	CCD drive circuit (CCD PWB, ASIC harness) trouble
		CCD white level trouble	Copy lamp lighting trouble (Copy lamp, invertor PWB)
E7	05	CD black level trouble	CCD drive circuit (CCD PWB, ASIC, harness) trouble
E7	12	Shading trouble (white correction)	Dirt on white plate for scanning white level
E7	14	ASIC connection trouble	Improper connection between CPU and ASIC (pattern cut, improper connection of lead pin)
E7	15	Copy lamp OFF trouble	Copy lamp or copy lamp drive circuit (invertor PWB) trouble Copy lamp disconnection
L1	00	Feed is not completed within the specified time.	When the mirror base is returned for the specified time (6 sec) in mirror initializing after turning on the power, the mirror home position sensor (MHPS) does not turn OFF. Or when the mirror base is fed for the specified time (about 6 sec) after start of copy return, the mirror home position sensor (MHPS) does not turn OFF.
L3	00	Return is not completed within the specified time.	When the mirror base is returned for the specified time (6 sec) in mirror initializing after turning on the power, the mirror home position sensor (MHPS) does not turn ON.Or when the mirror base is returned for the specified time (about 6 sec) after start of copy return, the mirror home position sensor (MHPS) does not turn ON.
L4	01	Main motor lock	When the main motor encoder pulse is not detected for 100msec.
L6	10	Polygon motor lock	The lock signal (specified rpm signal) does not return within a certain time (about 20sec) from starting the polygon motor rotation
H2	00	Thermistor open detection	The fusing thermistor is open.
H3	00	Heat roller abnormally high temperature	The fusing temperature rises above 240°C.
H4	00	Heat roller abnormally low temperature	The fusing temperature does not reach 185°C within 27 sec of turning on the power, or the fusing temperature keeps at 140°C.
U2	01	Counter sum check error	When the counter check sum value stored in the EEPROM is abnormal.
U2	04	EEPROM serial communication error	When a communication trouble occurs with the EEPROM.
CH (Blinking)	-	TD cartridge not installed	Check if TD cartridge is installed.

#### [11] USER PROGRAM

The conditions of factory setting can be changed according to the use conditions.

#### Functions which can be set with the user program

Function	Contents	Factory setting
Auto clear.	• When a certain time is passed after completion of copying, this function returns to the initial state automatically. The time to reach the initial state can be set in the range of 30 sec to 120 sec by the unit of 30 sec. This function can be disabled.	60 sec
Pre-heat.	• When the copier is left unused with the power ON, the power consumption is automatically reduced to about 40Wh/H (* Note). The time to start this function can be set in the range of 30 sec to 90 sec by the unit of 30 sec. This function cannot be disabled.	90 sec
	<ul> <li>When this function is operated, the pre-heat lamp on the operation panel lights up.</li> <li>To return to the initial state, press any key on the operation panel. (When the COPY button is pressed, a copy is made after returning to the initial state.)</li> </ul>	
Auto shut off	● When the copier is left unused with the power ON, the power consumption is automatically reduced to about 18Wh/H (* Note). The time to start this function can be set in the range of 2 min to 120 min.	5 min
passing time.	<ul> <li>When this function is operated, all the lamps except for the pre-heat lamp on the operation panel turn off.</li> <li>To return to the initial state, press the COPY button.</li> </ul>	3 111111
Stream feeding.	Only models with SPF.	Set
Auto shut off setting	Used to set or cancel this function.	Set

\*Note: The power consumption values in pre-heat and auto shut off may be varied depending on the use conditions.

#### Change the setting.

Example: Changing the time to operate the auto shut off function (Change from 60 sec to 90 sec)

# 1. Press the right and the left exposure adjustment keys simultaneously to start setting.

- Keep pressing the keys for five sec.
- Display lamps ( □ , 8√, ∴ blink simultaneously and "-" is displayed on the copy quantity display.

# 2. Select the function code with the 10-digit key (copy quantity set key).

- The number of the selected function blinks on the digit of 10 on the copy quantity display.
- For auto clear, select "1."
- For setting, refer to the following function codes.

Function name	Function code
Auto clear	1
Pre-heat	2
Auto shut off passing time	3
Stream feeding	4*
Auto shut off setting	5

**[Cancel]** If a wrong code is entered, press the clear key and enter the correct function code.

\* SPF only

#### 3. Press the COPY button.

- The number blinking on the digit of 10 of the coyp quantity display is lighted.
- The number of the current set code blinks on the digit of 1.
- Select the setting code with 1-digit key (copy quantity set key).
- To set to 90 sec, select "3."
- For setting, refer to the following set codes.

Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code
	0 (Cancel)		0 (30 sec)		0 (2 min)		0 (Cancel)		0 (Cancel)
	1 (30 sec)		1 (60 sec)		*1 (5 min)		*1 (Setting)		*1 (Setting)
	*2 (60 sec)	Pre-heat	2 (90 sec)	Auto shut	2 (15 min)	Stream		Auto shut	
clear	3 (90 sec)	1 To Hour		off	3 (30 min)	feeding		off setting	
	4 (120 sec)				4 (60 min)				
					5 (120 min)				

- \* : Factory setting
- The number of the selected set code blinks on the digit of 1 of the copy quantity display.

**[Cancel]** When a wrong number of the function code is set, press the clear key and perform the procedure again from 2.

#### 5. Press the COPY button.

 The number blinking on the digit of 1 of the copy quantity display is lighted up. This means the setting is completed. **[Note]** To set another function, press the clear key after completion of this operation and perform the procedure from 2.

# 6. Press either one of exposure adjustment keys ( ( ) or ( ) ) to complete the setting.

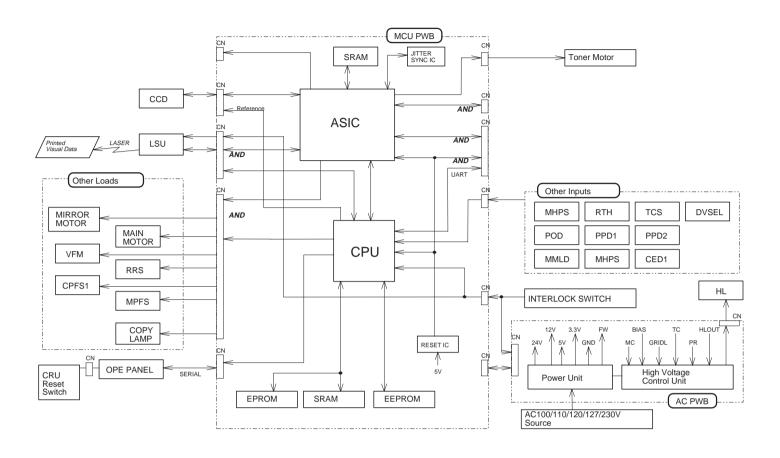
Display lamps ( □ , 8√, ∴ ) go off and the copy quantity display returns to the normal state.



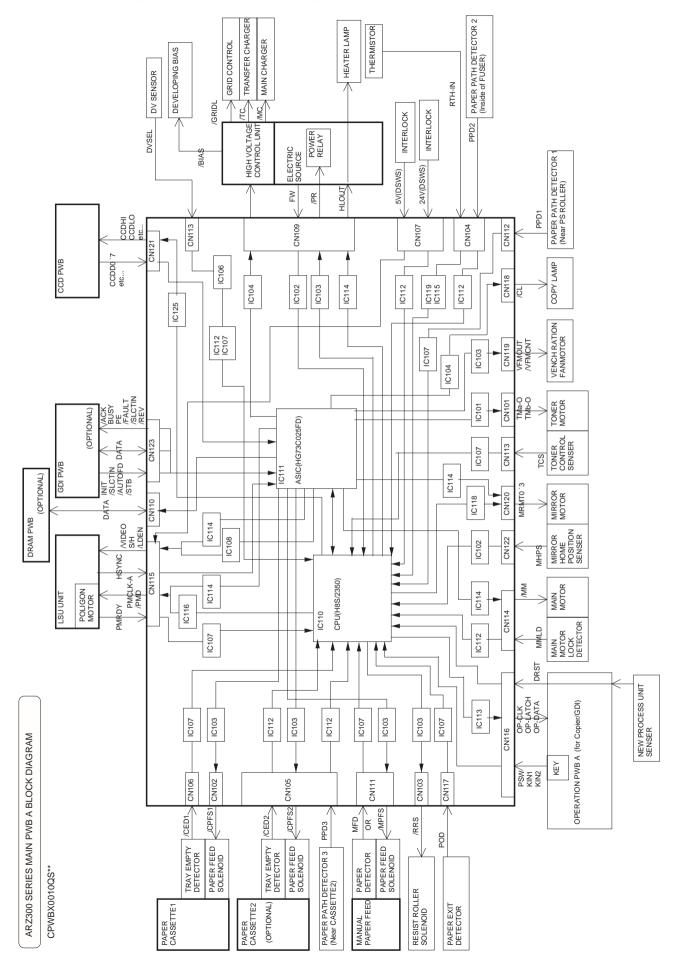
#### [12] ELECTRICAL SECTION

#### 1. Block diagram

#### A. Overall block diagram



#### B. Main PWB block diagram (Load drive block diagram)



# 2. Circuit descriptions A. Maiin PWB (MCU) (1) CPU signal table CPU pin table Model without SPF

PIN No	Signal code	Input/output	Operating
1	/CS1	Output	Chip Select for SRAM
2	/CS0	Output	Chip Select for EPROM
3			D-GND
4			D-GND
5			5V
6	A0	Output	Address Bus (NC-pull up)
7	A1	Output	Address Bus
8	A2	Output	Address Bus
9	A3	Output	Address Bus
10		Output	D-GND
11	A4	Output	Address Bus
12	A5	Output	Address Bus
13	A6	Output	Address Bus
14	A7	Output	Address Bus
15	A8	Output	Address Bus
16	A9	Output	Address Bus
17	A10	Output	Address Bus
18	A11	Output	Address Bus
19		Output	D-GND
20	A12	Output	Address Bus
21	A13	Output	Address Bus
22	A14	Output	Address Bus
23	A15	Output	Address Bus
24	A16	Output	Address Bus
25	A17	Output	Address Bus (for 2Mbit EPROM) - (NC)
26	A18	Output	Address Bus (NC-pull up)
27	A19	Output	Address Bus (NC-pull up)
28			D-GND
29	A20	Output	Address Bus (NC-pull up)
30			NC-pull up
31			NC-pull up
32		(Interruption input)	NC-pull up
33	(MHPS)	Interruption level input	Mirror Home Position Sensor
34	/CPUSYNC	Interruption level input	Horizontal Synchronous (from G/A)
35			D-GND
36			D-GND
37	ZC	Interruption level input	Zero-cross signal
38	/ASICINT	Interruption level input	Intterupt from G/A
39			5V
40	D0	Data input/output	Data Bus
41	D1	Data input/output	Data Bus
42	D2	Data input/output	Data Bus
43	D3	Data input/output	Data Bus
44			D-GND

PIN No	Signal code	Input/output	Operating
45	D4	Data input/output	Data Bus
46	D5	Data input/output	Data Bus
47	D6	Data input/output	Data Bus
48	D7	Data input/output	Data Bus
49	D8	Data input/output	Data Bus
50	D9	Data input/output	Data Bus
51	D10	Data input/output	Data Bus
52	D11	Data input/output	Data Bus
53			D-GND
54	D12	Data input/output	Data Bus
55	D13	Data input/output	Data Bus
56	D14	Data input/output	Data Bus
57	D15	Data input/output	Data Bus
58			5V
59	(OP-DATA)	Output	Data Signal for Operation Panel
60			NC-pull up
61			NC-pull up
62			NC-pull up
63	(OP-CLK)	Output	Clock for Operation Panel
64	/PWOFF	Output	Power Off
65			D-GND
66			NC-pull up
67			D-GND
68			D-GND
69	PSW	Input	Print switch input
70	KIN1	Input	Key input 1
71	KIN2	Input	Key input 2
72	TMCLK	Timer output	Clock for Toner Motor
73	/TMEN	Output	On-Off Control for Toner Motor
74	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2 3.42.3	NC-pull up
75	PMCLK	Timer output	Clock for Polygon Motor
76	/PRSTART	Output	Printing Start Signal
77	/SCANSP	Output	Scaning Stop Signal
78	/SCANST	Output	Scaning Start Signal
79	HL	OutputüiTimer outputüj	On-Off Control for Heatrer Lamp
80	WDTOVF-	Output	Watchdog Timer
81	RES-	Input	Reset
82	1,120	Input	pull up
83		Input	pull up
84		при	5V
85	XTAL		Clock
86	EXTAL		Clock
87	LATAL		D-GND
88	CPUCLK	Output	System Clock for G/A
	OFUCEN	Ουιραί	
89	// 6	Outout	5V
90	/AS	Output	pull up
91	/RD	Output	Read Signal
92	/HWR	Output	Write Signal (High Address)
93	/LWR	Output	Write Signal (Low Address)

PIN No	Signal code	Input/output	Operating
94	SELIN3	Output	Input select 3
95	SELIN2	Output	Input select 2
96	SELIN1	Output	Input select 1
97	PR	Output	Power relay control PR
98	RRS	Output	Resist roller solenoid RPC
99			D-GND
100			D-GND
101	SCLK	Output	Clock Line for EEPROM
102	SDA	Output	Data Line for EEPROM
103			A5V
104			Analog Reference Voltage-A5V
105	RTH	Analog input	Fusing Thirmister
106			
107	SIN1	Input	Sensor input 1
108	SIN2	Input	Sensor input 2
109	SIN3	Input	(Not used)
110	SIN4	Input	(Not used)
111	DAH	Analog output	Reference Voltage (High) for CCD
112	DAL	Analog output	Reference Voltage (Low) for CCD
113			AN-GND
114			D-GND
115			NC-pull up
116			NC-pull up
117			NC-pull up
118			NC-pull up
119	MRMT3	Motor output	Mirror Motor Excitement
120	MRMT2	Motor output	Mirror Motor Excitement
121	MRMT1	Motor output	Mirror Motor Excitement
122	MRMT0	Motor output	Mirror Motor Excitement
123		Input	CPU MODE SET <mode 4=""> - GND</mode>
124		Input	CPU MODE SET <mode 4=""> - GND</mode>
125		Input	CPU MODE SET <mode 4=""> - Vcc</mode>
126			NC-pull up
127	DRST	Input	Drum reset detection
128	/CS2	Output	Chip Select for ASIC

#### (2) ASIC

#### 1. Outline

Fig. 4 shows the block diagram of the ASIC.

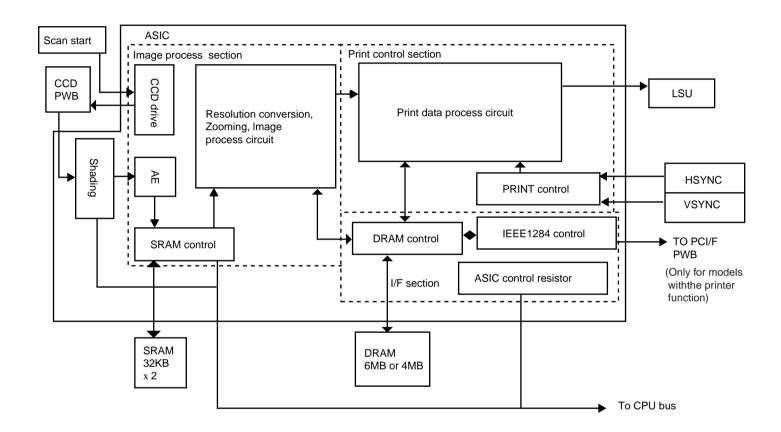
The ASIC is composed of the following three blocks; the image process section, the print control section, and the I/F section.

The image process section processes the image data from the CCD PWB according to the operation mode, such as shading, AE process, resolution conversion. and zooming.

The print control section outputs the image-processed data during copying to the LSU (Laser unit) in synchronization with writing timing of the LSU.

The I/F section controls communication of interface (IEEE1284) with the host PC and controls DRAM of send/receive data buffer with the host PC. (Only for models with the printer function)

The ASIC is controlled by the CPU which writes the operation mode and the set values necessary for each operation mode to the ASIC control register.



#### 2. ASIC input/output

PIN No.	Signal name	IN/OUT	Connected to	Description
1	/SCANSP	IN	CPU (I/O)	Scanner process interrupt signal
2	/PRSTART	IN	CPU	Print start trigger signal
3	TMON	IN	CPU	Toner motor ON/OFF
4	TMCLK	IN	CPU	Toner motor reference clock
5	3.3v	Power		
6	CPUAD7	IN	CPU	CPU address bus
7	CPUAD6	IN	CPU	CPU address bus
8	GND	Power		
9	CPUAD5	IN	CPU	CPU address bus
10	CPUAD4	IN	CPU	CPU address bus
11	CPUAD3	IN	CPU	CPU address bus
12	CPUAD2	IN	CPU	CPU address bus
13	CPUAD1	IN	CPU	CPU address bus
14	/CPUSYNC	OUT	CPU	Horizontal synchronization signal
15	/INTR	OUT	CPU	Interruption request signal
16	/CPUCS	IN	CPU	CPU chip select signal
17	/RESET	IN	RESET IC	Reset signal
18	5V	Power		<u> </u>
19	GND	Power		
20	3.3v	Power		
21	GND	Power		
22	MDATA15	IN/OUT	DRAM	Data bus of DRAM (page memory)
23	MDATA14	IN/OUT	DRAM	Data bus of DRAM (page memory)
24	MDATA13	IN/OUT	DRAM	Data bus of DRAM (page memory)
25	MDATA12	IN/OUT	DRAM	Data bus of DRAM (page memory)
26	MDATA11	IN/OUT	DRAM	Data bus of DRAM (page memory)
27	MDATA10	IN/OUT	DRAM	Data bus of DRAM (page memory)
28	MDATA9	IN/OUT	DRAM	Data bus of DRAM (page memory)
29	MDATA8	IN/OUT	DRAM	Data bus of DRAM (page memory)
30	MDATA7	IN/OUT	DRAM	Data bus of DRAM (page memory)
31	3.3v	Power		(1.3. 1.7)
32	MDATA6	IN/OUT	DRAM	Data bus of DRAM (page memory)
33	MDATA5	IN/OUT	DRAM	Data bus of DRAM (page memory)
34	GND	Power		(1.3
35	MDATA4	IN/OUT	DRAM	Data bus of DRAM (page memory)
36	MDATA3	IN/OUT	DRAM	Data bus of DRAM (page memory)
37	MDATA2	IN/OUT	DRAM	Data bus of DRAM (page memory)
38	MDATA1	IN/OUT	DRAM	Data bus of DRAM (page memory)
39	MDATA0	IN/OUT	DRAM	Data bus of DRAM (page memory)
40	/RAS0	OUT	DRAM	RAS signal 0 of DRAM (page memory)
41	/RAS1	OUT	DRAM	RAS signal 1 of DRAM (page memory)
42	/RAS2	OUT	DRAM	RAS signal 2 of DRAM (page memory)
43	/RAS64	OUT	DRAM	(Not used)
44	3.3V	Power	DIVANI	(1101 4304)
45	/RAS16	OUT	DRAM	(Not used)
46	MAD0	OUT	DRAM	Address bus of DRAM (page memory)
			DUVIAI	Address bus of DITAIN (page memory)
47	GND MAD1	Power	DDAM	Address bus of DRAM (none mamoria)
48	MAD1	OUT	DRAM	Address bus of DRAM (page memory)

PIN NO.   Signal name   INCUI   Connected to   Description	DINI NIA	Signal name	IN/OUT	Connected to	Description
SO	PIN No.	Signal name		Connected to	Description  Address bus of DRAM (page memory)
51         MAD4         OUT         DRAM         Address bus of DRAM (page memory)           52         MAD5         OUT         DRAM         Address bus of DRAM (page memory)           53         MAD6         OUT         DRAM         Address bus of DRAM (page memory)           54         MAD7         OUT         DRAM         Address bus of DRAM (page memory)           55         MAD8         OUT         DRAM         Address bus of DRAM (page memory)           56         MAD8         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power         Address bus of DRAM (page memory)           58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         CAS signal of DRAM (page memory)           61         I/CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         I/CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         I/OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         I/WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0	_				
52         MAD6         OUT         DRAM         Address bus of DRAM (page memory)           53         MAD6         OUT         DRAM         Address bus of DRAM (page memory)           54         MAD7         OUT         DRAM         Address bus of DRAM (page memory)           55         MAD8         OUT         DRAM         Address bus of DRAM (page memory)           56         MAD9         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power         Address bus of DRAM (page memory)           59         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         Address bus of DRAM (page memory)           61         /CAS0         OUT         DRAM         Address bus of DRAM (page memory)           62         /CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /OE         OUT         DRAM         CAS signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           66         OUTD0         OUT					5
53         MAD6         OUT         DRAM         Address bus of DRAM (page memory)           54         MAD7         OUT         DRAM         Address bus of DRAM (page memory)           55         MAD8         OUT         DRAM         Address bus of DRAM (page memory)           56         MAD9         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power         Address bus of DRAM (page memory)           58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         Address bus of DRAM (page memory)           61         (CAS0         OUT         DRAM         Address bus of DRAM (page memory)           62         (CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           67         OUTD1         OUT         Additional board         (Not used)           68         OUTD2         OUT					5
54         MAD7         OUT         DRAM         Address bus of DRAM (page memory)           55         MAD8         OUT         DRAM         Address bus of DRAM (page memory)           56         MAD9         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power         Address bus of DRAM (page memory)           58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         Address bus of DRAM (page memory)           61         I/CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         I/CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         I/OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         I/WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           70         OUTD3         OUT         <		_			
55         MADB         OUT         DRAM         Address bus of DRAM (page memory)           56         MAD9         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power         Formal Address bus of DRAM (page memory)           58         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         Formal Address bus of DRAM (page memory)           60         GND         Power         Formal Address bus of DRAM (page memory)           61         I/CASO         OUT         DRAM         Address bus of DRAM (page memory)           62         I/CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         I/DE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         I/WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           70         OUTD4         OUT					5
56         MAD9         OUT         DRAM         Address bus of DRAM (page memory)           57         3.3V         Power           58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           59         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         CAS           61         /CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         /CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board (Not used)           66         OUTD1         OUT         Additional board (Not used)           67         OUTD2         OUT         Additional board (Not used)           68         OUTD3         OUT         Additional board (Not used)           71         OUTD5         OUT         Additional board (Not used)           72         GND         Power           73					0
57         3.3V         Power           58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           59         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         CAS signal of DRAM (page memory)           61         /CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         /CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /CE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board (Not used)           66         OUTD1         OUT         Additional board (Not used)           67         OUTD2         OUT         Additional board (Not used)           68         OUTD3         OUT         Additional board (Not used)           70         OUTD4         OUT         Additional board (Not used)           71         OUTD5         OUT         Additional board (Not used)           72         GND         Power         (Not used)					5
58         MAD10         OUT         DRAM         Address bus of DRAM (page memory)           59         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         CAS signal of DRAM (page memory)           61         // CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           62         // CAS1         OUT         DRAM         Read enable signal of DRAM (page memory)           63         // OE         OUT         DRAM         Write enable signal of DRAM (page memory)           64         // WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           68         OUTD3         OUT         Additional board         (Not used)           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           74         OUTD6         OUT				DRAW	Address bus of DRAIM (page memory)
59         MAD11         OUT         DRAM         Address bus of DRAM (page memory)           60         GND         Power         CAS           61         /CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         /CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /OE         OUT         DRAM         Write enable signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board (Not used)           66         OUTD1         OUT         Additional board (Not used)           67         OUTD2         OUT         Additional board (Not used)           68         OUTD3         OUT         Additional board (Not used)           70         OUTD4         OUT         Additional board (Not used)           71         OUTD5         OUT         Additional board (Not used)           72         GND         Power         Additional board (Not used)           73         OUTD6         OUT         Additional board (Not used)           74         OUTD7         OUT         Additional board (Not used) <td></td> <td></td> <td></td> <td>DDAM</td> <td>Address has at DDAM (see a see as)</td>				DDAM	Address has at DDAM (see a see as)
60   GND					
61         /CAS0         OUT         DRAM         CAS signal of DRAM (page memory)           62         //CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         /OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board (Not used)           66         OUTD1         OUT         Additional board (Not used)           67         OUTD2         OUT         Additional board (Not used)           68         OUTD3         OUT         Additional board (Not used)           70         OUTD4         OUT         Additional board (Not used)           71         OUTD5         OUT         Additional board (Not used)           72         GND         Power         OUT           73         OUTD6         OUT         Additional board (Not used)           74         OUTD9         OUT         Additional board (Not used)           75         OUTD8         OUT         Additional board (Not used)           77         OUTD11         OUT         Additional board (Not used)           79 </td <td></td> <td></td> <td></td> <td>DRAM</td> <td>Address bus of DRAM (page memory)</td>				DRAM	Address bus of DRAM (page memory)
62         //CAS1         OUT         DRAM         CAS signal of DRAM (page memory)           63         //OE         OUT         DRAM         Read enable signal of DRAM (page memory)           64         //WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board (Not used)           66         OUTD1         OUT         Additional board (Not used)           67         OUTD2         OUT         Additional board (Not used)           68         OUTD3         OUT         Additional board (Not used)           70         OUTD4         OUT         Additional board (Not used)           71         OUTD5         OUT         Additional board (Not used)           72         GND         Power         (Not used)           73         OUTD6         OUT         Additional board (Not used)           75         OUTD8         OUT         Additional board (Not used)           76         OUTD9         OUT         Additional board (Not used)           77         OUTD11         OUT         Additional board (Not used)           79         OUTD12         OUT         Additional board (Not used)           80         O				DDAM	040 : 1 ( DDAM (
63    /OE					+
64         /WE         OUT         DRAM         Write enable signal of DRAM (page memory)           65         OUTD0         OUT         Additional board         (Not used)           66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           68         OUTD3         OUT         Additional board         (Not used)           69         3.3V         Power         Power           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         Power           73         OUTD6         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           81         OUTD13         OUT <td></td> <td></td> <td></td> <td></td> <td></td>					
65         OUTD0         OUT         Additional board         (Not used)           66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           68         OUTD3         OUT         Additional board         (Not used)           69         3.3V         Power         Power           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         Power           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           76         OUTD8         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           81         OUTD13         OUT         Additional board         (Not used)           82         OUTD15         OUT         Ad					
66         OUTD1         OUT         Additional board         (Not used)           67         OUTD2         OUT         Additional board         (Not used)           68         OUTD3         OUT         Additional board         (Not used)           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         Power           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
67         OUTD2         OUT         Additional board         (Not used)           68         OUTD3         OUT         Additional board         (Not used)           69         3.3V         Power           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         Power           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           79         OUTD10         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board					
68         OUTD3         OUT         Additional board         (Not used)           69         3.3V         Power         (Not used)           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         (Not used)           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           84         /PCLREQ         OUT					
69         3.3V         Power           70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         (Not used)           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board					+ ` '
70         OUTD4         OUT         Additional board         (Not used)           71         OUTD5         OUT         Additional board         (Not used)           72         GND         Power         (Not used)           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTB8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           84         //PCLPRD         IN         PCL board         (Not used)           85         //PCLR				Additional board	(Not used)
71         OUTDS         OUT         Additional board         (Not used)           72         GND         Power         (Not used)           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           81         OUTD13         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK					
72         GND         Power           73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         P					+ `
73         OUTD6         OUT         Additional board         (Not used)           74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87				Additional board	(Not used)
74         OUTD7         OUT         Additional board         (Not used)           75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         <					
75         OUTD8         OUT         Additional board         (Not used)           76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           80         OUTD12         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN	73	OUTD6			
76         OUTD9         OUT         Additional board         (Not used)           77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN	74	OUTD7		Additional board	(Not used)
77         OUTD11         OUT         Additional board         (Not used)           78         OUTD10         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           91         GND         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used) </td <td></td> <td>OUTD8</td> <td></td> <td>Additional board</td> <td></td>		OUTD8		Additional board	
78         OUTD10         OUT         Additional board         (Not used)           79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)	76			Additional board	(Not used)
79         OUTD12         OUT         Additional board         (Not used)           80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	77				
80         OUTD13         OUT         Additional board         (Not used)           81         OUTD14         OUT         Additional board         (Not used)           82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           90         5V         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	78			Additional board	(Not used)
81 OUTD14 OUT Additional board (Not used) 82 OUTD15 OUT Additional board (Not used) 83 /HSYNC OUT FAX board (Not used) 84 /PCLPRD IN PCL board (Not used) 85 /PCLREQ OUT PCL board (Not used) 86 /PCLACK IN PCL board (Not used) 87 /PCLCS IN PCL board (Not used) 88 3.3V Power 89 GND Power 90 5V Power 91 GND Power 92 /FAXPRD IN FAX board (Not used) 93 /FAXREQ OUT FAX board (Not used)	79	OUTD12		Additional board	` '
82         OUTD15         OUT         Additional board         (Not used)           83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           89         GND         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)			OUT	Additional board	(Not used)
83         /HSYNC         OUT         FAX board         (Not used)           84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power         Power           90         5V         Power         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	81	OUTD14	OUT	Additional board	(Not used)
84         /PCLPRD         IN         PCL board         (Not used)           85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power         90           89         GND         Power         90           90         5V         Power         90           91         GND         Power         92           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	82				(Not used)
85         /PCLREQ         OUT         PCL board         (Not used)           86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           89         GND         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	83	/HSYNC	OUT		
86         /PCLACK         IN         PCL board         (Not used)           87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           89         GND         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	84	/PCLPRD		PCL board	(Not used)
87         /PCLCS         IN         PCL board         (Not used)           88         3.3V         Power           89         GND         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	85	/PCLREQ	OUT	PCL board	(Not used)
88       3.3V       Power         89       GND       Power         90       5V       Power         91       GND       Power         92       /FAXPRD       IN       FAX board       (Not used)         93       /FAXREQ       OUT       FAX board       (Not used)	86	/PCLACK	IN	PCL board	(Not used)
89         GND         Power           90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	87	/PCLCS	IN	PCL board	(Not used)
90         5V         Power           91         GND         Power           92         /FAXPRD         IN         FAX board         (Not used)           93         /FAXREQ         OUT         FAX board         (Not used)	88	3.3V	Power		
91 GND Power  92 /FAXPRD IN FAX board (Not used)  93 /FAXREQ OUT FAX board (Not used)	89	GND	Power		
92 /FAXPRD IN FAX board (Not used) 93 /FAXREQ OUT FAX board (Not used)	90	5V	Power		
93 /FAXREQ OUT FAX board (Not used)	91	GND	Power		
	92	/FAXPRD	IN	FAX board	(Not used)
94 /FAXACK IN FAX board (Not used)	93	/FAXREQ	OUT	FAX board	(Not used)
	94	/FAXACK	IN	FAX board	(Not used)
95 3.3V Power	95	3.3V	Power		
96 /FAXCS IN FAX board (Not used)	96	/FAXCS	IN	FAX board	(Not used)

PIN No.	Signal name	IN/OUT	Connected to	Description
97	/ESPRD	IN	Electronic sort board	(Not used)
98	GND	Power		
99	/ESREQ	OUT	Electronic sort board	(Not used)
100	/ESACK	IN	Electronic sort board	(Not used)
101	/ESCS	IN	Electronic sort board	(Not used)
102	PARAD0	IN/OUT	1284CN board	(Not used)
103	PARAD1	IN/OUT	1284CN board	(Not used)
104	PARAD2	IN/OUT	1284CN board	(Not used)
105	PARAD3	IN/OUT	1284CN board	(Not used)
106	PARAD4	IN/OUT	1284CN board	(Not used)
107	PARAD5	IN/OUT	1284CN board	(Not used)
108	5V	Power		
109	PARAD6	IN/OUT	1284CN board	(Not used)
110	PARAD7	IN/OUT	1284CN board	(Not used)
111	GND	Power		
112	/REV	OUT	1284CN board	(Not used)
113	INIT	IN	1284CN board	(Not used)
114	/SLCTIN	IN	1284CN board	(Not used)
115	/AUTOFD	IN	1284CN board	(Not used)
116	/STB	IN	1284CN board	(Not used)
117	/ACK	OUT	1284CN board	(Not used)
118	BUSY	OUT	1284CN board	(Not used)
119	PE	OUT	1284CN board	(Not used)
120	/FAULT	OUT	1284CN board	(Not used)
121	5V	Power		
122	SLCT	OUT	1284CN board	(Not used)
123	/TESTPIN0	IN	TEST PIN	High: Normal Low: Test
124	GND	Power		
125	PFCLK	IN	Transmitter	Write clock
126	/TESTPIN1	IN	TEST PIN	High: Normal Low: Test
127	/SYNCEN	OUT	JITTER ADJUSTMENT IC	Jitter adjustment IC trigger signal
128	SD10	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
129	SD11	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
130	SD12	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
131	SD13	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
132	SD14	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
133	5V	Power		
134	SD15	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
135	SD16	IN/OUT	SRAM (separation)	Data line to SRAM before are separation

PIN No.	Signal name	IN/OUT	Connected to	Description
136	GND	Power		·
137	SD17	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
138	SOE1	OUT	SRAM (separation)	Read enable line to SRAM before area separation
139	SWE1	OUT	SRAM (separation)	Write enable line to SRAM before area separation
140	SCS1	OUT	SRAM (separation)	Chip select line to SRAM before area separation
141	SOE0	OUT	SRAM (separation)	Read enable line to SRAM before area separation
142	SWE0	OUT	SRAM (separation)	Write enable line to SRAM before area separation
143	SCS0	OUT	SRAM (separation)	Chip select line to SRAM before area separation
144	SD00	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
145	SD01	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
146	5V	Power		
147	SD02	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
148	SD03	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
149	GND	Power		
150	SD04	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
151	SD05	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
152	SD06	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
153	SD07	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
154	SAD0	OUT	SRAM (separation)	Address line to SRAM before area separation
155	SAD1	OUT	SRAM (separation)	Address line to SRAM before area separation
156	SAD2	OUT	SRAM (separation)	Address line to SRAM before area separation
157	SAD3	OUT	SRAM (separation)	Address line to SRAM before area separation
158	SAD4	OUT	SRAM (separation)	Address line to SRAM before area separation
159	SAD5	OUT	SRAM (separation)	Address line to SRAM before area separation
160	SAD6	OUT	SRAM (separation)	Address line to SRAM before area separation
161	SAD7	OUT	SRAM (separation)	Address line to SRAM before area separation
162	GND	Power	05.11	
163	SAD8	OUT	SRAM (separation)	Address line to SRAM before area separation
164	SAD9	OUT	SRAM (separation)	Address line to SRAM before area separation

PIN No.	Signal name	IN/OUT	Connected to	Description
165	SAD10	OUT	SRAM	Address line to SRAM before area separation
	0,12.10	00.	(separation)	, taurous mile to Gramm porore area coparation
166	SAD11	OUT	SRAM (separation)	Address line to SRAM before area separation
167	SAD12	OUT	SRAM (separation)	Address line to SRAM before area separation
168	SAD13	OUT	SRAM (separation)	Address line to SRAM before area separation
169	/f1	OUT	CCD PWB	CCD drive signal transfer clock (First phase)
170	/f2	OUT	CCD PWB	CCD drive signal transfer clock (Second phase)
171	/SH	OUT	CCD PWB	CCD drive signal shift pulse
172	5V	Power		
173	RS	OUT	CCD PWB	CCD drive signal reset pulse
174	SP	OUT	CCD PWB	CCD drive signal sampling hold pulse
175	GND	Power		
176	СР	OUT	CCD PWB	A/D conversion IC latch clock
177	BCLK	OUT	CCD PWB	CCD shield output latch signal
178	IDIN0	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
179	IDIN1	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
180	IDIN2	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
181	IDIN3	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
182	IDIN4	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
183	IDIN5	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
184	IDIN6	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
185	5V	Power		
186	IDIN7	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
187	/SDCLK	OUT	CHECK	Effective image area signal
188	GND	Power		
189	SFCLK	IN	Transmitter	CCD drive clock (48MHz), Also used as an internal clock.
190	TEST port 0	IN	AUTO SCAN TEST	High: Normal Low: Test
191	/SYNC	IN	LSU	Horizontal synchronization signal (HSYNC) from LSU
192	/LD	OUT	LSU	Laser drive signal
193	/LEND	OUT	LSU	Laser APC signal
194	PORTOUT28	OUT		(Not used)
195	PORTOUT27	OUT		(Not used)
196	PORTOUT26	OUT		(Not used)
197	3.3V	Power		,
198	PORTOUT25	OUT		(Not used)
199	PORTOUT24	OUT		(Not used)
200	GND	Power		(
201	PORTOUT23	OUT		(Not used)
202	PORTOUT22	OUT		(Not used)
202	PORTOUT21	OUT		(Not used)
203	FURTUUTZT	001		(ואטנ מספט)

PIN No.	Signal name	IN/OUT	Connected to	Description
204	PORTOUT20	OUT		(Not used)
205	OP-LATCH	OUT	Tr array IC	Latch signal for operation circuit. Data latch at LOW.
206	MRPS2	OUT	Tr array IC	Mirror speed control signal. Mirror speed 2 at LOW.
207	MRPS1	OUT	Tr array IC	Mirror speed control signal. Mirror speed 1 at LOW.
208	PORTOUT16	OUT		(Not used)
209	PORTOUT15	OUT		(Not used)
210	3.3V	Power		
211	TC	OUT	Tr array IC	Transfer charger control signal. ON at HIGH.
212	GRIDL	OUT	Tr array IC	Main charger grid control signal. ON at HIGH.
213	GND	Power		
214	MC	OUT	Tr array IC	Main charger control signal. ON at HIGH.
215	BIASL	OUT	Tr array IC	DV bias voltage control signal. ON at HIGH.
216	BIASH	OUT	Tr array IC	DV bias voltage control signal. ON at HIGH.
217	BIAS	OUT	Tr array IC	DV bias output control signal. ON at HIGH.
218	CL	OUT	Tr array IC	Copy lamp control signal. ON at HIGH.
219	VFMCNT	OUT	Tr array IC	Ventilation fan rotating speed control signal. Low speed at HIGH, high speed at LOW.
220	VFM	OUT	Tr array IC	Ventilation fan control signal. Fan ON at HIGH.
221	LDEN	OUT	Tr array IC	Laser circuit control signal. Laser circuit ON at HIGH.
222	PMD	OUT	Tr array IC	Polygon motor control signal. Polygon motor ON at HIGH.
223	5V	Power		
224	MM	OUT	Tr array IC	Main motor control signal. Main motor ON at HIGH.
225	MPFS	OUT	Tr array IC	Manual paper feed solenoid control signal. Multi paper feed ON at HIGH.
226	GND	Power		
227	CPFS2	OUT	Tr array IC	Second cassette paper feed solenoid control signal. Second cassette paper feed at HIGH.
228	CPFS1	OUT	Tr array IC	Cassette paper feed solenoid control signal. One-stage cassette paper feed at HIGH.
229	TM	OUT	Tr array IC	Toner motor drive output (+)
230	TM_	OUT	Tr array IC	Toner motor drive output (–)
231	CPUD15	IN/OUT	CPU	CPU data bus
232	CPUD14	IN/OUT	CPU	CPU data bus
233	CPUD13	IN/OUT	CPU	CPU data bus
234	CPUD12	IN/OUT	CPU	CPU data bus
235	CPUD11	IN/OUT	CPU	CPU data bus
236	5V	Power		
237	CPUD10	IN/OUT	CPU	CPU data bus
238	CPUD9	IN/OUT	CPU	CPU data bus
239	GND	Power		
240	CPUD8	IN/OUT	CPU	CPU data bus
241	CPUD7	IN/OUT	CPU	CPU data bus
242	CPUD6	IN/OUT	CPU	CPU data bus
243	CPUD5	IN/OUT	CPU	CPU data bus
244	CPUD4	IN/OUT	CPU	CPU data bus
245	CPUD3	IN/OUT	CPU	CPU data bus
246	CPUD2	IN/OUT	CPU	CPU data bus
247	CPUD1	IN/OUT	CPU	CPU data bus
248	CPUD0	IN/OUT	CPU	CPU data bus
249	3.3V	Power		

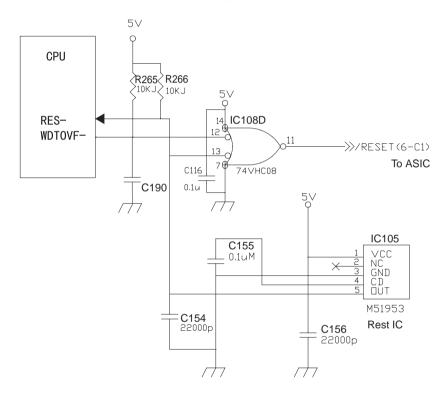
#### AL-1000/1010

PIN No.	Signal name	IN/OUT	Connected to	Description
250	/CPUWR	IN	CPU	CPU write signal
251	/CPURD	IN	CPU	CPU read signal
252	GND	Power		
253	CPUCLK	IN	CPU	CPU system clock
254	GND	Power		
255	TEST PORT1	IN	AUTO SCAN TEST	High: Normal Low: Test
256	/SCANST	IN	CPU (I/O)	Scanner process start signal

#### (3) Reset circuit

This circuit detects ON/OFF of power to control start/stop of each circuit. The 5V voltage of the main PWB is detected by the reset IC to generate the reset signal.

When the power voltage reaches the specified level, the circuit operations are started. Before the power voltage falls below the specified level, the circuit operations are stopped to prevent against malfunctions.

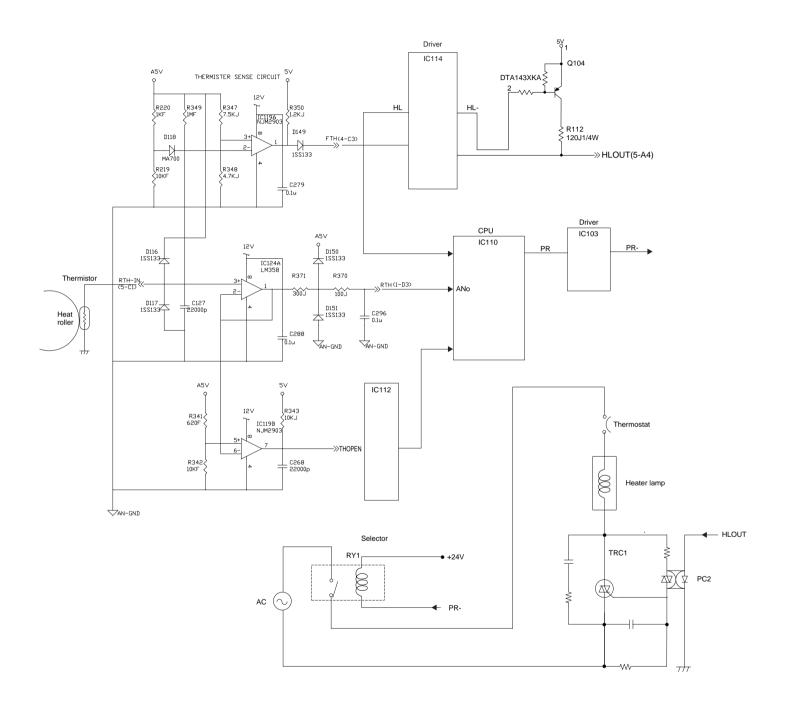


#### (4) Heater lamp control circuit

#### (1) Outline

The heater lamp control circuit detects the heat roller surface temperature and converts in into a voltage level, which is inputted to the CPU analog input pin.

The CPU converts the analog voltage into a digital signal level and compares it with the set value of the simulation to turn on/off the heater lamp according to the level, maintaining the heat roller surface temperature at a constant level.



The lower the heat roller surface temperature is, the greater the thermistor resistance is, and vise versa.

Therefore, the lower the heat roller surface temperature is, the higher the thermistor terminal voltage is, and vise versa. The thermistor terminal voltage is inputted to the CPU analog port. The CPU controls ON/OFF of the heater lamp by this input voltage level.

[High temperature protect circuit in case of CPU hung up] For IC119 3pin (reference voltage), +5V is divided by the resistor.

The thermistor terminal voltage is inputted to IC119 2pin. When, therefore, the voltage at 2pin becomes lower than the voltage at 3pin (when the heat roller temperature is about 220 C - 230°C), IC119 1pin becomes HIGH, and the HL signal is lowered to the GND level through IC114, stopping generation of the heater lamp ON signal. (IC119 1pin is normal LOW.)

# [When the heat roller surface temperature is lower than the set level]

- a. Since the thermistor terminal voltage is higher than the set level, the HL signal from the CPU becomes HIGH.
- The HL signal is turned to be the HLOUT signal through IC114 protect circuit, and inputted to the photo triac coupler (PC2)
- c. When the internal triac turns on, a pulse is applied to the gate of the external triac. Consequently a current flow from the power source through the heater lamp to the triac, lighting the heater lamp.

# [When the heat roller surface temperature is higher than the set level]

- Since the thermistor terminal voltage becomes lower than the set value, the HL signal from the CPU becomes LOW.
- b. The HL turns LOW, the PC2 turns OFF, the external triac turns OFF, and the heater lamp turns OFF.

#### [In case of the thermistor open]

The voltage at IC119 6pin over the voltage at 5pin to drive the output THOPEN at 7pin to LOW. This is passed through the selector to the CPU and the trouble code "H2" is displayed.

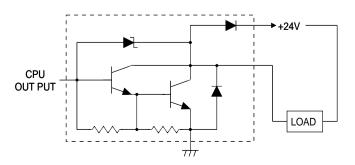
#### (5) Driver circuit (Solenoid)

#### (1) Outline

Since the control signal of each load outputted from the CPU cannot drive the load directly, it is passed through the driver IC to the load.

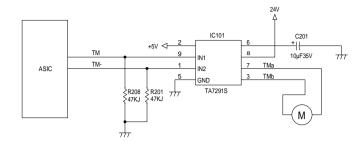
#### (2) Operation

The driver circuit forms a Darlington circuit with transistors. Therefore a large drive current is obtained from a small current (CPU output current). When the driver input voltage is HIGH (+5V), the transistor turns ON to flow a current in the arrow direction, operating the load. When the driver is ON, the driver output terminal voltage is OV.

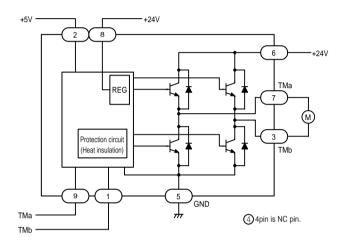


#### (6) Toner supply motor drive circuit

The IC101 is the motor control IC, which generates the pseudo AC waveform with the pulse signals (TM, TM-) outputted from ASIC, driving the toner supply motor.

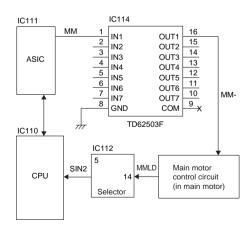


#### Internal circuit



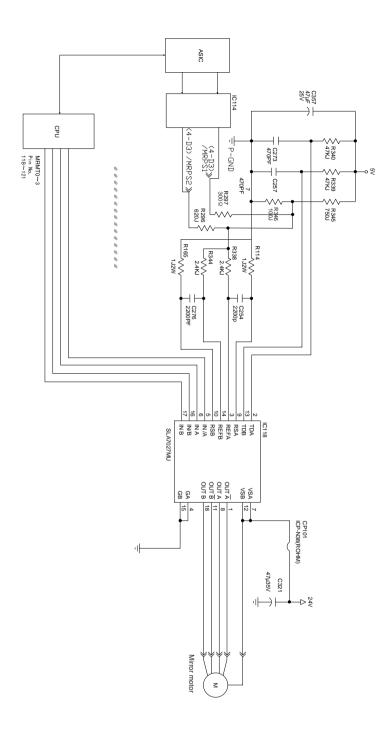
#### (7) Main motor drive circuit

The main motor is driven by the MM signal from ASIC. While the main motor is rotating, the MM signal is driven to HIGH and passed through IC114 to the control circuit in the main motor to rotate the main motor. The MMLD signal is kept HIGH until the main motor speed reaches the specified rpm, and passed through the selector to the CPU.



#### (8) Mirror motor circuit

The mirror motor is a stepping motor, and it uses the IC118 and the constant current chopper control IC (SLA7027). For control, the CPU outputs the drive signal to the IC118 to drive the mirror motor with 1-2 phase excitement.



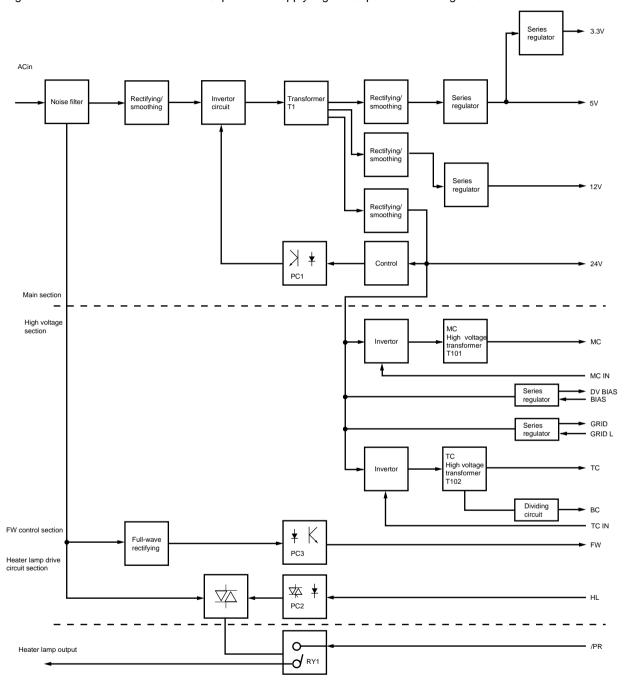
#### (9) Power circuit block diagram

#### **Block diagram**

The power circuit is composed of the main section, the high voltage circuit, the FW signal section, and the heater lamp drive circuit. The main section directly rectifies the AC power current and switch-converts with the DC/DC convertor, and rectifies again and smoothes to form each DC power.

In the high voltage circuit section, the 24V output of the main section is switch-converted by the DC/DC convertor and rectified and smoothed to form the high voltage output.

The FW signal section fullwave-rectifies the AC power to supply signal output at the timing of 0V.



#### Circuit descriptions

#### (1) Main section

#### a. Noise filter circuit

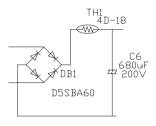
The noise filter circuit of the DC power is composed of L and C as shown in the figure below. It reduces normal mode noises and common mode noises which come from and go to the AC line.

The normal mode noises are noises which are generated in the AC line or the output line and are attenuated by C4B and C3. The common mode noises are noise voltages generated between the AC line and GND, and are attenuated by L1 and L2. The noise composition is bypassed to GND through C4 and C5.

#### b. Rectifying/smoothing circuit

The AC voltage of 50(60)Hz is full-wave rectified by the rectifying diode DB1 and smoothed by the smoothing capacitor C6.

TH1 is the power thermistor which limits a rush current flowing to C6.



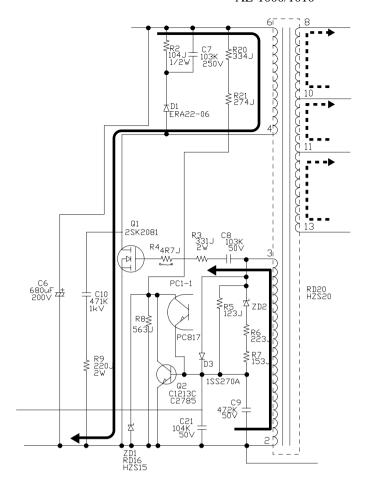
#### C. Invertor circuit

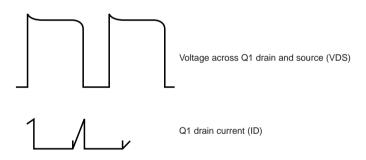
The DC voltage from the rectifying/smoothing circuit is supplied to the secondary side of transformer T1 by switching operation of FET Q1.

For switching, the RCC (Ringing Choke Convertor) system is employed.

FET Q1 is turned on by the starting resistors R20 and R1 to generate a voltage between terminals 4 and 6 of transformer T1 and between terminals 2 and 3 simultaneously. Then a voltage is applied to the gate of FET Q1 to oscillate high frequency.

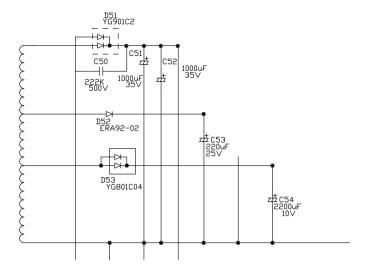
The actual line in the circuit diagram shows the current to turn ON FET Q1, and the dotted line shows the current loop through which the energy accumulated in the transformer is discharged when FET Q1 is turned OFF.





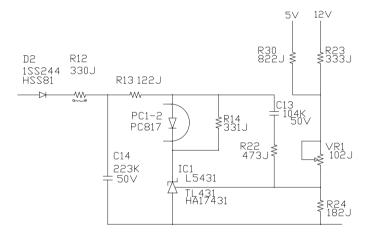
d. Rectifying/smoothing circuit on the secondary side The high frequency pulse generated by the invertor circuit is dropped by transformer T1, rectified by diodes D51, D52, and D53, and smoothed by capacitors C51, C52, C53, and C54.

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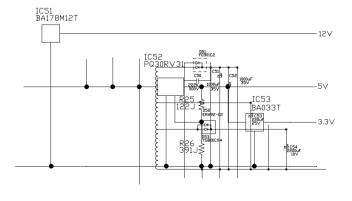
#### e. Control circuit

The secondary side outputs (24V series, 5V series) are detected by the output voltage detecting circuit, and the detected signal is fed-back through photo coupler PC1 to the control transistor Q2 to change the ON period of FET Q1 in the primary side invertor circuit, stabilizing the output voltage.



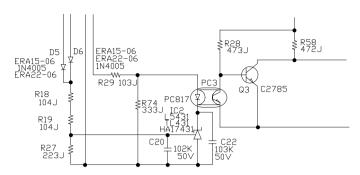
#### f. Series regulator circuit

This circuit stabilizes the output and protect against an overcurrent by the series regulator. The 12V is composed of IC51, the 5V is composed of IC52, the 3.3V is composed of IC53.

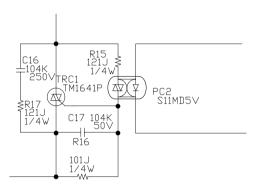


#### (2) FW signal

The AC input voltage is full-wave rectified by D5 and D6. When the voltage is divided by resistors R18, R19, and R27 and decreased below 2.5V, the shunt regulator IC7 is turned OFF to turn OFF photo coupler PC3, and turn ON transistor Q3. LOW level output of FW signal is provided.



#### (3) Heater lamp drive circuit



#### (4) High voltage section

#### a. Invertor circuit

The 24V output of the main section is inverted by the RCC system and the high frequency power is supplied to the secondary side of high voltage transformer T101 and T102. The diode and the capacitor for rectifying and smoothing are built in the secondary side of high voltage transformer T101 and T102 to provide DC outputs of high voltage. MC is turned ON/OFF by MC IN terminal, and TC is turned ON/OFF by TC IN terminal.

#### b. Series regulator

The GRID output of DV BIAS is applied from the MC output and dropped by the series regulator. DV BIAS is turned ON/OFF by BIAS terminal, and the GRID voltage is switched by GRID L terminal.

#### c. Dividing circuit

BD OUT takes out a voltage from T102 and divides it with the resistor and outputs it.

# CL- (CNT) Input +24V Invertor circuit and transformer Output 1.5kV (effective voltage)

#### Circuit description

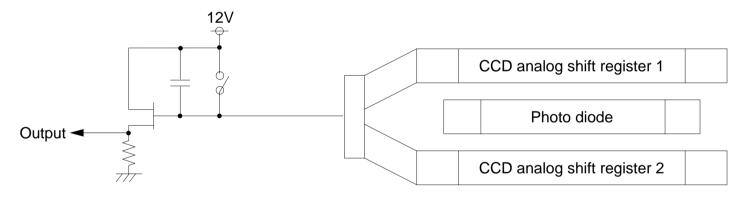
The Two transistors connected in series to the transformer are switched on/off by the control signal (CL-) from the MCU. By this switching operation, the signals are converted into switching pulses and a high frequency power is supplied to the CL (Xenon lamp) by the transformer.

#### (11) CCD PWB operational description

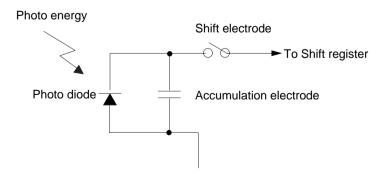
The CCD PWB is provided with the CCD (Charge-Coupled Device), the differential amplifier which amplifies CCD signals, and the AD convertor which converts the amplified signals into digital signals.

The DC power and the pulse supply pins necessary for operating the CCD image sensor are the power source (CD pin), GND (SS pin), shift pulse (SH pin), transfer pulse ( $\phi$ 1 pin), ( $\phi$ 2 pin), reset pulse (/RS pin), clamp pulse (/CP pin), and sampling (/SP pin). Photo data are stored in the light receiving element at the center of the CCD by the SH signal. Even number pixel data are sent to one of the two shift registers which are positioned at both ends of the light receiving element, and odd number pixel data are sent to the other shift register. The time interval between inputting two SH signals is called the photo accumulation time.

The signals are transfered to the register, then to the shift register sequentially by transfer pulses ???1 and ???2 and to the floating capacitor section where electric signals are voltage-converted. Electric charges from the even number pixel shift register and the odd number pixel shift register are flowed to the floating capacitor section alternatively.



The /RS signal is the reset signal of the CCD output signal. The CCD output is expressed as electric charges equivalently accumulated in the capacitor. Therefore, to take the CCD output data one pixel by one pixel, one output data must be cleared after it is outputted. The /RS signal is used for that operation.



The /SP pulse signal is the peak hold signal of the signal voltage.

The output signal from the CCD is amplified by about 4.7 times greater in the differential amplifier circuit in the CCD PWB. Differential amplification is made for the signal output (OS) and the compensation output (DOS).

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The amplified CCD signal output is sent to the clamp circuit. In the clamp circuit, the black level is clamped to 2V at the BCLK signal timing by the analog switch. The clamped voltage is maintained for one line by the coupling capacitor. The clamped analog signal is impedance-converted and inputted to the AD convertor.

The analog signal inputted to the AD convertor is converted into 8bit digital data and passed to the PCU PWB.

The machine employs the TCD1501C as the image sensor. The TCD1501C is the reduction type high sensitivity CCD linear sensor of one-output system. 5000 pixels of 7um x 7um are arranged in line to allow scanning of A3 document at 400dpi (16 lines/mm).

#### **Operation section**

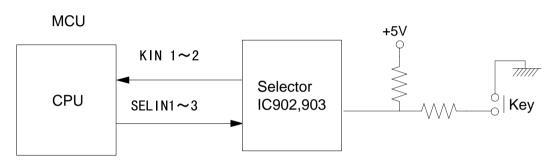
#### (1) Outline

The operation circuit is composed of the key matrix circuit and the display matrix circuit.

#### (2) Key matrix circuit

The CPU in the MCU sends select signals SELIN1 - 3 to the selector in the operation circuit. The signals detects ON/OFF of the key and are sent to the CPU as KIN1 - 2.

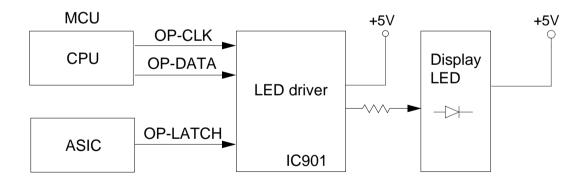
#### Operation circuit



#### (3) Display circuit section

The display is controlled by inputting the data signal and the clock signal from the CPU and the latch signal from the ASIC to the LED driver in the operation circuit.

#### Operation circuit





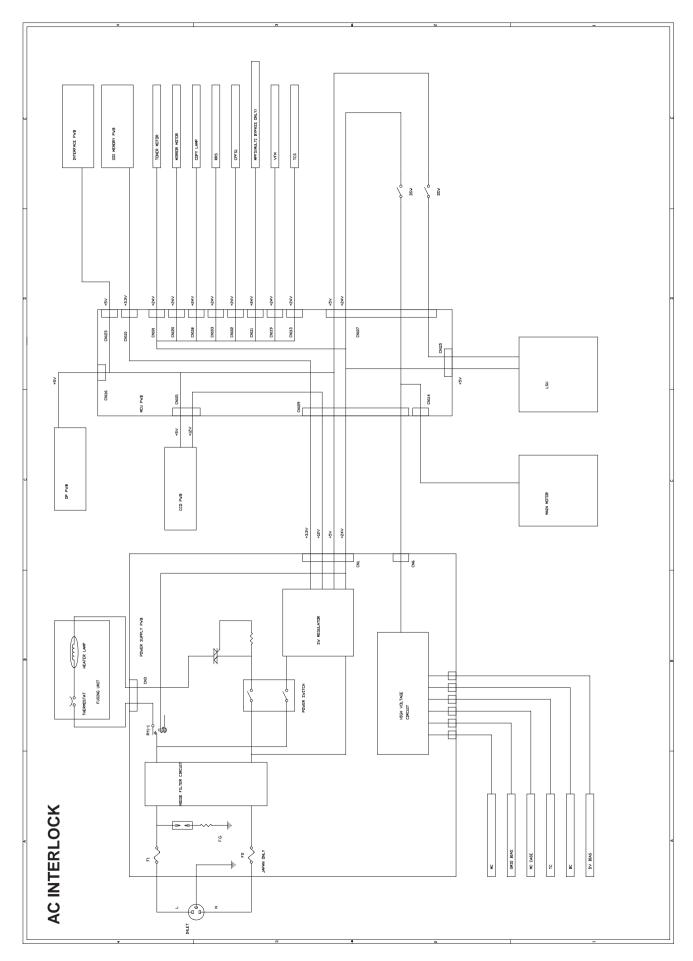


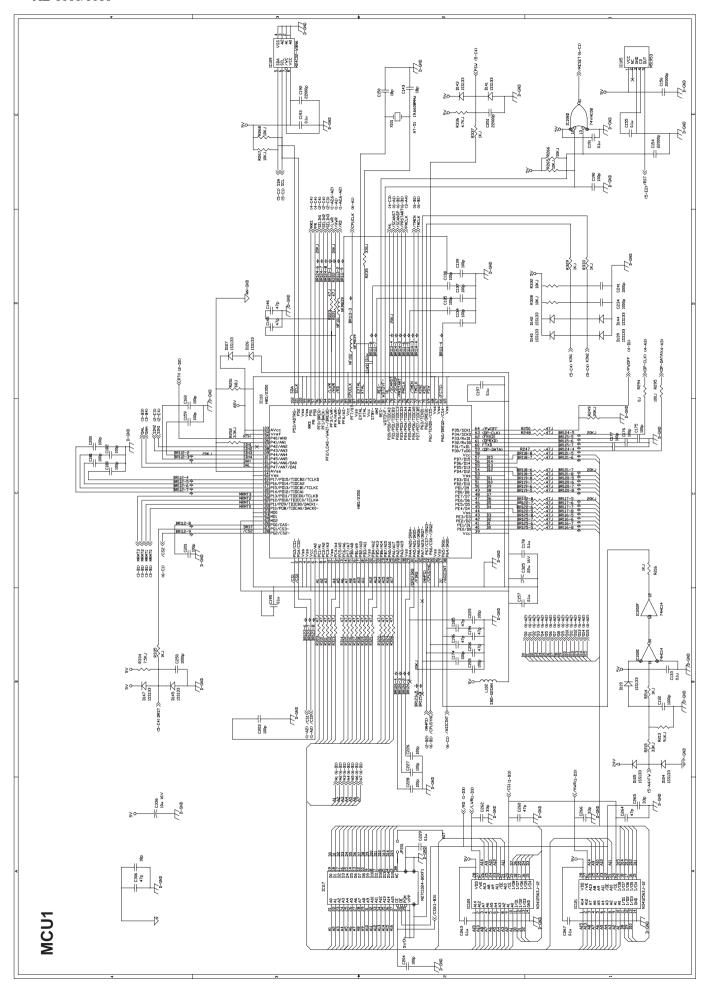
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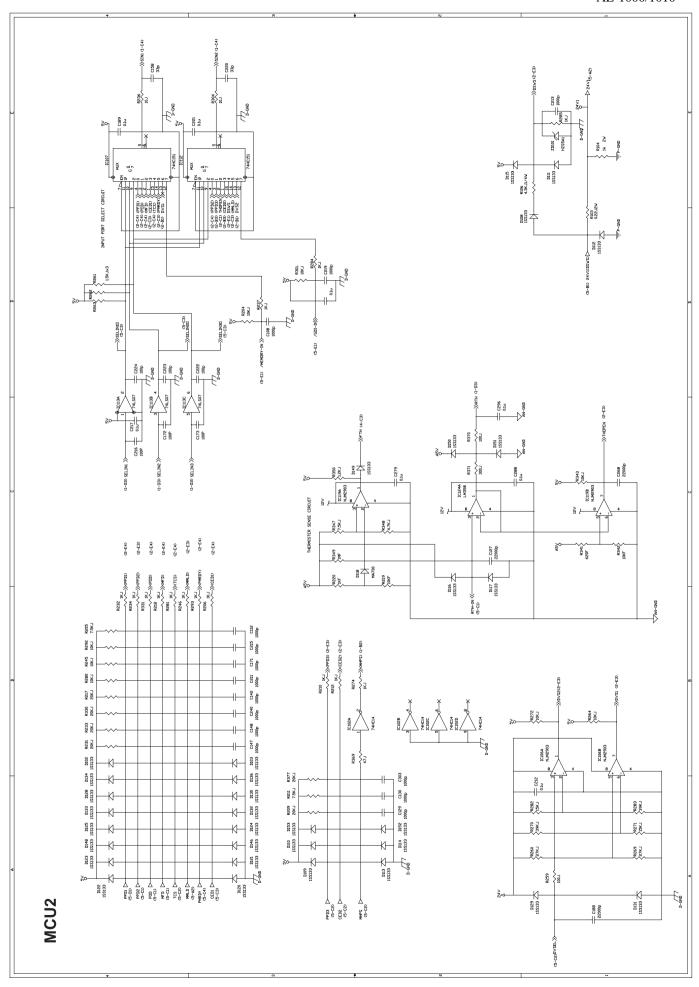
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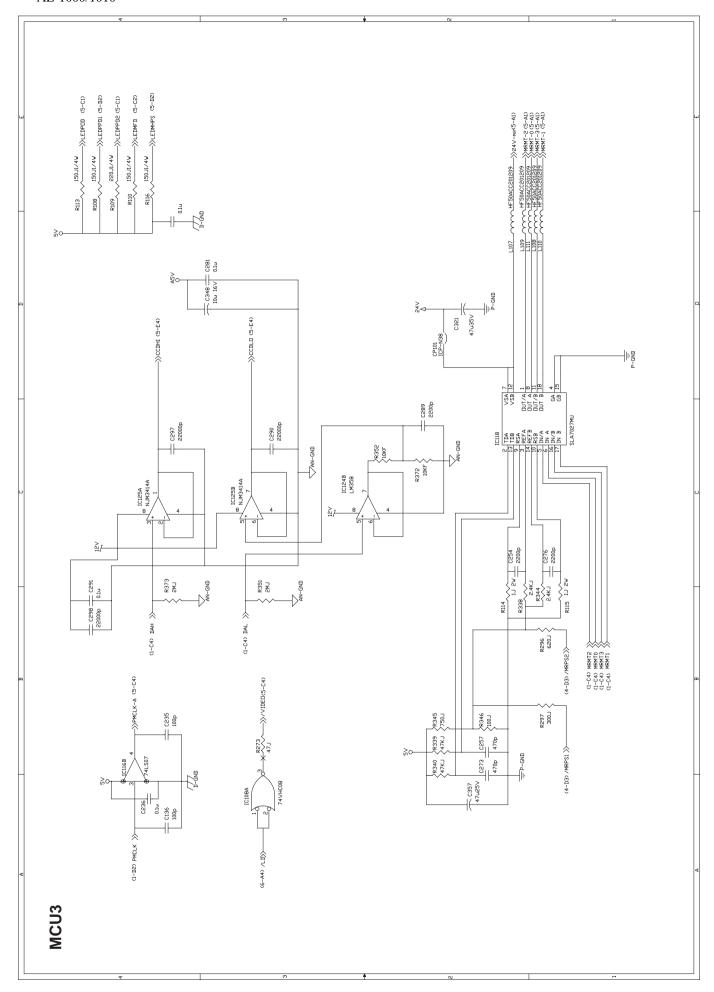
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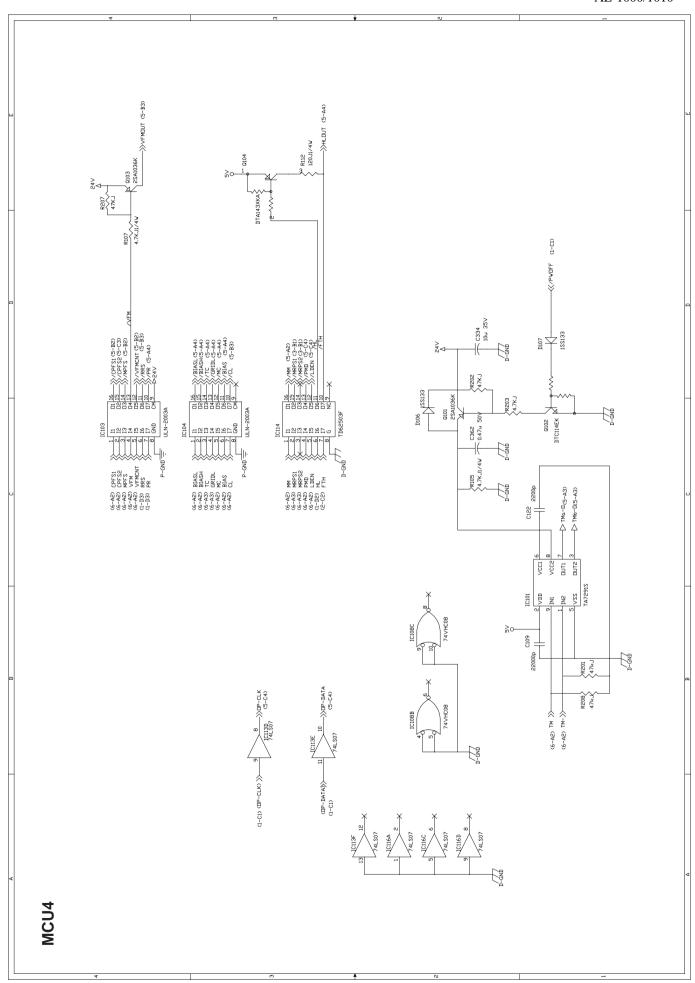
## [13] CIRCUIT DIAGRAM

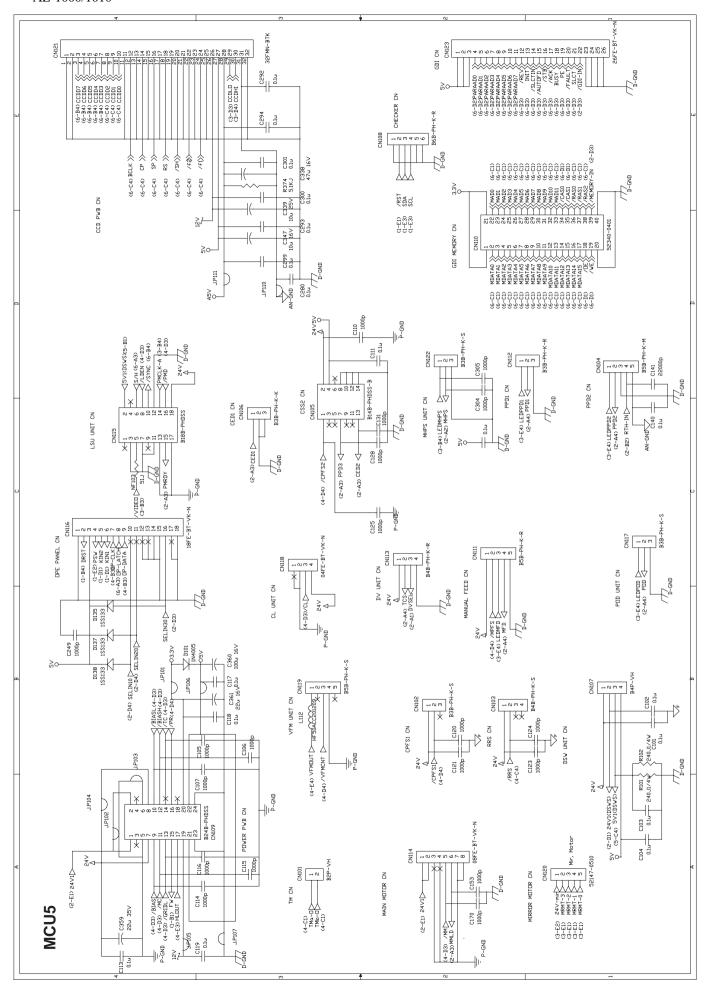


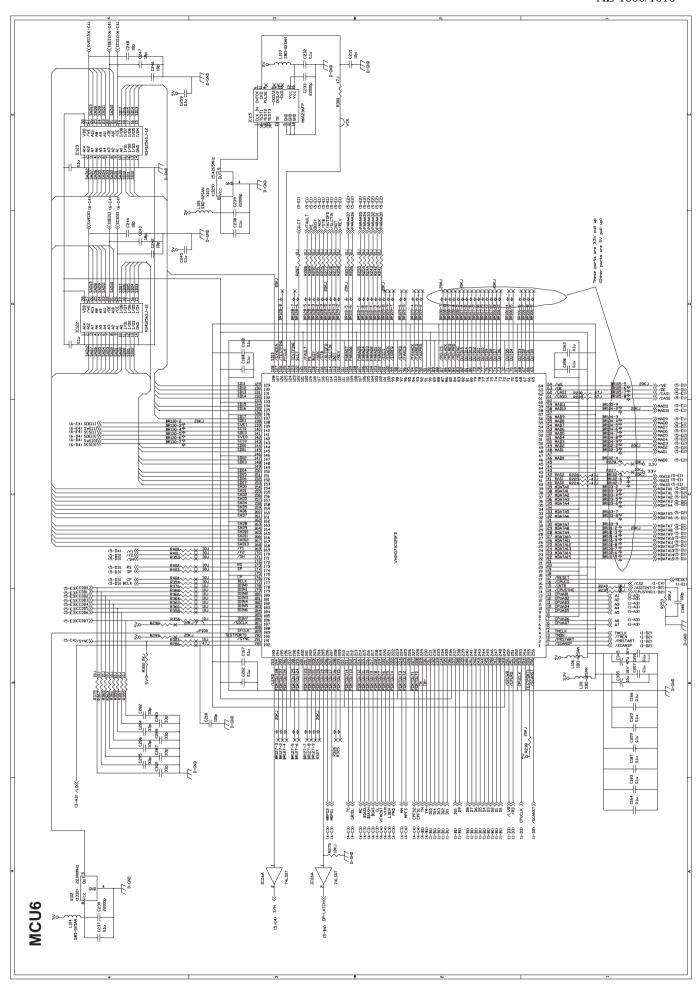


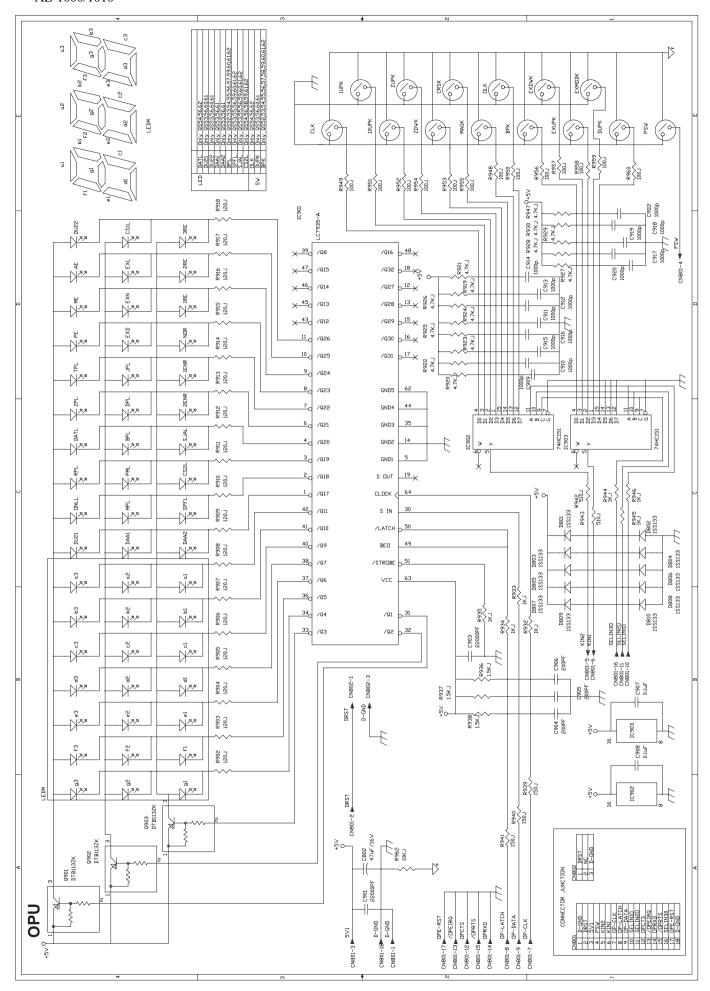




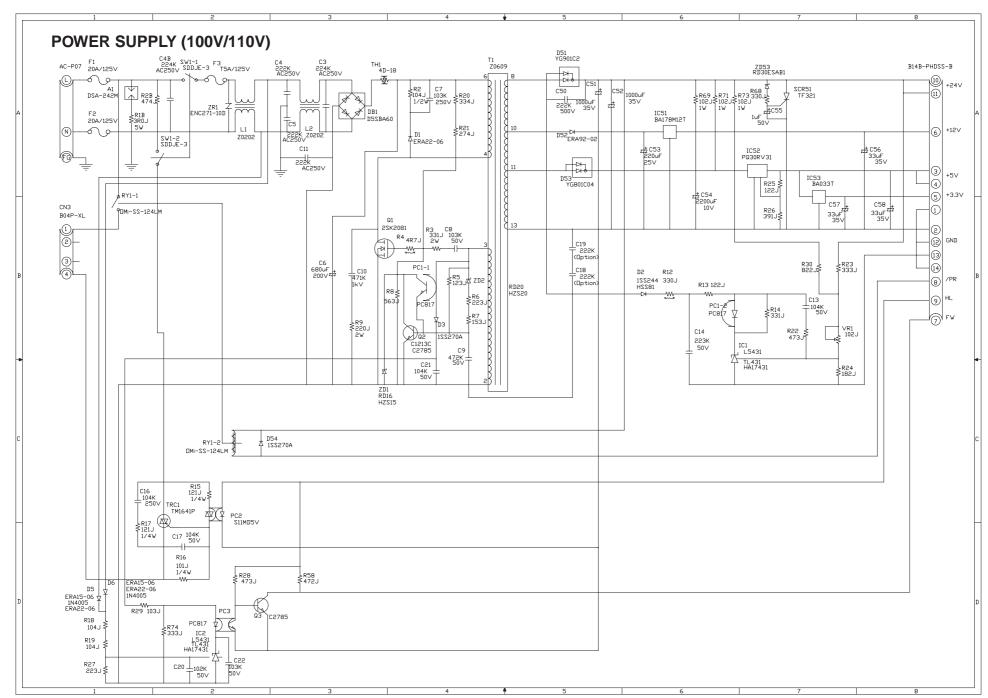




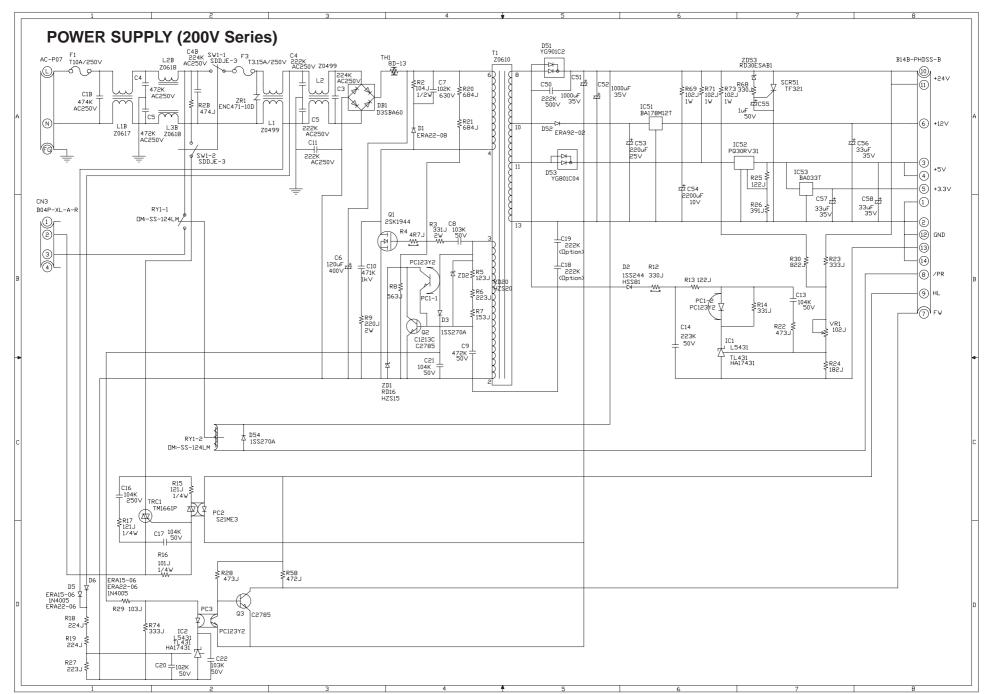












#### **ACTUAL WIRING DIAGRAM**

